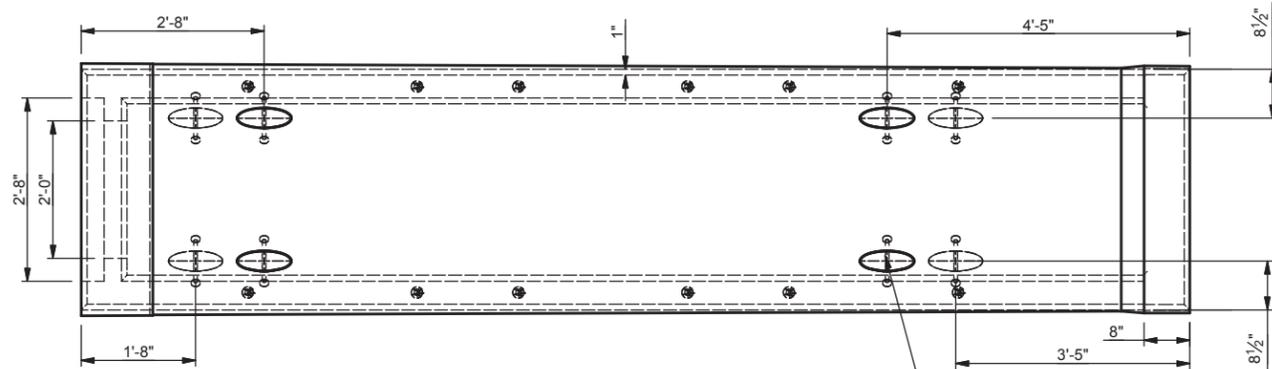
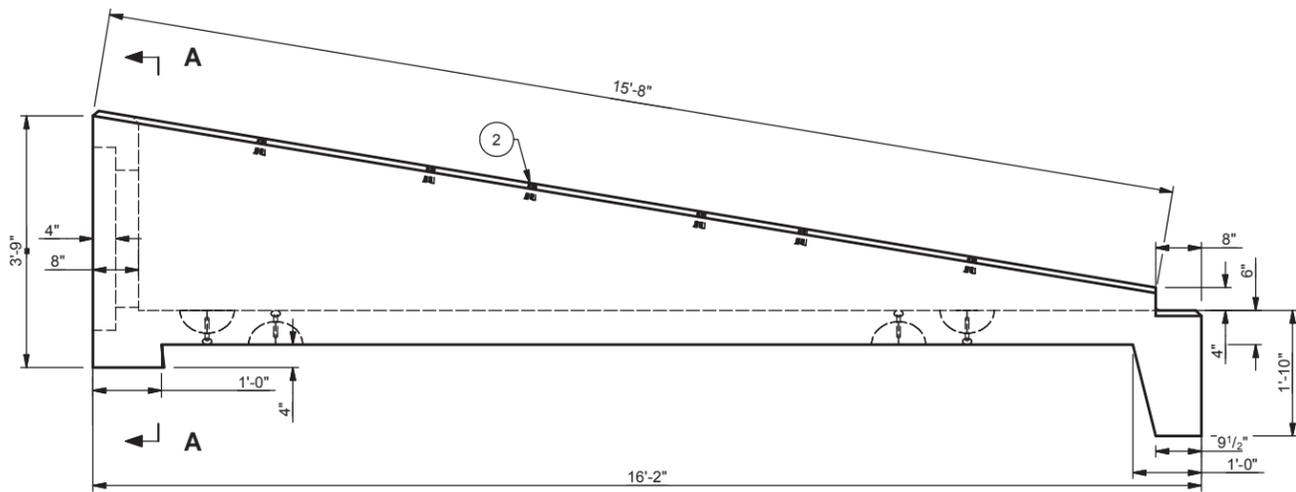


PLAN VIEW
SCALE 3/8"=1'-0"

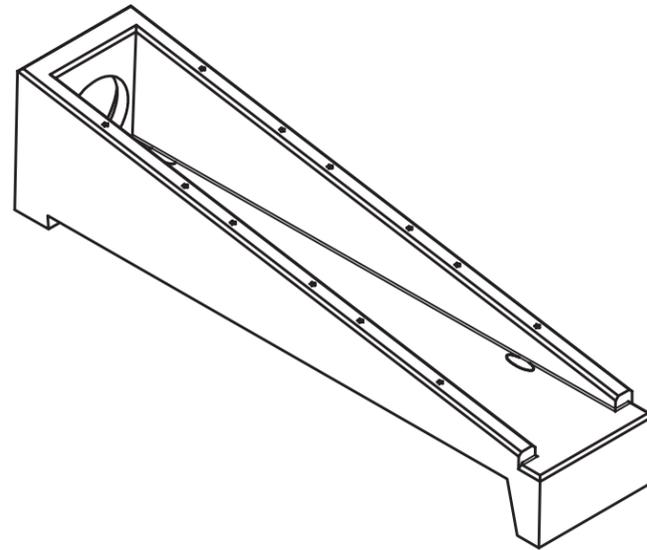


BOTTOM VIEW
SCALE 3/8"=1'-0"

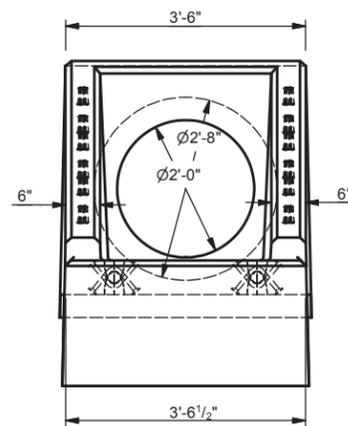


SIDE VIEW
SCALE 3/8"=1'-0"

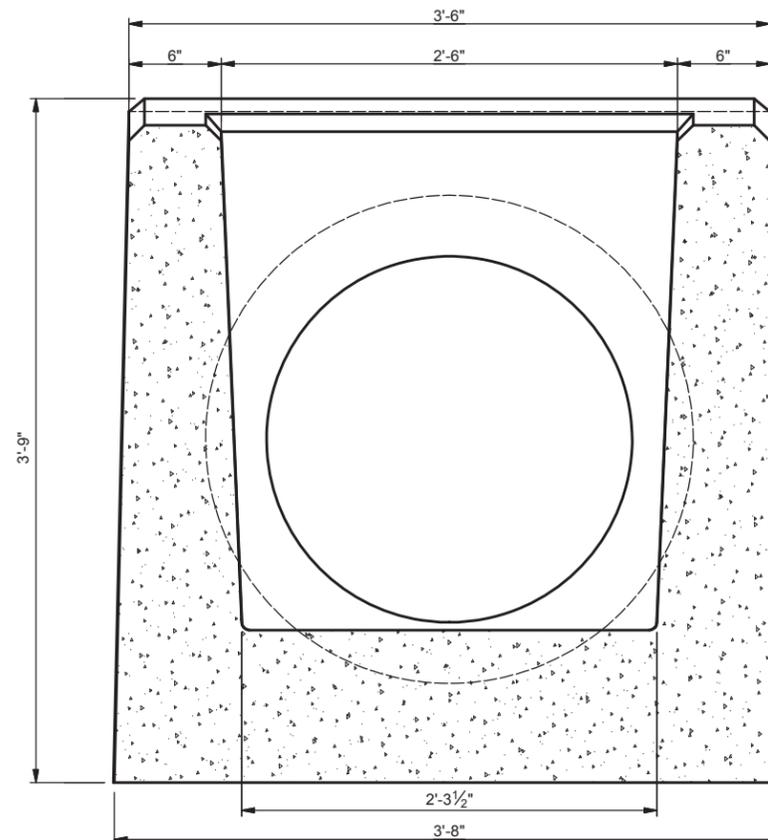
NOTE: SEE D-SEW-1A FOR REQUIRED GRATE AND ANCHOR DETAILS



ISOMETRIC VIEW
SCALE 1/4"=1'-0"



FRONT VIEW
SCALE 3/8"=1'-0"



SECTION A-A
SCALE 1"=1'

TO BE STENCILED:

- CUSTOMER:
- JOB:
- ID#: 4B-24
- INV#:
- SO#:
- WEIGHT: 7,100 LBS
- DWG#: D-SEW-24A
- ITEM#: 611-07.32
- TDOT
- DAN



PRODUCTION NOTES:

PM:
DUE:

STRUCTURAL NOTES:

1. CONCRETE: 28 DAY COMPRESSIVE STRENGTH $f_c=4500$ psi
2. REBAR: PER TDOT DRAWING #D-SEW-1A
3. DESIGN: TDOT SPECIFICATION

TAPER NOTES:

- WALL WIDTH VARIES FROM 6" TO 8"
- INTERIOR CORE WIDTH VARIES FROM 2'6" TO 2'3 1/2"
- MOLD WIDTH VARIES FROM 3'6" TO 3'8"

BILL OF MATERIALS

#	QUANTITY	DESCRIPTION	ITEM #
1	8 EA	5CA14 LIFT ANCHORS	7135006
2	12 EA	AMIFAST 5/8" X 2-7/8" INSERT-METAL	7134703
	1.61 CYD	CONCRETE	8204010
	199.1 LBS	#4 BAR	8040400
	13.3 LBS	#7 BAR	8040700



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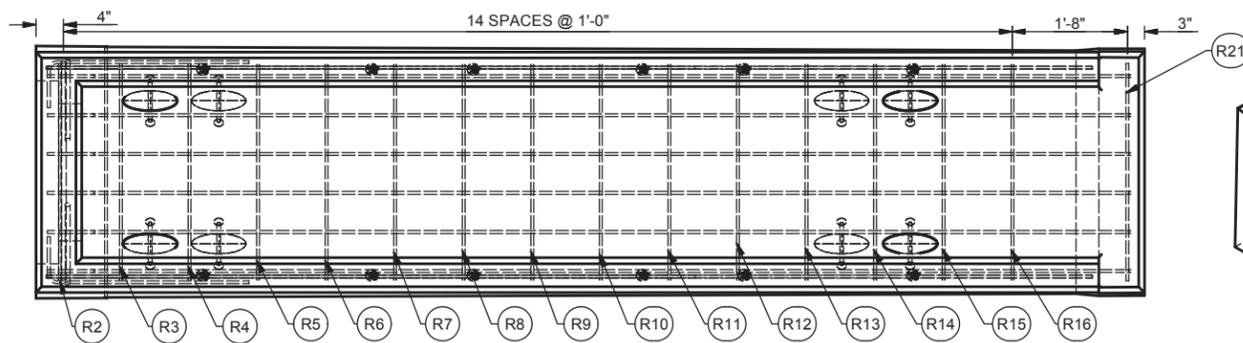
6:1 D-SEW-1A

TDOT
TENNESSEE

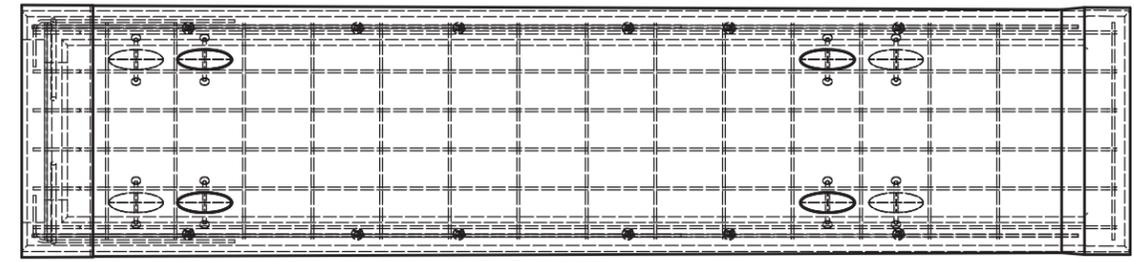
CUSTOMER
STOCK

DATE	SALES	DRAWN	ENGINEER	CHECKED	SALES ORDER
7/3/2013		CMM	TDOT		
DRAWING NUMBER 6B-24 PRODUCTION DRAWING.idw				REVISION	SHEET
				DATE	1 OF 1

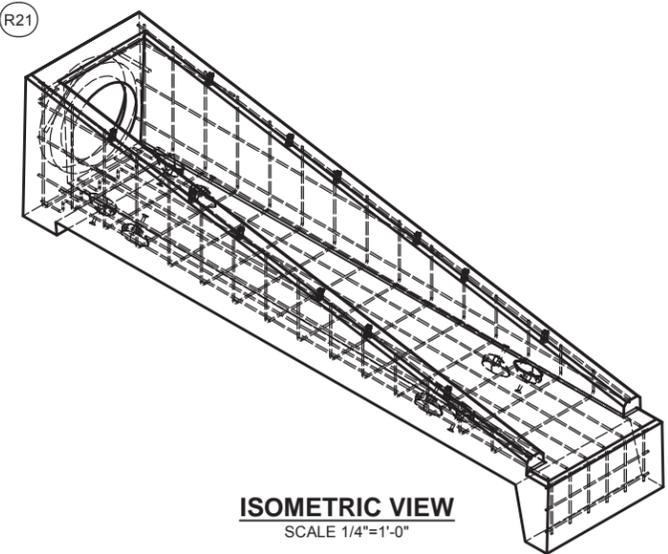
F:\engineering\NCS-07-15-09\Standard Product\TDOT\State Endwalls\TDOT Endwalls\6B-24 STEEL DRAWING.idw



PLAN VIEW
SCALE 3/8"=1'-0"



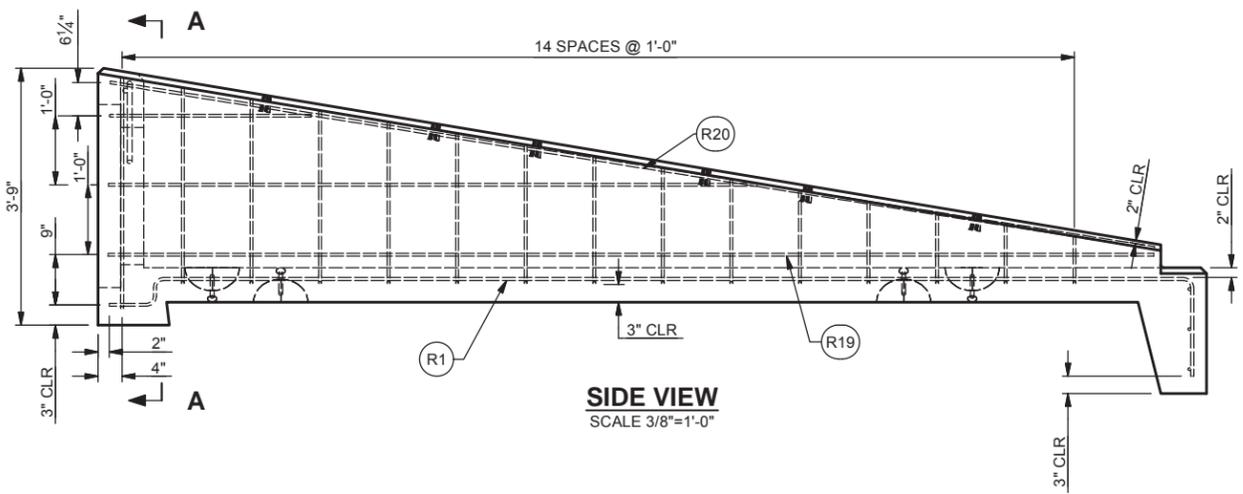
BOTTOM VIEW
SCALE 3/8"=1'-0"



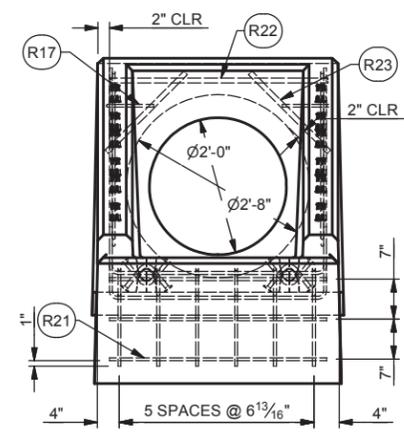
ISOMETRIC VIEW
SCALE 1/4"=1'-0"

REINFORCEMENT CUT LIST				
#	QTY	MATERIAL	LENGTH	SHAPE
R1	6	#4 BAR	17'-3 1/4"	BENT
R2	1	#4 BAR	9'-7"	U BAR
R3	1	#4 BAR	8'-7"	U BAR
R4	1	#4 BAR	8'-3"	U BAR
R5	1	#4 BAR	7'-11"	U BAR
R6	1	#4 BAR	7'-7"	U BAR
R7	1	#4 BAR	7'-3"	U BAR
R8	1	#4 BAR	6'-11"	U BAR
R9	1	#4 BAR	6'-7"	U BAR
R10	1	#4 BAR	6'-3"	U BAR
R11	1	#4 BAR	5'-11"	U BAR
R12	1	#4 BAR	5'-7"	U BAR
R13	1	#4 BAR	5'-3"	U BAR
R14	1	#4 BAR	4'-11"	U BAR
R15	1	#4 BAR	4'-7"	U BAR
R16	1	#4 BAR	4'-3"	U BAR
R17	2	#4 BAR	3'-7"	L BAR
R18	2	#4 BAR	8'-11"	STR
R19	2	#4 BAR	14'-11"	STR
R20	2	#4 BAR	15'-4"	STR
R21	3	#4 BAR	3'-2"	STR
R22	1	#7 BAR	3'-2"	STR
R23	2	#7 BAR	1'-8"	STR

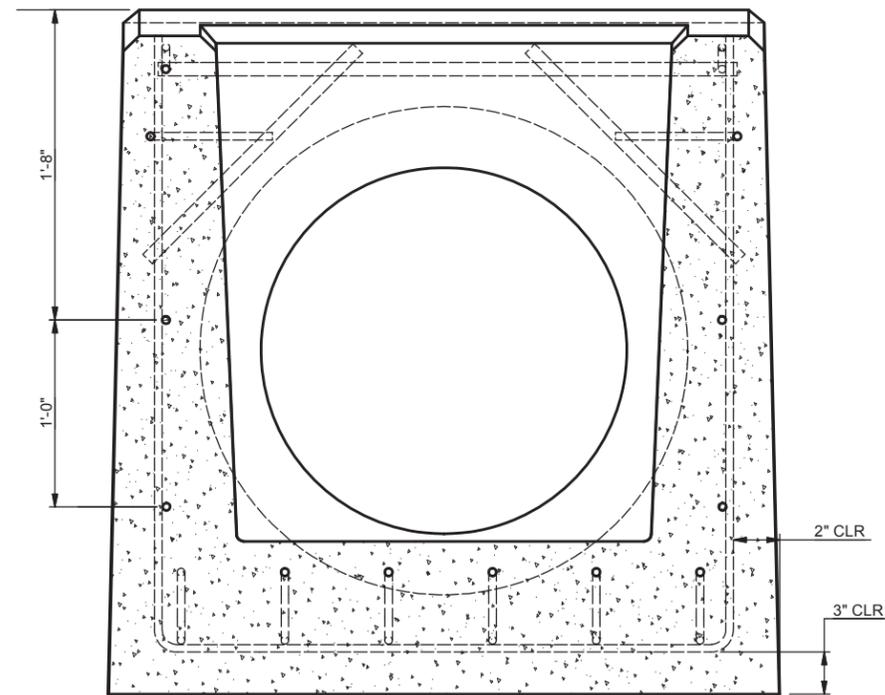
*REBAR BENDS HAVE BEEN ACCOUNTED FOR**



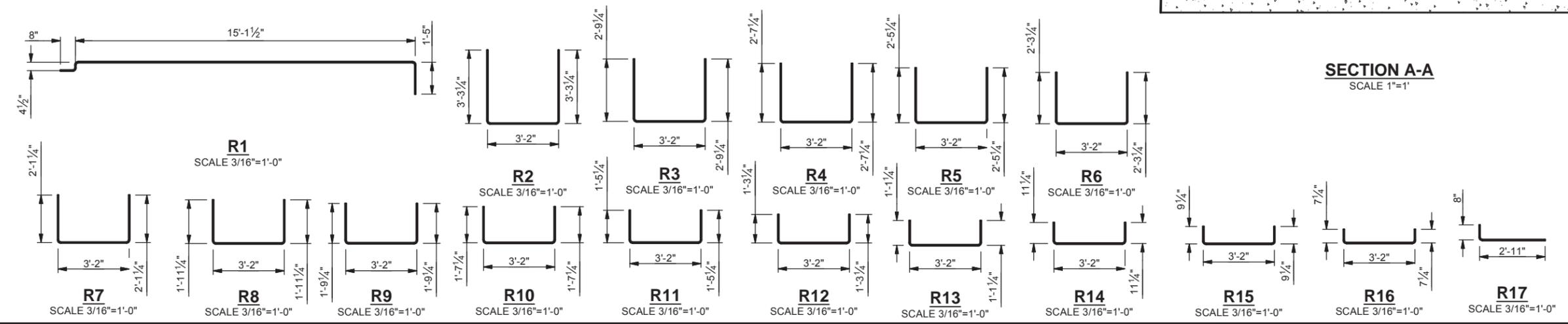
SIDE VIEW
SCALE 3/8"=1'-0"



FRONT VIEW
SCALE 3/8"=1'-0"



SECTION A-A
SCALE 1"=1'



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6:1 D-SEW-1A				
TDOT TENNESSEE				
CUSTOMER STOCK				
DATE	SALES	DRAWN	ENGINEER	CHECKED
7/3/2013		CMM	TDOT	
DRAWING NUMBER			REVISION	SHEET
6B-24 STEEL DRAWING.idw			DATE	1 OF 1