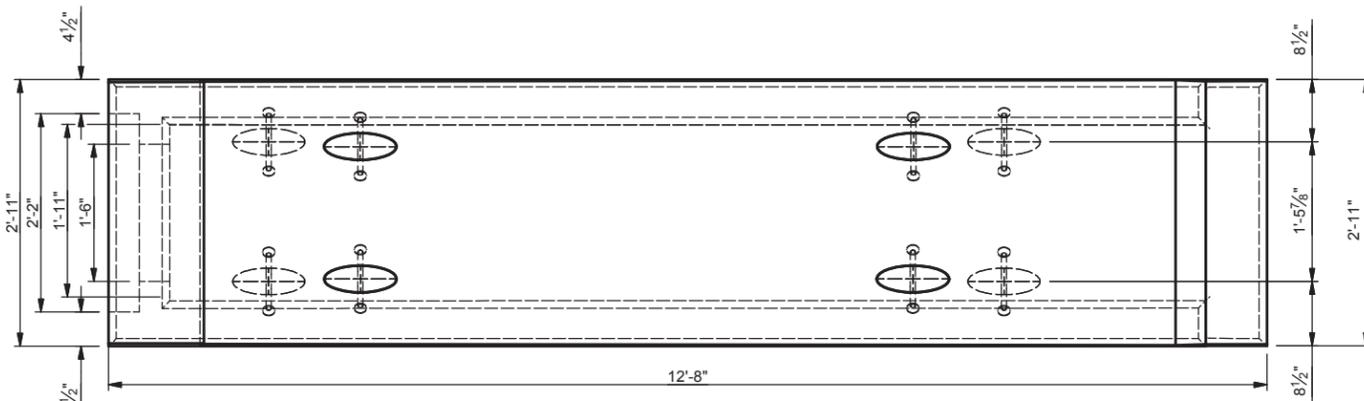
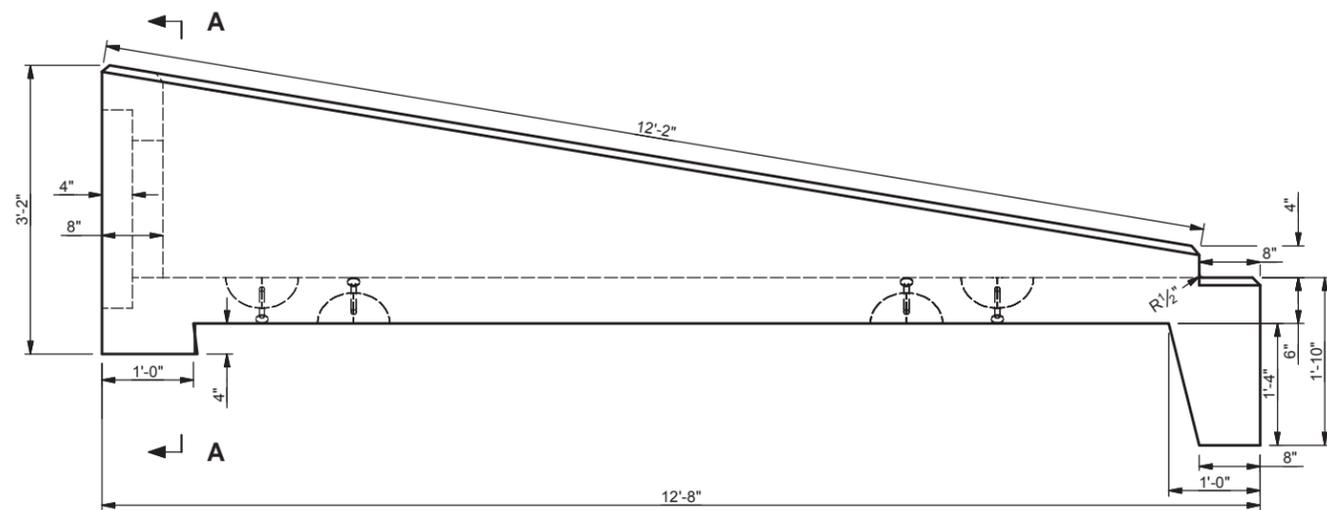


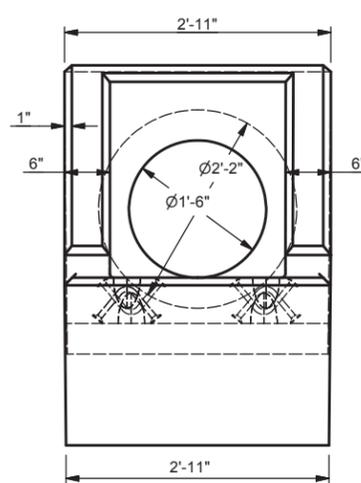
PLAN VIEW
SCALE 1/2"=1'-0"



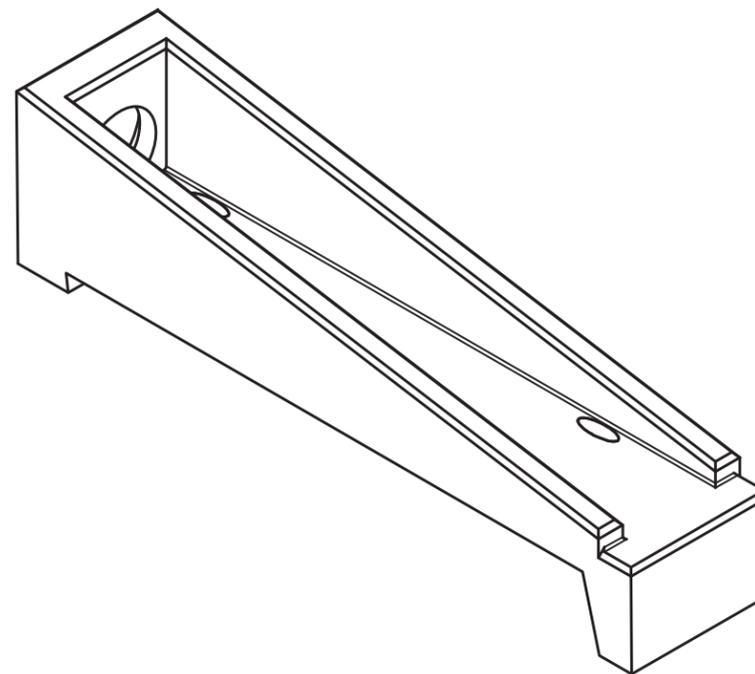
BOTTOM VIEW
SCALE 1/2"=1'-0"



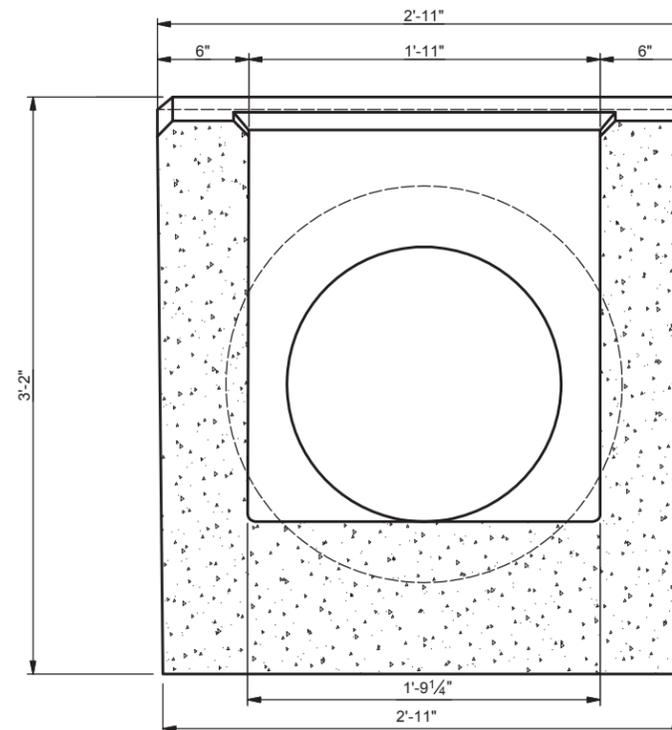
SIDE VIEW
SCALE 1/2"=1'-0"



FRONT VIEW
SCALE 1/2"=1'-0"



ISOMETRIC VIEW
SCALE 3/8"=1'-0"



SECTION A-A
SCALE 1"=1'

TO BE STENCILED:

- CUTOMER:
- JOB:
- ID:
- INV#:
- SO#:
- WEIGHT: 6,100 LBS
- DWG# D-PE-18A
- ITEM#: 611-07.56
- TDOT
- DAN



PRODUCTION NOTES:

- PM:
- DUE:

STRUCTURAL NOTES:

1. CONCRETE: 28 DAY COMPRESSIVE STRENGTH $f'_c=4,500$ psi
2. REBAR: PER TDOT DRAWINGS #D-PE-18A
3. DESIGN: TDOT SPECIFICATION

TAPER NOTE:

-INTERIOR CORE WIDTH VARIES FROM 1'11" TO 1'9 1/4"

BILL OF MATERIALS

#	QUANTITY	DESCRIPTION	ITEM #
1	8 EA	5CA14 UTILITY ANCHORS	7135006
	1.49 YDS	CONCRETE	8204010
	123.1 LBS	#4 BAR	8040400
	10.7 LBS	#7 BAR	8040700



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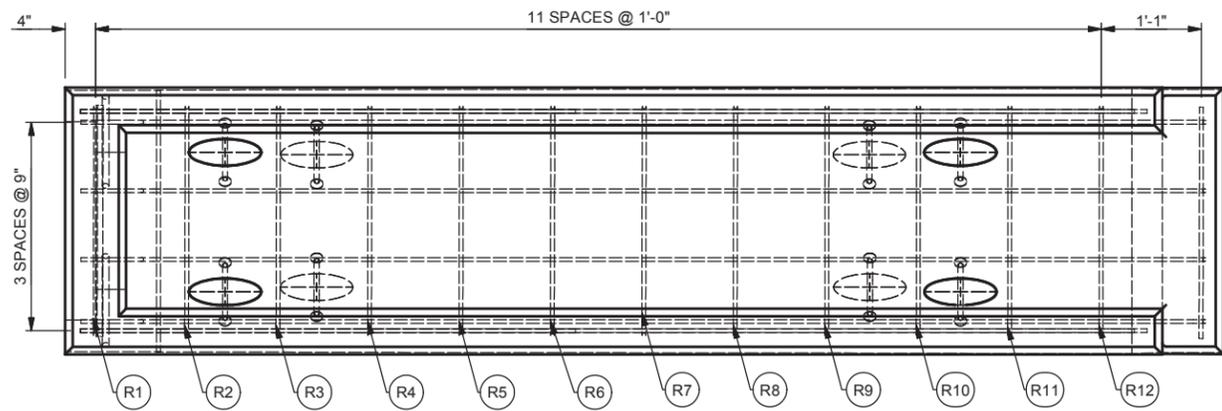
6:1 D-PE-18A

TDOT
TENNESSEE

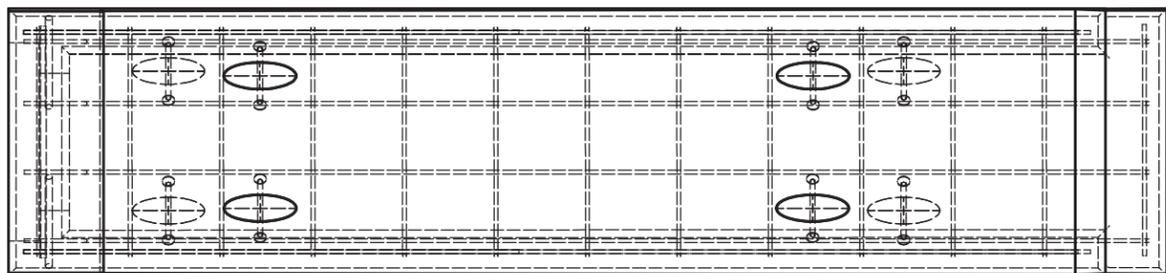
CUSTOMER
STOCK

DATE	SALES	DRAWN	ENGINEER	CHECKED	SALES ORDER
7/3/2013		CMM	TDOT		
DRAWING NUMBER 6B-18 PRODUCTION DRAWING.idw				REVISION	SHEET
				DATE	1 OF 1

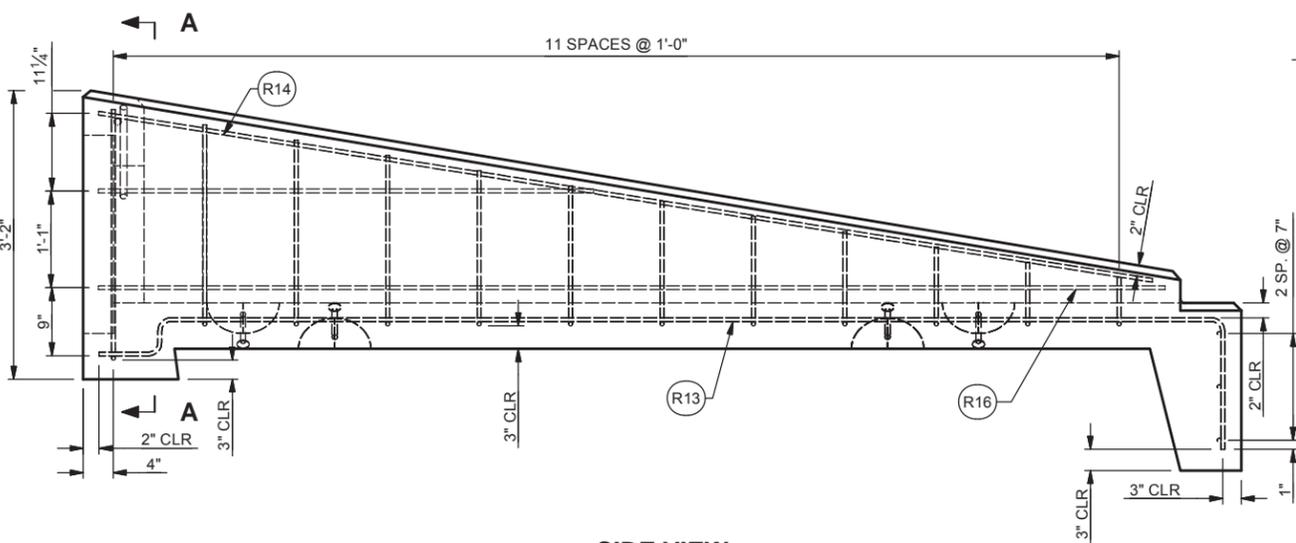
F:\engineering\NCS-07-15-09\Standard Product\TDOT\State Endwalls\TDOT ENDWALLS (INVENTOR DRAWINGS)\6B-18 (TDOT)\6B-18 STEEL DRAWING.idw



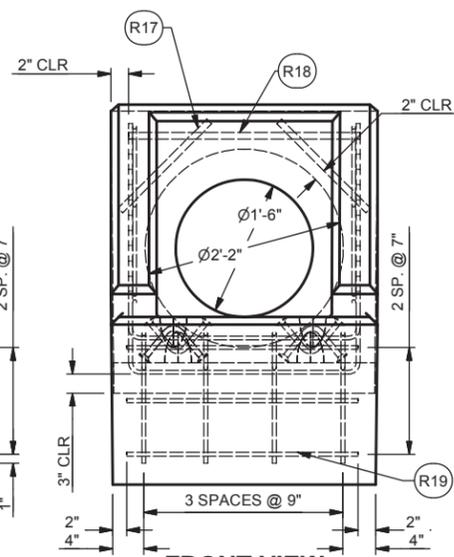
PLAN VIEW
SCALE 1/2"=1'-0"



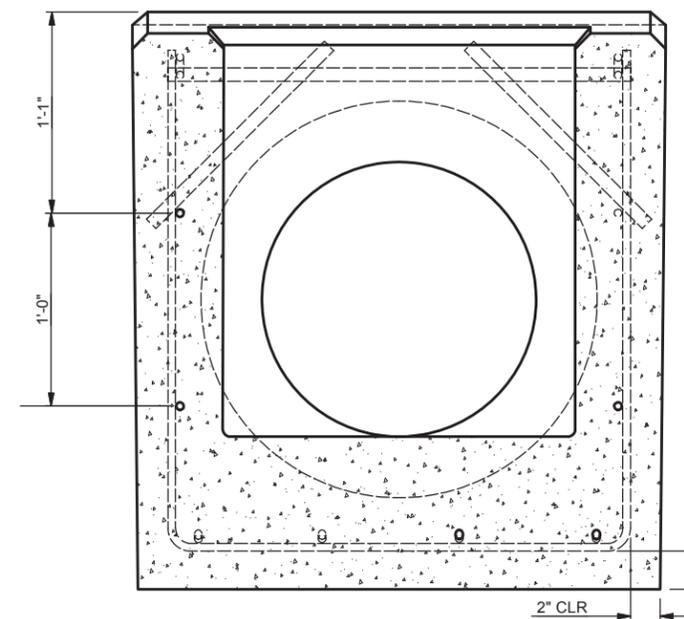
BOTTOM VIEW
SCALE 1/2"=1'-0"



SIDE VIEW
SCALE 1/2"=1'-0"



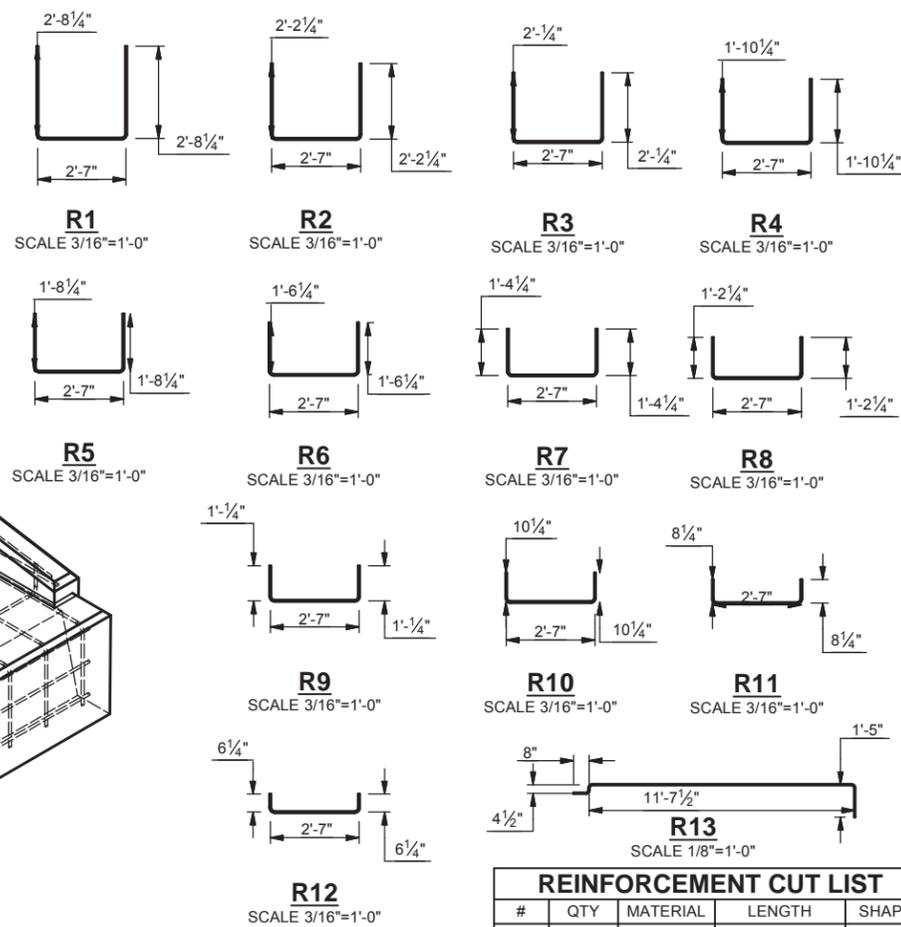
FRONT VIEW
SCALE 1/2"=1'-0"



SECTION A-A
SCALE 1"=1'



REBAR BENDS HAVE BEEN ACCOUNTED FOR*



REINFORCEMENT CUT LIST				
#	QTY	MATERIAL	LENGTH	SHAPE
R1	1	#4 BAR	7'-10"	U BAR
R2	1	#4 BAR	6'-10"	U BAR
R3	1	#4 BAR	6'-6"	U BAR
R4	1	#4 BAR	6'-2"	U BAR
R5	1	#4 BAR	5'-10"	U BAR
R6	1	#4 BAR	5'-6"	U BAR
R7	1	#4 BAR	5'-2"	U BAR
R8	1	#4 BAR	4'-10"	U BAR
R9	1	#4 BAR	4'-6"	U BAR
R10	1	#4 BAR	4'-2"	U BAR
R11	1	#4 BAR	3'-10"	U BAR
R12	1	#4 BAR	3'-6"	U BAR
R13	4	#4 BAR	13'-8 3/4"	BENT
R14	2	#4 BAR	11'-8"	STR
R15	2	#4 BAR	5'-5"	STR
R16	2	#4 BAR	11'-5"	STR
R17	2	#7 BAR	1'-4"	STR
R18	1	#7 BAR	2'-7"	STR
R19	3	#4 BAR	2'-7"	STR



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6:1 D-PE-18A

TDOT
TENNESSEE

CUSTOMER STOCK

DATE	SALES	DRAWN	ENGINEER	CHECKED	SALES ORDER
7/3/2013		CMM	TDOT		
DRAWING NUMBER		REVISION		SHEET	
6B-18 STEEL DRAWING.idw		DATE		1 OF 1	