1	STATE OF TENNESSEE
2	BOARD OF BOILER RULES
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8 9	QUARTERLY MEETING OF THE STATE OF TENNESSEE BOARD OF BOILER RULES
10	Via Zoom Videoconference
11	March 10, 2021
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17	ORIGINAL
18	CITICITY
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22	CASSANDRA M. BEILING, LCR# 371
23	STONE & GEORGE COURT REPORTING 2020 Fieldstone Parkway
24	Suite 900 - PMB 234 Franklin, Tennessee 37069
25	615.221.1089

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   APPEARANCES:
 2
   Brian Morelock, Chairman
    Owner-User Representative
 3
   David W. Baughman
 4
    Owner/User Representative
    Allied Boiler & Supply, Inc.
 5
    4006 River Lane
    Milton, Tennessee 37118
 6
   Harold F. Bowers
 7
    Insurance Representative
    Centerville, Tennessee
 8
    Jeffery Henry, Board Member
 9
    Boiler Manufacturer Representative
    ATC-CES, Chattanooga, Tennessee
10
    Dr. Keith Hargrove, Board Member
11
    Chris O'Guin, Assistant Chief Boiler Inspector
12
    Thomas Herrod
13
    Assistant Commissioner, State of Tennessee
14
    Daniel Bailey, Esq.
   Legal Counsel, State of Tennessee
15
    Carlene T. Bennett
16
    Board Secretary, State of Tennessee
17
    Jamie Presson
    Executive Admin. Assistant, State of Tennessee
18
    Michelle Irion
19
   Boiler Admin. Staff Supervisor, State of Tennessee
20
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1 Guest Appearances: 2 ECS CONSULTING and BOISCO TRAINING GROUP Marty Toth 3 NEVILLE ENGINEERING 4 James Neville CINCINNATI INSURANCE 5 Eugene Robinson 6 BRADLEY, ARANT, BOULT, CUMMINGS, LLP 7 Christopher Puri, Attorney for STERIS Corporation 8 STERIS CORPORATION Marie LaFrance, Senior Product Manager 9 Mark Chiffon Roger Andrusky 10 Sam Watkins Vito Scotese 11 TRISTAR SOUTHERN HILLS MEDICAL CENTER 12 David Lytle 13 14 15 Court Reporting Services and Zoom 16 Videoconferencing: 17 STONE & GEORGE COURT REPORTING Nan George, Zoom moderator 18 Cassandra M. Beiling, LCR 19 20 21 22 23 24 ** Reporter's Note: All names are spelled phonetically unless otherwise provided to the 25 Reporter by the parties.

1		A G E N D A
2	I.	Call Meeting to Order
3	II.	Introductions and Announcements
4	III.	Adoption of Agenda
5 6	IV.	Approval of the December 16, 2020 Meeting Minutes and January 10, 2021 Special-called Meeting Minutes
7	v.	Conflict of Interest Policy & Acknowledgment
8	VI.	Old Business None
9 10	VII.	New Business 21-01 -TriStar Southern Hills Medical Center
11 12	VIII.	Rule Case & Interpretations BI 21-01 - STERIS Corporation request BI 21-02 - ECS Consulting LLC request
13 14	XI.	Open Discussion Items * David Baughman - TCA 68-122-110(a)(2) * Variance Guideline & Checklist Revisions
15 16 17 18	х.	Announcement of Next Meeting Unless the Board decides otherwise, the next regularly scheduled meeting of the Board of Boiler Rules will be held 9:00 a.m. June 9, 2021, at the State of Tennessee Department of Labor and Workforce Development building located at 220 French Landing Drive, Nashville, Tennessee.
19 20	XI.	Adjournment
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* * * * * * * 1 2 CHAIRMAN MORELOCK: I think we have 3 all of the board members online now, and so I want 4 to welcome them and I want to welcome everybody to 5 this March Tennessee board meeting. I want to 6 welcome you to the March 10th Tennessee board 7 meeting. 8 I hope you have an agenda handy. 9 That's what we're going to work from today. And so with that said, I am going to call the meeting 10 That's the first item on our agenda. 11 to order. 12 And so as far as -- we'll adopt the agenda here in 13 just a moment but I'm going to go on to Item 2 which is introductions and announcements. 14 And so 15 I'll go around and let everybody introduce 16 themselves. And bear with me. I will probably 17 leave somebody out and I'm apologizing now. I'11 18 try to use the participant list to do that. If I 19 do leave you out, I am sorry, but we'll get 20 everybody introduced here in just a moment. 21 So I'm going to start with 22 Mr. O'Guin. 23 MR. O'GUIN: Chris O'Guin, 24 Assistant Chief Boiler Inspector. 25 CHAIRMAN MORELOCK: All right.

Mr. Herrod? 1 2 Tom Herrod, Assistant MR. HERROD: 3 Commissioner, Workplace Regulations and 4 Compliance. 5 CHAIRMAN MORELOCK: Thank you. Ms. Bennett? 6 7 MS. BENNETT: Carlene Bennett, 8 Board Secretary. 9 CHAIRMAN MORELOCK: Okay. 10 Ms. Irion? 11 MS. IRION: Hi. I'm here with 12 Chris. 13 CHAIRMAN MORELOCK: Okay. All 14 right. Good. 15 MS. IRION: I am the admin 16 supervisor here in the Boiler Inspection Unit. 17 CHAIRMAN MORELOCK: Thank you. 18 MS. IRION: Thank you. 19 CHAIRMAN MORELOCK: Mr. Bailey? 20 MR. BAILEY: Dan Bailey, legal 21 counsel. 22 CHAIRMAN MORELOCK: Thank you, sir. 23 Mr. Hargrove? 24 MR. HARGROVE: Good morning, 25 everyone. Keith Hargrove, board member. Good to

see all of you and thanks for your kind thoughts 1 2 over the last few months. And, again, good to see 3 you guys. 4 CHAIRMAN MORELOCK: Good to see 5 you. 6 Mr. Henry? 7 MR. HENRY: This is Jeff Henry, board member. 8 9 CHAIRMAN MORELOCK: Mr. Bowers? 10 MR. BOWERS: Harold Bowers, board 11 member. FM Global Insurance Company. Glad to see 12 you-all today. 13 CHAIRMAN MORELOCK: Glad to see you 14 as well. 15 Mr. Baughman? 16 MR. BAUGHMAN: Dave Baughman, board 17 member with Allied Boiler & Supply, Incorporated. 18 And it's good to see everybody as well. 19 CHAIRMAN MORELOCK: Good to see 20 you. 21 I am Brian Morelock. I represent 22 owners and users of unfired pressure vessels, and 23 I work for Eastman Chemical Company. 24 So now I'm going to throw caution to 25 the wind and try to go through this participant

list. And again, if I leave you out, I apologize, 1 2 but let's give this a shot. 3 Mr. Robinson? 4 MR. ROBINSON: Eugene Robinson, 5 Cincinnati Insurance, boiler inspector. 6 CHAIRMAN MORELOCK: Okay. 7 Mr. Puri? Yes, Mr. Chairman. 8 MR. PURI: I'm 9 Chris Puri. I'm with Bradley Law Firm. I'm the 10 outside counsel for STERIS. 11 CHAIRMAN MORELOCK: Welcome. Thank 12 you. 13 Mr. Neville? 14 MR. NEVILLE: James Neville, President of Neville Engineering, representing 15 Southern Hills Medical Center. 16 17 CHAIRMAN MORELOCK: Thank you. 18 Mr. Chiffon? 19 MR. CHIFFON: I'm Mark Chiffon. 20 I'm the Director of Research and Development for 21 STERIS Corporation. 22 CHAIRMAN MORELOCK: Welcome. Thank 23 you. 24 Mr. Toth? 25 MR. TOTH: Marty Toth, ECS

Consulting and The Boisco Training Group. 1 2 CHAIRMAN MORELOCK: Welcome, 3 Mr. Toth. 4 Okay. So help me out with -- I've 5 got a screen name here. It's M-L-A-F-R-A-N-C. 6 MS. LaFRANCE: Hi. I'm Marie 7 LaFrance, and I'm Senior Product Manager for 8 STERIS Corporation. 9 CHAIRMAN MORELOCK: Welcome and 10 thank you. And if you would put your name in so 11 we can record that into the minutes, please, that 12 would be very helpful. 13 MS. LaFRANCE: Okay. 14 CHAIRMAN MORELOCK: Mr. Andrusky? 15 MR. ANDRUSKY: Roger Andrusky, 16 Field Service Engineer for STERIS Corporation. 17 CHAIRMAN MORELOCK: Welcome. Thank 18 you. 19 Vito Scotese? 20 MR. SCOTESE: I'm Vito Scotese, 21 Lead Engineering Technician at STERIS. 22 CHAIRMAN MORELOCK: Welcome. Thank 23 you. 24 Addie Chandler? 25 MR. LYTLE: Yes. This is David

Lytle with the Southern Hills team here. 1 2 CHAIRMAN MORELOCK: Welcome. 3 We still have a 615 phone number. 4 Who is that? 5 MS. GEORGE: I think that was 6 Mr. Lytle that just spoke. 7 CHAIRMAN MORELOCK: Okay. 8 MS. GEORGE: Is that your phone 9 number, Mr. Lytle, 781-4124? 10 (No verbal response.) 11 MS. GEORGE: David Lytle? 12 MR. LYTLE: Yes. This is -- 4124 13 is our number. 14 MS. GEORGE: Okay. Could you spell 15 your last name, please? MR. LYTLE: Yes. It is L-Y-T-L-E. 16 17 MS. GEORGE: Thank you. 18 CHAIRMAN MORELOCK: Okay. If I've 19 left someone out, please let me know. I think 20 I've gotten everyone, but if not --21 MR. WATKINS: This is Sam Watkins. 22 I'm the Director of Marketing with STERIS. 23 CHAIRMAN MORELOCK: Okay. Thank 24 you. 25 MR. WATKINS: My pleasure.

CHAIRMAN MORELOCK: I knew I 1 2 would --3 MR. WATKINS: We've got a big group 4 here. No worries. Thank you. 5 CHAIRMAN MORELOCK: Well, welcome 6 to everyone. 7 So now have I left anyone else out? This is Jamie 8 MS. PRESSON: 9 Presson, Executive Admin Assistant with WRC. 10 CHAIRMAN MORELOCK: Okay. I'm 11 sorry. I had your name up here. I didn't call 12 Thank you very much. you. 13 All right. Anybody else? 14 (No verbal response.) 15 CHAIRMAN MORELOCK: All right. 16 Thank you very much. So that takes us to 17 introductions. Are there any announcements before 18 we adopt the agenda? 19 MR. HERROD: Mr. Chairman, this is 20 Tom Herrod, Assistant Commissioner. I think it's 21 as good a time as any to announce the retirement 22 of Sam Chapman, who's been the Boiler Chief for 23 the past five years. He's been with the State 24 almost 20 years, and his last day was this past 25 Friday. And so he was a veteran with 20 years in

1	the Navy and then 20 years with the State. And so
2	I'm sure his retirement will be filled with
3	fishing and gardening.
4	And we wish him well, but he's a
5	familiar face that's normally always with us on
6	these meetings, so I just wanted to announce that
7	and wish him well and acknowledge his service to
8	the State.
9	CHAIRMAN MORELOCK: Thank you,
10	Mr. Herrod.
11	And we are excited for his
12	retirement. That's something we all eventually
13	want to work toward. And certainly, he's got big
14	shoes to fill, and we've certainly enjoyed the
15	relationship we've had with him professionally and
16	personally. And we wish him the best.
17	Any other announcements?
18	MS. BENNETT: Mr. Chairman, this is
19	Carlene. I see that I have omitted something on
20	the agenda that I would like you to consider
21	adding. And that would be the Assistant Chief's
22	report.
23	CHAIRMAN MORELOCK: Okay.
24	MS. BENNETT: We typically have
25	that on there. I'm not sure how I left that off,

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but if we could add that somewhere near the top,
then Chris will give that report.
CHAIRMAN MORELOCK: Okay. I tell
you what we'll do. We will add that before Old
Business.
MS. BENNETT: Okay. Perfect.
Thank you.
CHAIRMAN MORELOCK: Thank you,
ma'am.
Any other announcements?
(No verbal response.)
CHAIRMAN MORELOCK: All right.
Hearing none, I would ask, if you have cell phones
and all, if you would mute those during the
conversations so it won't be distracting. We're
certainly looking forward to the day when we get
to meet face-to-face and be able to have these
conversations face-to-face. But we are thankful
for technology, and it allows us to meet
virtually.
So as Nan has already alluded to, if
you have a question, you can use the reactions
button to raise your hand. And I will do my best
to monitor that, and Carlene and others will make
sure that I pay attention to that. I'll take all

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1 the help I can get.
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2 So moving on to Item 3, Adoption of 3 the Agenda, I hope everyone has a copy of that 4 agenda available to them. Are there any other 5 corrections or additions to the agenda, other than 6 adding the Chief's report? 7 (No verbal response.) 8 CHAIRMAN MORELOCK: Okay. Hearing 9 none, with an electronic meeting, what we're going to do is have a roll-call vote by the board 10 11 members. So do I have a motion to adopt the 12 agenda as amended? 13 MR. HENRY: So moved. 14 CHAIRMAN MORELOCK: Okay. So I 15 have a motion from Mr. Henry. 16 MR. BOWERS: Second from me, Harold 17 Bowers. 18 CHAIRMAN MORELOCK: And a second 19 from Mr. Bowers. Thank you. 20 Any other discussion? 21 (No verbal response.) 22 CHAIRMAN MORELOCK: All right. So 23 I'm going to call the vote here. So, 24 Mr. Baughman? 25 MR. BAUGHMAN: Aye.

CHAIRMAN MORELOCK: 1 Mr. Bowers? 2 MR. BOWERS: Aye. 3 CHAIRMAN MORELOCK: Mr. Hargrove? 4 MR. HARGROVE: Aye. 5 CHAIRMAN MORELOCK: Mr. Henry? 6 MR. HENRY: Aye. 7 CHAIRMAN MORELOCK: Thank you. We 8 have an agenda. 9 That will take us on to Item 4 on the 10 agenda, which is approval of the December 16, 2020 11 meeting minutes, as well as the January 10, 2021 12 special-called meeting minutes. Are there any 13 corrections to the minutes? 14 (No verbal response.) 15 CHAIRMAN MORELOCK: All right. 16 Hearing none, do I have a motion to accept the 17 December 16, 2020 minutes and the January 10th, 2021 special-called meeting minutes? 18 19 MR. BAUGHMAN: Move to accept. 20 CHAIRMAN MORELOCK: Okay. Thank 21 you for that motion. Do I have a second? 22 MR. HARGROVE: Second, Keith 23 Hargrove. 24 CHAIRMAN MORELOCK: Okay. So 25 Mr. Baughman made the motion and Mr. Hargrove

1	seconded it. Any other discussion?
2	(No verbal response.)
3	CHAIRMAN MORELOCK: All right.
4	Hearing none, I'm going to call for the vote.
5	Mr. Baughman?
6	MR. BAUGHMAN: Aye.
7	CHAIRMAN MORELOCK: Mr. Bowers?
8	MR. BOWERS: Aye.
9	CHAIRMAN MORELOCK: Mr. Hargrove?
10	MR. HARGROVE: Aye.
11	CHAIRMAN MORELOCK: Mr. Henry?
12	MR. HENRY: Aye.
13	CHAIRMAN MORELOCK: All right. The
14	meeting minutes are approved. That will take us
15	to Item 5 which is Conflict of Interest Policy and
16	Acknowledgment.
17	If the board members have not
18	provided that to Ms. Bennett, please do that. I
19	know with since we're not meeting live, you can
20	make a PDF of that after you get it signed and
21	everything and you can take a cell phone picture
22	of it and whatever it takes for them to have a
23	record of that. So it's just an item for
24	information.
25	So that will take us to our next item

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1	on the agenda which is the Chief's report. So
2	I'll turn that over to Mr. O'Guin.
3	MR. O'GUIN: Thank you, Chairman.
4	I'm going to attempt to share my screen here.
5	Inspections July 1, 2020 through March the 1st,
6	2021, the state inspectors did 9,991 inspections;
7	insurance and company, 18,325, bringing a total of
8	28,316. Delinquency rate for the first quarter of
9	2020 was 1.8. That was an average right when we
10	started the COVID pandemic.
11	The second quarter of 2020, we jumped
12	to 4 percent. The third quarter of 2020, we had
13	started coming down to 3.7. And the fourth
14	quarter was 3.5. The fourth quarter is
15	probably it should have been a little lower.
16	That's when we were having some computer issues
17	with our system. Some inspections are hung up in
18	the mid-approval status. The first quarter of
19	2021, we're down to 2.3 percent, so we are
20	steadily falling. We're averaging about
21	two-tenths a week.
22	The high-pressure delinquent, as of
23	to date, states 62 and insurance has 294, bringing
24	a total of 356 vessels. The variances, we have 70
25	active. We performed 15 variance inspections this

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    quarter; 12 passed and 3 failed.
                 That's all I have, Chairman.
 2
 3
                   CHAIRMAN MORELOCK:
                                        Thank you.
                                                    Are
 4
    there any questions or comments for Mr. O'Guin
5
    about the Chief's report?
                   MR. BAUGHMAN:
                                  This is Dave
 6
 7
    Baughman, board member.
                 Mr. O'Guin, which were those three
8
    that failed?
9
10
                   MR. O'GUIN:
                                Country Delite in
11
   Nashville, Dow Chemical, and -- I hope I pronounce
12
    this right -- Leclerc Foods.
13
                   THE REPORTER: How do you spell
    that last one?
14
15
                   MR. O'GUIN: L-E-C-L-E-R-C.
16
                   THE REPORTER:
                                   Thank you.
17
                   MR. O'GUIN: And Country Delite has
18
    already notified us that they are ready for
19
    reinspection. I have given them a little time.
20
    They called in, like, two or three days that they
21
    were ready for reinspection. So I don't want to
22
    jump back over. I want to give them time to, you
23
   know, be sure they are ready.
24
                   MR. BAUGHMAN:
                                  Right.
                                           And one
25
    other question, Mr. O'Guin. I noticed we listed
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the high-pressure delinguents. 1 Is there 2 information on low-pressure delinquents or unfired 3 delinguents also, or is that high pressure all 4 encompassing? 5 MR. O'GUIN: I can break it down by 6 category. We didn't on this meeting here, but I 7 can for future meetings, if the Board would like 8 it. 9 MR. BAUGHMAN: I was just 10 interested in the total, overall delinguency, just 11 for whatever information that's worth. 12 MR. O'GUIN: I would be glad to get 13 it for you. 14 MR. BAUGHMAN: Thank you, 15 Mr. O'Guin. 16 MR. O'GUIN: Yes, sir. 17 MR. BAUGHMAN: Good report. 18 MR. O'GUIN: Thank you. 19 CHAIRMAN MORELOCK: Any other 20 questions or comments? 21 (No verbal response.) 22 CHAIRMAN MORELOCK: All right. 23 Thank you, Mr. O'Guin. That was an excellent 24 report. 25 That takes us to Old Business, and we

1	do not have any old business, so we will move on
2	to New Business. And so our first item of new
3	business is 21-01. TriStar Southern Hills Medical
4	Center in Nashville is requesting a variance for
5	three high-pressure boilers under the requirements
6	of Chapter 0800-03-03.08(11). So if you will
7	introduce yourselves and present your manual and
8	your request for a variance.
9	And before we do that, are there any
10	conflicts of interest with any of the board
11	members?
12	(No verbal response.)
13	CHAIRMAN MORELOCK: Okay. I see no
14	conflicts of interest. So if you will introduce
15	yourself and present your manual, please. Thank
16	you.
17	MR. NEVILLE: Yes. This is James
18	Neville with Neville Engineering. I'm presenting
19	for Southern Hills Medical Center. Also online
20	should be David Lytle, and I'll let him introduce
21	himself as well.
22	MR. LYTLE: Yes. My name is David
23	Lytle. I am the director of plant operations here
24	at TriStar Southern Hills. With me, I have Addie
25	Chandler she is our administrative assistant

1	and Tony Walpole, which is my department's
2	supervisor.
3	THE REPORTER: Can you spell Tony's
4	last name?
5	MR. LYTLE: Walpole, W-A-L-P-O-L-E.
6	THE REPORTER: Thank you.
7	MR. NEVILLE: We would like to
8	propose a variance for three high-pressure
9	boilers. In our manual, we list the site plan on
10	page 2 of our manual. It shows the location of
11	the PBX office and the boiler room. It's
12	approximately 386 feet apart. The remote station
13	will have a shutoff for each of the three boilers
14	at the remote station.
15	And we list the job descriptions for
16	those that will be monitoring the boilers at the
17	remote station as a PBX operator or a security
18	officer.
19	As far as the individuals that will
20	be monitoring the boilers in the boiler room as a
21	boiler attendant, that will be a maintenance
22	mechanic and a security officer on third shift.
23	The security officer will be a monitor-only
24	position. The hospital has an on-call maintenance
25	mechanic every time that a security officer will

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be monitoring the boilers. 1 The -- as far as the items -- or the 2 3 boilers are identified in Appendix A, as far as --4 well, there's 1, 2, and 3. That's one Kewanee and two Cleaver-Brooks boilers. And those do use an 5 6 atmospheric DA. 7 THE REPORTER: I'm sorry. Can I 8 interrupt, Mr. Neville? 9 MR. NEVILLE: Yes. THE REPORTER: What was the first 10 11 boiler? 12 MR. NEVILLE: Kewanee. 13 THE REPORTER: Thank you. 14 MR. NEVILLE: Yes. The controllers on those are the 15 16 Honeywell RM7800 series. And that's listed in 17 Appendix B. And, also, in Appendix B, we show the 18 location of the emergency boiler shutoffs at the 19 exit doors to that boiler room. 20 If there are any other questions that 21 we can field, we would be glad to do so. 22 CHAIRMAN MORELOCK: Thank you, Mr. Neville. 23 24 Do I have a motion to discuss? 25 MR. BAUGHMAN: So moved.

1	CHAIRMAN MORELOCK: Thank you,
2	Mr. Baughman. Do I have a second?
3	MR. BOWERS: This is Harold Bowers.
4	I second.
5	CHAIRMAN MORELOCK: Thank you,
6	Mr. Bowers.
7	What questions or comments do the
8	board members have for this proposal for a
9	variance?
10	MR. BAUGHMAN: I'll start. This is
11	Dave Baughman, board member.
12	Mr. Neville and David, thank you for
13	presenting this. I've got a few items that are of
14	question here. You just made mention of the
15	maintenance mechanic being the boiler attendant,
16	but also the security officer being the boiler
17	attendant but monitoring only. So kind of
18	describe that, because that's a little bit
19	contradictory of boiler attendant versus remote
20	attendant if he's monitoring only.
21	MR. NEVILLE: As far as the
22	four-hour checks on the boiler, during third
23	shift, part of the boiler attendant procedure for
24	this security officer would be to do those checks
25	on the boiler.

Now, as far as the monitor position, 1 2 they would not be operating the boiler. But if it 3 were to go into a fault condition, they would call 4 the maintenance mechanic to troubleshoot that 5 boiler from that point on. 6 MR. BAUGHMAN: So when we say call 7 a maintenance mechanic, that means that a maintenance mechanic or the boiler attendant isn't 8 9 necessarily on site, but they would be calling one 10 in to come in and attend to it, correct? MR. NEVILLE: 11 That is correct. 12 MR. BAUGHMAN: All right. Well, 13 then, that's contradictory to page 8, which says a 14 boiler attendant shall be on site at all times. 15 MR. NEVILLE: Well, the -- right. 16 In the role that the security officer would be 17 playing, they would be the boiler attendant. Now, 18 the boiler would -- if the boiler went into a shutdown mode, they would call a maintenance 19 20 mechanic to bring that boiler back on line. 21 MR. BAUGHMAN: But your description 22 for the security officer on page 7 says "monitor 23 only." 24 MR. NEVILLE: Yes. 25 Well, then, he MR. BAUGHMAN:

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couldn't act as a boiler attendant. 1 2 MR. NEVILLE: He's attending --3 MR. BAUGHMAN: It's in parentheses. 4 MR. NEVILLE: Yes. 5 MR. BAUGHMAN: It's in parentheses 6 on page 7, personnel type --7 MR. NEVILLE: Yes. 8 MR. BAUGHMAN: -- security officer, 9 parentheses, monitor only. So he would not be 10 acting as a boiler attendant if he's monitoring 11 only. He would have to call a maintenance 12 The boiler would then have to be mechanic in. 13 shut down during that period of time until a 14 maintenance mechanic came in to --15 That is correct. MR. NEVILLE: 16 MR. BAUGHMAN: Okay. 17 MR. NEVILLE: So the security 18 officer's training would be to go to the boiler 19 room, do the log for the boiler. But if the 20 boiler went into a fault condition, they would not 21 be the one troubleshooting that boiler and 22 bringing it online. 23 MR. BAUGHMAN: Okay. Well, I'm 24 still a little confused in the nomenclature, 25 because it does state that he's monitor only.

1	MR. NEVILLE: Yes.
2	MR. BAUGHMAN: And if you have him
3	to do the four-hour checks, he's more than
4	monitoring only. He's acting in a different
5	capacity. So I'm a little confused in that
6	description. What it sounds like is that we're
7	lacking personnel during a particular shift and
8	we're trying to implement a security officer into
9	this position. And the way it's listed in the
10	manual, it doesn't describe that real well.
11	I hear what you're saying, but what's
12	written is different than what you're saying.
13	I'll leave that I'll close with that. I've got
14	further comments, but I want to leave that open
15	for some other people to discuss.
16	MR. NEVILLE: Okay.
17	CHAIRMAN MORELOCK: Mr. Baughman,
18	your comment is correct, and I think what might
19	bring clarity is we've seen other variance manuals
20	that have a dedicated boiler monitor that would be
21	a security guard or a PBX or something. But
22	you're right, they would not show up under the
23	boiler attendant procedures. They would need to
24	come under a boiler monitor procedure. Is that
25	what you're kind of getting at?

1	MR. BAUGHMAN: Yeah. I don't
2	see I'm a little confused because of the
3	description of "monitor only," and then the
4	description given verbally that the security
5	officer is also acting as a boiler attendant. And
6	I'm a little confused with that, as far as how
7	it's actually being handled.
8	MR. BOWERS: So
9	CHAIRMAN MORELOCK: Go ahead,
10	Mr. Bowers.
11	MR. BOWERS: Yeah. Definitely, we
12	don't the "attendant" is kind of a vague term.
13	Is he a boiler operator or a boiler monitor? I
14	think that's what Dave is trying to get at.
15	MR. NEVILLE: Right.
16	MR. BOWERS: He can't turn the
17	boiler on but yet he can turn it off.
18	MR. NEVILLE: Correct.
19	MR. BOWERS: So I think that's
20	where the description of the attendant may be a
21	little vague, I think.
22	MR. NEVILLE: Right. So the boiler
23	operator would be the maintenance mechanic. But
24	the security officer could fall under the role of
25	a boiler attendant, as far as going to the boiler

1 room and filling out the logs for that four-hour 2 shift. 3 MR. BAUGHMAN: If that's the case, 4 Mr. Neville -- excuse me, Dave Baughman, board 5 member --MR. NEVILLE: 6 Yes. 7 MR. BAUGHMAN: -- then I think 8 under personnel type, it should not be in 9 parentheses "security officer monitor only." 10 Because that adds to some confusion. 11 And in this, we don't have any 12 clarification on a boiler operator. This is 13 either a boiler attendant or a remote attendant. 14 So we don't have anything classified as the boiler 15 operator in this manual. So he's either a boiler 16 attendant and a remote attendant or he's just a 17 remote attendant. But regardless, a boiler 18 attendant shall be on site at all times. So it's 19 important how that security officer is classified, 20 because if he's just being a remote attendant, and 21 then during this shift that we need him to take this monitoring or the boiler logs, to fill out 22 23 the logs, filling out the logs doesn't necessarily 24 come under a boiler attendant. He's just filling 25 out a log sheet, and he doesn't necessarily have

the qualifications of a maintenance mechanic, the background of a maintenance mechanic, the background of a boiler man. All he's doing is coming in and filling out a log sheet. And I don't necessarily think that that adds to the level of safety of what we're trying to get at through this remote variance.

8 There again, that's somewhat of an 9 opinion, but I think it's pretty clear a security 10 officer is good at monitoring, is probably not as 11 functionally adept at boiler operations.

12 MR. NEVILLE: And we agree. Т 13 believe the clarification there was showing that 14 the security officer is not a qualified boiler 15 operator. So they are not -- they would not be qualified to operate the boiler, you know, from a 16 17 fault, a boiler fault position. That's why a 18 maintenance mechanic would have to be the one to 19 restart a boiler, you know, from a situation like 20 that. So what we were trying to do is identify 21 that the -- what the security officer would do, 22 you know, in that shift, that monitoring 23 operations are his qualification, not boiler 24 operations. 25 MR. BAUGHMAN: Okay. Well, then,

on page 8 where it says "boiler attendant shall be
on site at all times," then that would be struck
because there is not a boiler attendant on site at
all times. There's remote monitoring attendants
but not necessarily a qualified boiler attendant.
CHAIRMAN MORELOCK: So,
Mr. Neville, I'm not going to tell you how to
write your manual, but maybe a suggestion would be
if you're going to have the security officer to be
a monitor only, maybe you should have sections in
this manual to have procedures for normal daily
activities for the security officer as well as
emergency procedures as the emergency monitor
or monitor only. Would that satisfy your
MR. NEVILLE: We can add those.
MR. BAUGHMAN: Yes. I believe that
would help in the clarification of it. I'm still
looking for some delineation between what is
who is doing what and when, I guess, and the level
of competency of those people. So I guess I'm
still grasping at that.
MR. TOTH: (Indicating.)
CHAIRMAN MORELOCK: Mr. Toth?
MR. TOTH: Yes, Mr. Chairman. I
think the biggest concern that we have because

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I have quite a few clients myself, just as 1 Mr. Neville does, that utilize security forces as 2 3 the boiler attendant. I'm concerned in that 4 support, what Mr. Baughman is saying, 100 percent. 5 The security force has to still be -- if they are serving the role as the attendant, per Tennessee 6 7 law, they still have to be certified. That certification comes from the certification, in 8 this case here, Southern Hills. But it also has 9 to be acceptable to the Board because we are 10 11 extending it out four hours. 12 If it is a security guard every 13 20 minutes that's required to go take readings, 14 that's one thing. It sounds to me like they're 15 not going to have maintenance individuals on site, which does not follow the standard law that you 16 17 have to have a certified boiler operator on site 18 24/7 for a high-pressure boiler. What we do with our clients is those, 19 20 that security force that serves that role, has to 21 go through and pass the same course, take the same 22 exam that the maintenance personnel or the 23 everyday boiler operator has to take. So if they don't pass that exam, they're not able to stay in 24

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that post. So I just wanted to add that into the

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1 mix. Thank you. 2 CHAIRMAN MORELOCK: Thank you, 3 Mr. Toth. 4 What other comments does the Board 5 have? This is Harold Bowers. 6 MR. BOWERS: 7 And I agree with Dave and Marty. 8 Basically, you've got to have somewhere 9 difference -- you don't have to actually have a 10 boiler operator, per se, or -- but you've got to 11 be more than a remote attendant. You know, I've 12 had a situation with one of my clients where the 13 security guard went down there and he checked on 14 the boilers and an incident happened and he didn't 15 know how to take care of it. 16 And so if they need more training 17 than just somebody to fill out a log -- you need 18 to know how to -- you might not have to have the 19 full qualifications of actually a boiler operator, 20 starting a boiler, but he needs to know how to 21 look for emergency situations and handle those 22 situations. So his training must be more than 23 just walking through the boiler room and signing a 24 log. That's my comment. 25 CHAIRMAN MORELOCK: Thank you,

1 Mr. Bowers.

2	MR. TOTH: (Indicating.)
3	CHAIRMAN MORELOCK: Mr. Toth?
4	MR. TOTH: Yes. Just to kind of
5	add on to what Mr. Bowers said, in a lot of our
6	manuals where we do have a security force that's
7	the boiler attendant, we specifically state within
8	those manuals that those we call them boiler
9	guards they are not authorized to restart the
10	boiler.
11	At that particular time is when they
12	would call in a different technician. But because
13	they are certified as a boiler attendant, they are
14	able to stay in that post. The client just
15	chooses not to allow that particular boiler guard
16	to restart the boiler.
17	MR. NEVILLE: And that's the same
18	situation that we're proposing in this. Now, you
19	know, if the security officer in that role is, you
20	know, not acceptable, the hospital could look at
21	having maintenance mechanics around the clock.
22	But that isn't what they initially proposed.
23	MR. BAUGHMAN: This is Dave
24	Baughman, board member.
25	I guess one of the issues gets back

1	to training. As we know, the security officers,
2	that position can change. And so because of that,
3	then you have this constant training that's having
4	to come about. And then that gets down to page 5
5	under training where it says the remote attendant
6	variance training is provided by the PBX
7	supervisor or the maintenance mechanic.
8	And when you refer back to page 7,
9	under and that's under the personnel
10	responsible for remote monitoring. When you go to
11	the training under the boiler attendant
12	procedures, page 7, it says the maintenance
13	mechanic, referencing Terry Armstrong, shall be
14	responsible for training all incoming personnel
15	assigned to boiler duties and for keeping a
16	documentation log of initial training and training
17	thereafter.
18	So it lists the maintenance mechanic
19	responsible for training all incoming personnel,
20	but it also gives the PBX supervisor or the
21	maintenance mechanic on the previous page and
22	MR. NEVILLE: Well, there's two
23	different one is the training for the boiler
24	attendant, and the other is the remote monitor at
25	the PBX. So I guess there's two different

positions that they're training there. 1 2 So the MR. BAUGHMAN: Okay. 3 security officer would fall under both. He would 4 fall under the PBX operator or the maintenance 5 mechanic for the remote monitoring, and he would also be trained by the maintenance mechanic for 6 7 the boiler attendant procedures; is that correct? 8 MR. NEVILLE: That is correct. 9 That is correct. Because there's two separate 10 responsibilities for either side. 11 MR. BAUGHMAN: Okay. So any time 12 we have a personnel change, that would go back 13 through that training procedure. 14 MR. NEVILLE: That is what we are 15 proposing, yes. 16 MR. BAUGHMAN: Thank you, 17 Mr. Neville, for the discussion. I'll carry on 18 with some other questions I have. How many 19 maintenance mechanics do we have on staff? 20 MR. NEVILLE: Mr. Lytle can answer 21 those questions. I believe we show them in the 22 organizational chart. MR. LYTLE: We have six individuals 23 on maintenance staff, and we have five actual 24 25 mechanics.

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MR. BAUGHMAN: Very good. So the
maintenance mechanics would be the three that
would be qualified under boiler attendants; is
that correct?
MR. LYTLE: That would be correct.
MR. BAUGHMAN: Okay. So if we've
got one per shift or what have you, I guess my
question revolves, then, around and, of course,
this is more of the logistics for you guys, but if
one gets sick, if two get sick, that starts
relying back to one particular boiler attendant
other than the security officer who is not
qualified to restart the boiler and what have you.
Is there anybody else that's going to be qualified
under boiler attendant other than the maintenance
mechanic and security officer that's listed?
MR. LYTLE: That would be our
intent, would be those individuals, maintenance
and security, would be in those positions.
MR. BAUGHMAN: What's the
contingency if anybody is sick or out and you're
down to a limited number of personnel?
MR. LYTLE: We double up our
shifts.
MR. BAUGHMAN: Okay.

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1	MR. LYTLE: We had a similar
2	situation, because the crew got hit with COVID and
3	me and Terry Armstrong pulled double duty to make
4	sure that we maintained coverage for not only the
5	hospital but the boilers as well. So it's not
6	something unusual that we haven't had to actually
7	have life experience and live through.
8	MR. BAUGHMAN: Got you. So you're
9	boing to be listed as a boiler attendant yourself?
10	MR. LYTLE: Yes.
11	MR. BAUGHMAN: Okay. Do we need to
12	add that to the list of those personnel type that
13	are listed under the boiler attendant on page 7?
14	MR. NEVILLE: We can add those,
15	definitely. I mean, I guess, in that capacity, he
16	was, you know, taking the duties of a maintenance
17	mechanic at that time. But we can add him, you
18	know, as well. It's not a position that is
19	common.
20	MR. BAUGHMAN: You bet. And the
21	reason I ask is because it goes from
22	administrative, being a director, to being more of
23	an attendant to being equipment oriented. And not
24	to talk down on any administrators by any stretch,
25	but I know of some administrators that would not

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1	necessarily be very comfortable in the operation
2	of a boiler attendant. But I take it that
3	Mr. Lytle is going to be qualified under the same
4	training as what the other personnel are. Is that
5	correct?
6	MR. LYTLE: That would be correct.
7	MR. BAUGHMAN: Very good. Thank
8	you, Mr. Lytle.
9	Getting down to the bottom of my
10	list, Mr. Neville. Thank you.
11	That gets into the hardware.
12	MR. NEVILLE: Okay.
13	MR. BAUGHMAN: You describe a
14	remote monitoring system, and we've got that
15	listed under Appendix B, description, which is the
16	Honeywell RM7800, which is a Flame Safeguard
17	programmer. It says it's remotely controlled via
18	the communications interface. I don't see the
19	description of the communication interface. The
20	words "remotely controlled" bothers me somewhat.
21	I don't mind "remotely monitored," but "remotely
22	controlled" is kind of a keyword.
23	MR. NEVILLE: And it wouldn't be
24	just remotely monitored. You know, there is an
25	e-stop at the remote station. But that's all

1 we're talking about there.

2	MR. BAUGHMAN: Okay. In the
3	description for the hardware, it says that the
4	remote or the controls that you've got that are
5	installed or shall be installed are going to
6	enunciate all the different parameters that we
7	need to have enunciated. And it refers to
8	Appendix C for the RM7800.
9	MR. NEVILLE: Yes.
10	MR. BAUGHMAN: But nowhere in the
11	7800 do I see where it enunciates the fault codes
12	for, let's say, low water, primary or secondary.
13	It's got nowhere to enunciate high and low gas
14	switches.
15	Many other systems, whether it be a
16	Hawk or the others that we look at in the
17	industry, remotely enunciate these conditions.
18	And what we've got here is a flame safeguard
19	programmer that I think we're tying in. I'm just
20	reading between the lines, but I think we're just
21	tying in through the mod bus on this programmer to
22	enunciate the fault codes that the programmer
23	gives.
24	And I would like to know more about
25	the actual remote monitoring hardware that's used

1 on this boiler.

2 MR. NEVILLE: I can get some more 3 information to you on that. But -- let's see what 4 I've got. I'll have to get some more information 5 to you, Mr. Baughman, on that. I don't have that 6 in front of me. 7 MR. BAUGHMAN: So what we've got is 8 not a complete description, then, of the remote 9 monitoring hardware that's actually with this 10 boiler, other than what the Flame Safequard 11 programmer is. 12 MR. NEVILLE: That is correct. At 13 least, what I've listed on the controller now. 14 MR. BAUGHMAN: The only other question I have, Mr. Neville --15 16 MR. NEVILLE: Yes. 17 MR. BAUGHMAN: -- is just 18 quantifying the DA, that the DA is not actually a 19 true DA, but it is just an atmospheric feedwater 20 system. 21 MR. NEVILLE: That is correct. 22 MR. BAUGHMAN: And just for that, 23 we would identify that in the industry as a boiler 24 feedwater system atmospheric since it's not a true 25 deaerator.

1 MR. NEVILLE: Okay. On the 2 nameplate, they list it as a deaerator, and that's 3 why, so... 4 MR. BAUGHMAN: Interesting. Being 5 that they list it as Lockwood lists it --6 MR. NEVILLE: Well, not Lockwood. 7 I mean, this is the tag that is on it from the 8 hospital, lists it as a deaerator, so... 9 MR. BAUGHMAN: I see. 10 MR. NEVILLE: That's what I took 11 from that, so... 12 MR. BAUGHMAN: Okay. 13 MR. NEVILLE: But it is an 14 atmospheric feedwater. 15 MR. BAUGHMAN: Very good. Thank 16 you very much for that. I appreciate it. Thanks 17 again, very much, for listening and going over 18 some of these questions. 19 MR. NEVILLE: Sure. 20 CHAIRMAN MORELOCK: Thank you, 21 Mr. Baughman. 22 Any other questions or comments from 23 the board members or anyone else on this call? 24 Does anybody have any questions about this 25 variance proposal?

1	MR. BOWERS: This is Harold Bowers,
2	board member.
3	The comment I want to make is going
4	into back to the security officer, going to
5	Appendix G-2. We're talking about a boiler we
6	talk about training for the security officer, a
7	remote station attendant training. We should I
8	recommend we should add boiler attendant training
9	to that. So not only does the security officer
10	have the remote station attendant training, he
11	should have boiler attendant training where he
12	knows what to do in a situation and how he can
13	handle emergency situations and maybe a checklist
14	of what he needs to do if something goes wrong.
15	Because you're talking about something going wrong
16	and calling a maintenance guy. And there's
17	sometimes a lot more than just hitting the e-stop.
18	There's certain situations you need to secure the
19	boiler to put it in a safe situation.
20	And going back to a story of one of
21	my clients this is embarrassing, but they had a
22	blow-out near the nozzle. The fire was coming out
23	the side of the boiler three foot, and the
24	security guard, slash, boiler attendant, instead
25	of shutting the boiler down, is looking for a fire

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1	extinguisher. So it's knowing exactly what to do
2	in an emergency situation and how to handle that
3	situation. So if the person is going to be a
4	boiler attendant, he needs to know how to handle
5	emergency situations. That's my comment.
6	CHAIRMAN MORELOCK: Thank you,
7	Mr. Bowers.
8	Any additional comments, questions?
9	MR. BAUGHMAN: Yes. I'll continue,
10	if that's okay. This is Dave Baughman, board
11	member.
12	So going to Appendix 1, the checklist
13	for the variance request review, for one, I just
14	made a comment that the power piping system
15	drawing that you provided
16	MR. NEVILLE: Yes.
17	MR. BAUGHMAN: my glasses
18	weren't quite strong enough without using a
19	magnifier, but in Appendix E, the E-1, I found it
20	a little difficult to track that drawing. And
21	within the other diagram that was below it, I
22	found it a little difficult I see existing
23	boiler and then new boiler. I didn't quite get a
24	good understanding of what boilers were which
25	under that drawing, just for what it was worth.

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1	MR. NEVILLE: We listed them as
2	B-1, B-2, and B-3. I don't know if you can make
3	that out. We can make that clearer and we could
4	possibly put that on two sheets and it may improve
5	the readability of that.
6	MR. BAUGHMAN: I do see that. And
7	that would correlate to Appendix A and the boiler
8	data sheet to Boiler 1, Boiler 2, and Boiler 3.
9	MR. NEVILLE: That is correct.
10	MR. BAUGHMAN: Okay. Very good. I
11	appreciate that.
12	MR. NEVILLE: I guess the text on
13	the first one was kind of small in that regard as
14	well, so we can definitely enlarge that and make
15	that a clearer diagram.
16	MR. BAUGHMAN: All right.
17	On the second page, I-2, does the
18	manual include a description of the system that is
19	used to monitor the safety aspects? And it gives
20	Appendix B, the equipment.
21	But that goes back to my earlier
22	comments about the lack of the actual remote
23	monitoring. It gives us the Flame Safeguard
24	programmer, but it didn't give a good overall view
25	of the hardware that is being utilized and a

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description of that hardware. And that follows 1 2 back over into I-3, the next page. Does the 3 manual include, on Item 19, a description of the 4 computerized monitoring system, the hardware, the 5 remote alarm system? I know in some other manuals that we 6 7 have, we actually have pictures presented of the 8 remote alarm system. 9 MR. NEVILLE: Right. 10 MR. BAUGHMAN: It gives somewhat of 11 a description. 12 MR. NEVILLE: Yeah. That has not 13 been installed yet, the remote station shutoff. 14 We're proposing putting that in. It has not been 15 installed as of yet. 16 When is that MR. BAUGHMAN: 17 proposed installation coming about? 18 MR. NEVILLE: Mr. Lytle could 19 answer that, as far as the implementation of that 20 remote station. 21 MR. LYTLE: The remote station has 22 just been installed by Industrial Boiler, and 23 we've tested it and it's functional. 24 MR. BAUGHMAN: Okay. So to 25 clarify, it actually is installed. But there

1	again, there's a lack of description. It says,
2	"Does the remote monitoring system prevent
3	unauthorized access?"
4	The programmer itself just says that
5	it's remotely monitored via the communications
6	interface. The mod bus interface on that RM7800
7	just gives enunciation, and it has there's
8	my experience is that remote that mod bus
9	doesn't have anything that's the programmer
10	itself is not password protected for the standard
11	RM7800. So unless you can produce anything that
12	quantifies this, I'm
13	MR. NEVILLE: Right. What I can do
14	is add some pictures now, that the when we
15	wrote this, this was back in September of 2020.
16	So the remote station has been installed. We can
17	add some pictures of the remote station and a
18	little more clarification, as far as the hardware
19	interface to it.
20	MR. BAUGHMAN: Okay. So we're a
21	little bit ahead of the game on this. We're
22	making a proposal back in September or making the
23	submittal for equipment that hadn't been
24	necessarily
25	MR. NEVILLE: Well, it hasn't been

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1 installed.

2 MR. BAUGHMAN: -- installed or 3 But it is now, but we're lacking in procured. 4 that information to review for our own purposes 5 here, is what I'm getting at. On page I-4, under Item 36, "Does the 6 7 manual include a test of the systems, the boiler water column, the remote monitoring?" 8 9 It itemizes that. It says yes to all 10 of those on page 7 through 9. But in going 11 through page 7 through 9, I would like you to --12 unless I've missed it, which isn't unusual, I 13 cannot see where the systems are necessarily 14 tested, nor a direct -- in direct regard to boiler 15 water column. Can you, kind of, point that out to 16 me? 17 MR. NEVILLE: I guess, under 18 page 7, normal daily duties, Number 1, I guess, 19 under the daily test would be there. We can add 20 some verbiage as far as boiler water column there, 21 but I guess the daily test and the boiler log would be the reference there. 22 23 Let's see if we've got another 24 reference to it. As far as -- that would be the 25 location where I would typically have -- but it

does need to be a little more descriptive than the 1 daily test, as far as that. 2 3 So on the checklist, MR. BAUGHMAN: 4 the checklist, I guess, what I'm getting at is 5 incorrect. Inasmuch as you reference pages 7 through 9, the 7 through 9 does not include a test 6 7 of the systems, the boiler water column, the 8 remote monitoring and any others. So I would 9 leave that open to others for any discussion. But 10 I don't see where that's actually in your 11 checklist. 12 MR. NEVILLE: Well, in our boiler 13 log it shows up, as far as the test. 14 MR. BAUGHMAN: Right. But it 15 doesn't -- so in your checklist, your boiler --16 your checklist for a variance request review --17 MR. NEVILLE: Yes. 18 MR. BAUGHMAN: -- that information 19 under Item 36 is erroneous, being that you 20 reference page 7 through 9. And it is referenced 21 in your boiler log, you say, so --22 Well, I guess we're MR. NEVILLE: 23 listing the retained daily tests, and -- on 24 page 7. And so, I guess, it could be clearer, as 25 far as the list of those daily tests in Number 1.

1	Put it shows up on our boilor los as far as the
Ŧ	But it shows up on our boiler log, as lar as the
2	water column test, so
3	MR. BAUGHMAN: Okay. Because 7
4	through 9 does not really describe any tests. It
5	talks about a radio check. It describes a test of
б	the remote enunciation system, but does not
7	necessarily go over those specific tests. And so
8	they'll be in the log sheet. I want to make sure
9	that the log sheet themselves, which is what,
10	Appendix F?
11	MR. NEVILLE: Yes.
12	MR. BAUGHMAN: So the log sheet
13	itself shows power
14	MR. NEVILLE: Systems test.
15	MR. BAUGHMAN: test. Which I
16	don't quite know what "systems test" means. It
17	shows water level and steam pressure, so it does
18	qualify some under the systems. Boiler water
19	column, I guess, would be water level, but it's
20	not a true test. And we're going to discuss this
21	further coming up with our checklist information
22	that we're looking at discussing.
23	But the log sheet doesn't necessarily
24	have anything under I guess it would fall under
25	systems test

1	MR. NEVILLE: System test
2	monitoring. Right. System test would be you
3	know, what would really, I guess, make this clear,
4	as far as on page 7 where I say, you know, perform
5	routine daily test, listed, it's a test of boiler
6	water column there's other tests they can
7	perform to check the system and that the alarms
8	are enunciating at the remote station.
9	But I can add clarification that
10	those tests include the boiler water column.
11	MR. BAUGHMAN: Okay. I'd just
12	suggest the pages for the references are just for
13	our own end of it. It makes it easy for us to go
14	back to those pages. But I would probably suggest
15	where there is a reference to test, that it
16	actually would say boiler log sheet or see
17	Appendix F, boiler log sheet or something to that
18	extent. Because for me, it takes up the time,
19	then, to go through 7 and 9 and
20	MR. NEVILLE: Yes.
21	MR. BAUGHMAN: I'm trying to get
22	clarification.
23	MR. NEVILLE: I'll make that more
24	concise, for sure.
25	MR. BAUGHMAN: All right. Thank

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you so much, Mr. Neville and Mr. Lytle. 1 2 CHAIRMAN MORELOCK: Any other 3 questions or comments? 4 (No verbal response.) 5 CHAIRMAN MORELOCK: Hearing none, 6 do I have a motion for this variance? 7 MR. BAUGHMAN: So I've got -- this is Dave Baughman, board member. 8 I've qot 9 something to just bounce off of whether we vote 10 yea or nay on this or whether we resubmit. My 11 feeling on this, Mr. Neville and Mr. Lytle, is 12 that I don't have all the information needed from 13 a standpoint to make a competent decision. And I 14 know that you've said, well, I can get that 15 information to you. But what we've done is we've made a 16 17 proposal for this variance before any equipment 18 was installed, and now it's just recently been 19 But I don't have all the information installed. 20 in this manual to make a competent review of what 21 it is that's been installed to be able to vote on 22 it. And so I want to bring that up to see whether 23 or not it's applicable to -- instead of approving 24 or denying, of whether to ask for more 25 information, and resubmittal.

MR. NEVILLE: Just resubmit? 1 2 MR. BOWERS: This is Harold Bowers, 3 board member. 4 Yeah, I kind of agree with what Dave 5 is saying. You know, I would like to see some more stuff added about boiler attendant and 6 7 security officer. And if we could get that in 8 there, some information before the next meeting. 9 CHAIRMAN MORELOCK: So, 10 Mr. Neville --11 MR. NEVILLE: We can resubmit with 12 that information. 13 CHAIRMAN MORELOCK: Okay. 14 Mr. Neville, as far as this item, do we want to 15 table this item until the next Boiler Board 16 meeting and resubmit? 17 MR. NEVILLE: Yes. 18 CHAIRMAN MORELOCK: Okay. Let me 19 make some quick notes. So Item 21-01 will be 20 tabled and resubmitted for the June Tennessee 21 board meeting. Is that correct? 22 MR. NEVILLE: Yes. 23 CHAIRMAN MORELOCK: Okay. Do the 24 board members have any comments or concerns about 25 that? Is that satisfactory?

1	MR. BAUGHMAN: I think it's good.
2	And, Mr. Neville and Mr. Lytle, I
3	sure appreciate you going through and addressing
4	these questions and concerns. You did very well,
5	but I appreciate that very much.
6	CHAIRMAN MORELOCK: Okay. So this
7	item will be tabled for the June 2021 Tennessee
8	Board meeting, and the manual will be resubmitted.
9	MR. NEVILLE: Yes.
10	CHAIRMAN MORELOCK: Okay. All
11	right. I'm seeing that we've been meeting for
12	about an hour and 15 minutes, and I think it would
13	probably be prudent to give everybody a ten-minute
14	break before we go to our next item. So let's
15	reconvene at, let's say, 10:25.
16	(Recess observed.)
17	CHAIRMAN MORELOCK: So that
18	concludes our new business.
19	So we're going to go on down to Rule
20	Case and Interpretations. And our first item is
21	BC 21-01. STERIS Corporation requests an
22	exemption from clearance and from boiler attendant
23	requirements for their steam sterilizer
24	installations in the state of Tennessee.
25	So if everyone will introduce

1	themselves. And before you do that, are there any
2	conflicts of interest from any of the board
3	members?
4	MR. BOWERS: It could be on me. I
5	do Vanderbilt Hospital is one of my accounts.
6	And we made a me and Chris and we made a
7	visit yesterday to one of those accounts. And I'm
8	not sure but these STERIS units are used all
9	over the country, so I'm not sure just because
10	they have it in a few hospitals that we insure, if
11	that would be a conflict or not.
12	CHAIRMAN MORELOCK: Mr. Bailey, do
13	you have any thoughts on that?
14	MR. BAILEY: Yeah. I don't think
15	that poses a conflict of interest.
16	CHAIRMAN MORELOCK: Okay. All
17	right. Thank you, sir.
18	MR. PURI: I'm sorry, Mr. Chairman.
19	This is Chris Puri. I'm an attorney for STERIS.
20	We had provided the Board some
21	materials in advance of the meeting with
22	background on a proposal, and we would like to
23	make some remarks. I'm going to turn it over to
24	Ms. LaFrance to walk through the variance request
25	and the waiver.

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1	CHAIRMAN MORELOCK: Very good.
2	Thank you.
3	MS. LaFRANCE: Okay. Is everyone
4	set? Can you hear me okay?
5	CHAIRMAN MORELOCK: Yes.
6	MS. LaFRANCE: Great. I'll just go
7	ahead and read our board inquiry: May a steam
8	sterilizer manufacturer licensed to provide
9	ASME-certified pressure vessels obtain a blanket
10	exemption from the Tennessee side and rear
11	clearance requirements stated in
12	Rule 0800-3-3.04(13)(a) for a particular steam
13	sterilizer model if it has been properly designed
14	to provide front-only access to all components and
15	sufficient clearance for normal operation,
16	maintenance, and its inspection per NBIC
17	Section 4.32?
18	And our reply is: It is the opinion
19	of the Board, as long as the sterilizer
20	manufacturer in question provides access to all
21	components from the front of the specified model
22	steam sterilizer and sufficient clearance for a
23	normal operation, maintenance and inspection per
24	NBIC Section 4.3.2, that a blanket exemption from
25	the side and rear clearance requirements stated in

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1	Tennessee Rule 0800-3-3.04(13)(a) for that model
2	will be granted.
3	Now, that's it for the inquiry. I'd
4	like to thank all the board members for taking the
5	time to review our materials and to hear our
6	clearance waiver request for the AMSCO 600 here
7	today.
8	I'm Marie LaFrance, the senior
9	product manager for a high-temperature sterilizer
10	at STERIS. And today I have with me Roger
11	Andrusky from our service engineering department;
12	Mark Chiffon, our director of R and D; Vito
13	Scotese, who is also from our engineering
14	department; and Sam Watkins, our marketing
15	directer. He's joining us remotely.
16	We also have a sterilizer available
17	today if anyone would like to see it or if you
18	have any questions. We have all our technical
19	folks here ready to assist. I'll step aside a
20	second so you can see. We're in our customer
21	solutions center and we actually have a sterilizer
22	here that we can take the covers off and show you
23	anything you'd like.
24	CHAIRMAN MORELOCK: Very good. So
25	I will open it up for questions. I guess, before

we -- do we need a motion to discuss, first? 1 2 MS. LaFRANCE: I had some, sort 3 of -- some short comments, if you don't mind. 4 CHAIRMAN MORELOCK: Okay. 5 MS. LaFRANCE: Would that be okay 6 with you? 7 CHAIRMAN MORELOCK: That's 8 perfectly fine. 9 MS. LaFRANCE: Perfect. Okay. 10 The AMSCO 600 steam sterilizer was 11 specifically designed by STERIS to meet our 12 customers' needs. As you can see from the letters 13 of support that we submitted from USPI, Benson 14 Method, and AdvaMed. When STERIS develops a steam 15 sterilizer, I would like to assure you that safety 16 is our number one concern, you know. We want it 17 to be safe for operators, service people and 18 inspectors alike, and we ensure that it provides 19 effective sterilization, so it's also safe for 20 patients. 21 So the AMSCO 600 steam sterilizer was 22 actually designed per the NBIC guidance for full 23 frontal access to accommodate all operation, 24 maintenance, and inspection needs. Our chamber is 25 ASME certified, and the sterilizer has been

1 cleared for use by the FDA.

2	When we designed the sterilizer, we
3	focused on critical areas to ensure that all the
4	features were accessible through the front panel
5	only, including the power and control boxes which
б	face forward to meet any steam clearance
7	requirements. The safety valves for the
8	sterilizer and steam generator are easily
9	accessible from the front of the machine for
10	inspection and/or testing.
11	The generator sight glass is located
12	front and center for easy viewing. The generator
13	heaters are easily removable from the front of the
14	machine. And finally, the sterilizer and
15	generator data plates are all visible from the
16	front of the machine.
17	Since every component is accessible
18	from the front, additional side and rear clearance
19	really affords no advantage from an inspection and
20	service perspective, and so it does not improve
21	safety.
22	In addition, there's always going to
23	be sufficient plans in front of the sterilizer
24	because this is the space that is required for
25	operators to load and unload the machine. And we

clearly indicate this on all our equipment 1 2 drawings. 3 In summary, this sterilizer design 4 allows hospitals and other surgical procedure 5 sites to maximize space in their sterile processing departments, contain costs, and it 6 7 significantly increases their capacity to process instruments. 8 9 Of course, we realize there's going 10 to be questions. This is a new design and there's 11 going to be some questions by different 12 localities. And where necessary, STERIS has 13 worked with other states to ensure that our customers are able to install these units as we 14 15 intended. 16 So I would like to thank you again 17 for your consideration of this waiver request. Ι 18 really believe it's going to help our customers to 19 meet the healthcare needs of Tennesseans 20 efficiently and effectively. And at this point, I 21 would love to open it up to the board members for 22 any questions you may have. 23 CHAIRMAN MORELOCK: Thank you very 24 much. What questions or comments do we have from 25 the State of Tennessee and the board members?

MR. BOWERS: This is Harold Bowers. 1 2 I make a motion to discuss. 3 CHAIRMAN MORELOCK: Thank you, 4 Harold. 5 Do I have a second? 6 MR. BAUGHMAN: Second. 7 CHAIRMAN MORELOCK: Thank you, 8 Mr. Baughman. 9 So we have a motion and a second to 10 discuss. So what questions or comments do you 11 have? 12 MR. BOWERS: This is Harold Bowers, 13 board member. I'm also a boiler inspector. 14 Yesterday, me and Mr. Baughman and 15 Mr. O'Guin went to a site. Now, we're not -- I 16 think this site had the new unit on there. But 17 the question I have is there's certain 18 information -- in those units, you actually have 19 two jurisdictional objects. You have an unfired 20 pressure vessel with Autoclave. Then you have a 21 high-pressure steam boiler, is the generator. To 22 register those objects, first you have to get your 23 nameplate off your -- off the Autoclave. Then 24 you're going to have to get the nameplate off the 25 steam generator.

Yesterday, the unit we looked at, you 1 2 could read the nameplate off the Autoclave, which 3 was not in the front. I don't think there's any 4 way possible that you could read the nameplate off 5 the steam generator from the front. 6 Secondly, you have to -- as an 7 inspector, we have to check the safety valves on On the Autoclave, it had two safety 8 those. 9 valves, and on the steam generator, it had one 10 safety valve. And you have to get that 11 nomenclature off those safety valves to make sure 12 that they match the set pressure of the MAWP of 13 the design vessels. 14 Also, you have to look at the 15 capacity of the safety valve setting to make sure 16 it meets the capacity of the steam going into that 17 unit. And I don't think there's any way 18 possible -- and maybe they can show us -- they 19 have one, an Autoclave right there -- they can 20 show us how to read the capacity and set value off 21 that safety valve, since they have a unit right 22 there, show us how they can read the nameplate off 23 the steam generator by opening up the front. Ιf 24 they can do that, I'd be more than happy --25 they've put together a great presentation here, a

1 lot of literature.

2	But I have to usually, we have to
3	see it actually happening, not on paper. Because
4	we're the ones who are going to have to crawl on
5	the floor and try to get that information. We
6	have to have that information to submit a correct
7	inspect report to the State of Tennessee. And
8	Mr. O'Guin can verify that. And he was with me
9	yesterday. Thank you.
10	MS. LaFRANCE: Okay. So we'll have
11	Mark Chiffon and Vito show you what's on the
12	sterilizer. Mark is going to share his screen on
13	his phone so that we can use his phone as a camera
14	so you can see the sterilizer.
15	Mark, do you have voice?
16	MR. CHIFFON: (No verbal response.)
17	MS. LaFRANCE: Mark, do you want me
18	to hold the phone and you can explain?
19	MR. CHIFFON: If you want.
20	MS. LaFRANCE: Can you-all see the
21	safety valves on top of the machine?
22	CHAIRMAN MORELOCK: Yes.
23	MR. BOWERS: Yes.
24	CHAIRMAN MORELOCK: Very good.
25	MS. LaFRANCE: Mark is going to

1 describe what you're seeing.

2	MR. CHIFFON: So we have a separate
3	safety valve. There's one on the sterilizer
4	chamber, and there's one on the sterilizer jacket.
5	So we have two steam supplies coming to this
6	system, so we have two safety valves that are
7	located on the vessel. So these are the two
8	safety valves that are on top of the vessel that
9	are used to protect it and are rated for the
10	appropriate flow through the system and the
11	pressure.
12	MR. BOWERS: Can you show me the
13	National Board plate on the Autoclave?
14	MR. CHIFFON: The National Board
14 15	MR. CHIFFON: The National Board plate? Yes. Yes. So this is the National Board
14 15 16	plate? Yes. Yes. So this is the National Board plate. These pressure vessels aren't manufactured
14 15 16 17	MR. CHIFFON: The National Board plate? Yes. Yes. So this is the National Board plate. These pressure vessels aren't manufactured by STERIS. This is the information that we have.
14 15 16 17 18	MR. CHIFFON: The National Board plate? Yes. Yes. So this is the National Board plate. These pressure vessels aren't manufactured by STERIS. This is the information that we have. They're all rated to the same values. So it's a
14 15 16 17 18 19	MR. CHIFFON: The National Board plate? Yes. Yes. So this is the National Board plate. These pressure vessels aren't manufactured by STERIS. This is the information that we have. They're all rated to the same values. So it's a family of sterilizers. It's the AMSCO 600.
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14 15 16 17 18 19 20 21 22 23 24	MR. CHIFFON: The National Board plate? Yes. Yes. So this is the National Board plate. These pressure vessels aren't manufactured by STERIS. This is the information that we have. They're all rated to the same values. So it's a family of sterilizers. It's the AMSCO 600. There's three different links that we sell this as. And we could have one door in the front or we could have sterilizers with a door in the front and a door in the back. But the pressure ratings are all the

1	same. And the manufacturing and welding of the
2	systems are all the same.
3	MR. BOWERS: This is Harold Bowers,
4	Boiler Board member.
5	So you're saying, on these
6	sterilizers, not only would the inspector have
7	front access, they would have rear access. But
8	they would not have side access; is that correct?
9	MR. CHIFFON: We have sterilizers
10	with a single door or a double door. The
11	sterilizers with a single door, we would have
12	access from the front only. The sterilizers with
13	two doors, you would have access from both ends of
14	the sterilizer.
15	MR. BOWERS: Okay. Moving on to
16	the steam generator, can you get to the National
17	Board plate on the steam generator?
18	MR. CHIFFON: Yes. Also, that
19	steam generator is an option. So there are some
20	sterilizers that will have the steam generator and
21	some sterilizers that will not have the steam
22	generator. So we have that option from that
23	standpoint.
24	So we have looked at mounting the
25	plate on the system. I think some of the very

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early ones we had the location in other places. 1 2 But we've since --3 MS. LaFRANCE: This is a prototype 4 machine that we have in our customer visitor 5 center, so it doesn't have the data plate for the 6 generator on it, but we're going to show you the location -- we'll show you the plate and the 7 location that it will be. 8 9 MR. CHIFFON: So the plate is 10 mounted on the front of the generator next to the 11 electrical box. And it's going to be right behind 12 the panel in the front. So that's also removable 13 in order to be able to see that particular data 14 plate. 15 MR. BOWERS: This is Harold Bowers, 16 board member. 17 See, that would be imperative. Ιt 18 has to have that plate visible from the front even 19 to register that unit. 20 Now, let's go on to the safety valve 21 on that unit. 22 MS. LaFRANCE: Okay. Let me get a 23 picture up here for you. 24 MR. CHIFFON: Safety valve of the 25 generator?

1 MS. LaFRANCE: The safety valve of 2 the generator. 3 These phones are great tools. 4 MR. CHIFFON: It's not working yet. 5 There you go. MS. LaFRANCE: 6 Okay. We're not 7 focused, but that's the valve. Okay. We were frozen a bit. 8 9 MR. CHIFFON: So that's the relief 10 valve that's located on the steam generator. MR. BAUGHMAN: 11 This is Dave 12 Baughman, board member. 13 Can you pan back from the unit 14 itself, from that relief valve, instead of having 15 it up inside, to show us the location, please? 16 MS. LaFRANCE: It's just catching 17 There it is, right there. up. You can move your arm, Vito. 18 19 MR. BOWERS: Harold Bowers, board 20 It looks like the safety valves are member. 21 pretty clear. The nameplate for the Autoclave 22 looks to be in a good location. I quess my main 23 concern would be the National Board plate on the 24 steam generator itself, as far as for inspection 25 purposes only.

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1	MS. LaFRANCE: Right. Well, the
2	reason it's placed where it is, is because it's
3	supposed to be it's my understanding it's
4	supposed to be on the pressure vessel, so that's
5	the reason it is where it is.
6	MR. BAUGHMAN: Dave Baughman, board
7	member.
8	Would you pan to the sight glass,
9	please, the water level sight glass?
10	MR. CHIFFON: (Complies.)
11	MR. BAUGHMAN: Very good. So what
12	I was looking at was where this sight glass ties
13	into the boiler itself for good means of
14	equalization and the accessibility for checking
15	those ports for cleanliness, for plugging up and
16	so forth. So I see I guess I'm trying to
17	get so when we looked at this the other day at
18	the job site, one of the main issues I had was the
19	water in the sight glass was full, and the sight
20	glass valves were shut, which is not
21	MR. CHIFFON: Correct. Correct.
22	MR. BAUGHMAN: per operational
23	design code itself. What I was looking at was
24	means of being able to clean the sight glass or
25	drain the sight glass. And what we've got is a

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gauge that's mounted at the bottom of the sight 1 2 glass instead of any kind of apparatus to drain 3 the sight glass itself. Of note, also, it was a 4 heavy-wall sight glass, but it did not have any 5 writing on it pertaining to Duran or Shotz or any of the manufacturers that manufacture a rated 6 7 high-pressure glass. And so, made notation of 8 that, that the glass did not have the appropriate 9 writing on it. 10 MR. CHIFFON: Yeah. We did receive 11 some information on that early this morning. And 12 it is, in fact, the correct glass. We need to 13 make sure that we supply the correct information 14 with the unit regarding the glass. 15 MR. BAUGHMAN: Okay. Is the gauge 16 down there at the bottom what we're using for 17 pressure? MR. CHIFFON: 18 Yes. 19 MR. BAUGHMAN: Interesting. Okay. 20 So there's no means of testing that gauge, which 21 is a requirement. We need to be able to check the 22 accuracy of the steam gauge. The steam gauge 23 itself has no shut-off. It just is a gauge that's 24 coming off the bottom of the sight glass assembly 25 itself, correct?

1 MR. CHIFFON: Yes. 2 MR. BAUGHMAN: Okay. Going back to 3 the relief valves -- and thank you for this. 4 Going back to the relief valves themselves, let's 5 start with the jacket and the chamber up on top. MR. CHIFFON: 6 Uh-huh. 7 MR. BAUGHMAN: So the boiler name 8 tag itself or the chamber itself, the unfired 9 section, is rated in kilopascals. Being that I 10 can't read the nomenclature on the relief valves, 11 what is the relief valve set pressure for each one 12 of those? 13 MR. CHIFFON: It's 36 psig on the 14 jacket and 45 psig on the chamber. 15 MR. BAUGHMAN: So the chamber comes 16 out, and if we're using 0.145 kilopascals per 17 psi -- and it was rated at, what was it, 300-and-18 something for the chamber? 19 CHATRMAN MORELOCK: Yeah. T think 20 that's in kilopascals, 300 kilopascals, roughly, 21 right? 22 MR. BAUGHMAN: Yes. I think it's 23 310 kilopascals. 24 CHAIRMAN MORELOCK: That's going to 25 put you around 45 -- that's going to put you at

1 45 psi, right?

2	MR. BAUGHMAN: 44.95, yes.
3	CHAIRMAN MORELOCK: Oh, okay.
4	MR. BAUGHMAN: So I guess my
5	question being is, for one, just making sure that
6	we are at or below I noticed that we've got an
7	aperture in the weep hole of the relief valves.
8	I've not seen that aperture before. Could you
9	describe what that red, for lack of a technical
10	term, doohickey is on the side of the relief
11	valve?
12	MR. CHIFFON: This is a unit that
13	we have in our CSC center. It's not functional,
14	I'll say. We have a program that will simulate
15	running cycles on it. It's not connected. These
16	are just plugs for those holes. They would be
17	removed. It's just it's part of the packaging we
18	get from the vendor.
19	MR. BAUGHMAN: Okay. Packaging
20	from the vendor. So the vendor is yourself,
21	STERIS
22	MR. CHIFFON: The vendor of the
23	relief valves.
24	MR. BAUGHMAN: Interesting. Okay.
25	We supply relief valves from our shop, and we

haven't ever had anything like that in the weep 1 2 holes of the relief valve itself. Those that you 3 have are Apollo Conbraco series, and we don't have 4 that. But --5 MR. CHIFFON: Yeah. I haven't seen 6 these in any other safety valves that we get that 7 are also from Apollo. I haven't seen them either. 8 MR. BAUGHMAN: And I would just 9 say, being that, you know, we're looking at this 10 to analyze it and we're seeing some things that 11 are different versus in the field -- what we saw 12 in the field did not have those, by the way. But 13 what they did have was the discharge piping off of 14 the side of the relief valves, both on the chamber and jacket for the unfired section. And off of 15 16 the boiler itself, it had the discharge piping, which looks to be factory piping; is that correct? 17 MR. CHIFFON: 18 Yes. 19 MR. BAUGHMAN: Well, just a note 20 that we made, that piping is not supported, and 21 that piping is coming off of the relief valve and 22 is quantified to go to a safe point of discharge. 23 And the sides of that unit itself, the relief 24 valves go over and down, both for the jacket and 25 chamber and on the steam generator itself comes

over and down, not to what I would deem a safe 1 2 point of discharge, nor is that piping supported 3 as by requirement of the relief valve manufacturer 4 and by code. 5 So for your own information, the 6 discharge piping does not meet the letter of the 7 code as it is being built. 8 MR. CHIFFON: Okay. Thank you. MR. BAUGHMAN: You're welcome. 9 10 So panning back to the unit itself --11 thank you much for taking the time on this, all of 12 But panning back to where you're looking at you. 13 the front of the unit as you walk up and you're 14 needing to service that unit, i.e., as I was going 15 through the manual, it's giving particular checks for this unit, and it's giving checks such as 16 17 check the steam gauge once per year; check the 18 water level once per year. And this is on a 19 high-pressure steam boiler. I find that -- I find 20 that rather -- and this is in the maintenance 21 manual for the AMSCO 600 series. I just found that length of intervals rather lacking for a 22 23 high-pressure steam unit of any manufacturer. 24 Would you not agree? 25 MR. ANDRUSKY: I'm Roger Andrusky,
field service engineer for STERIS. 1 If I 2 understood you correctly, we have an inspection 3 that our field service folks do just for units 4 that are equipped with a steam generator. We 5 actually inspect those four times a year. The 6 inspection list that you're looking at there is 7 what we call IBCL. It's for our customers. It's 8 an internal customer inspection list that we 9 recommend they do. In addition, we do the four 10 inspections per year on a quarterly basis. We 11 call those a PMCL. It's a -- rather than an IBCL. 12 It's a preventative maintenance checklist. 13 MR. BOWERS: This is Harold Bowers, board member. 14 Is the steam -- is there any way the 15 16 steam goes to the electronic system where it 17 monitors the steam flow? MR. ANDRUSKY: To monitor steam 18 19 flow? 20 MR. BOWERS: Steam pressure in the 21 unit itself. Is there any way in the system it 22 does that? 23 MR. CHIFFON: Yes. There's a 24 pressure transducer that's on the sterilizer. We 25 use that to control the cycle in order to provide

1	the proper parameters to sterilize the product.
2	So there's temperature monitoring on the system,
3	as well as pressure monitoring on the system.
4	MR. BOWERS: Thank you very much.
5	MR. CHIFFON: You're welcome.
6	MR. BAUGHMAN: This is Dave
7	Baughman, board member.
8	In looking at the unit itself, both
9	on site and through the video that you just
10	showed, does that unit itself that you have at
11	your customer center have access from the rear?
12	MR. CHIFFON: Yes.
13	MR. BAUGHMAN: And just from a
14	maintenance standpoint, being a boiler man myself,
15	I know if I was being called in to, let's say,
16	change the motor or do any kind of maintenance on
17	that unit itself for service, I think that any of
18	us here, whether it's well, for anybody but
19	when you're going in to work on that unit, it
20	would be so much easier to have access from the
21	rear of that unit, would it not be?
22	MS. LaFRANCE: I don't agree,
23	because the unit was designed to be serviced from
24	the front. So all of the components are up
25	towards the front. And Roger was part of the team

where we had service individuals come in on a 1 2 periodic basis to make sure that everything could 3 be accessed, everything was within arm's reach. 4 So I don't think there's any advantage afforded by 5 having the rear service access. 6 MR. ANDRUSKY: And one thing I 7 would add to that, for example, with the vacuum 8 pump, one of the larger things that we have to service, that vacuum pump plate has a wheel at the 9 back of it that once we take the unions off, we 10 11 can actually pull the whole vacuum pump assembly 12 out the front to work on it if we need to if we 13 don't have -- if there isn't access in any other 14 area. The generator is the same way. It also can 15 be completely pulled out the front if necessary. 16 It is not on wheels, but if we have to unscrew it, 17 then it can be removed. 18 MR. BAUGHMAN: Sure. So -- and in 19 speaking with a gentleman that does some 20 maintenance work with STERIS, asking his opinion 21 on it, he declared it as a very difficult 22 proposition, that it's not an easily accessible 23 unit.

24 We've been involved even on units in 25 the field that did not have the steam generator

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where the service technician from STERIS mandated 1 some equipment be moved in order to work on the 2 3 vacuum pump itself. And so what I'm getting at is 4 that -- what this all comes down to is space. We 5 want to put as much equipment into a small amount of footprint as possible. 6 That's kind of the 7 bottom line of what the discussion is about is floor space. And what we're looking at is the 8 9 safety component of, just like with the sight 10 glass yesterday, that people that were 11 operating -- and this unit was already in 12 operation, but yet the sight glass valve was 13 closed. The people that are looking over this 14 high-pressure piece of equipment, which literally 15 has the expansive power of dynamite, are the nurses. And the comfort level in these personnel 16 17 of operating this piece of equipment, let alone 18 knowing what to do if there's a sight glass 19 rupture, knowing what to do in any case, there was 20 the lack of operating expertise themselves, let 21 alone the lack of a warm fuzzy. 22 But in looking at it from the 23 operation inspection standpoint, what you've got 24 there at your service center, doesn't even have 25 the tag. We're saying that the tag is going to be

mounted up front and so forth for accessibility. 1 2 But it's people like Mr. Bowers, Mr. O'Guin, 3 Mr. Robinson, others in this industry, that have 4 to have good accessibility in to look at these 5 units. And I know that when we looked at the relief valves yesterday, it was very difficult to 6 7 get the information off of those relief valves. The other item I noted was there was 8 9 no manufacturer's data report that was available 10 for this particular vessel itself. And the 11 manufacture's data report is a requirement for the 12 permitting of the installation of the equipment, 13 but yet it was lacking. And so that's an integral 14 component of selling these units, installing these 15 units and so forth --16 MR. ANDRUSKY: Those documents are 17 shipped with the equipment and given to the 18 I don't know, in that case, whether we customer. 19 inquired from the customer, you know, whether they 20 were available or not. STERIS doesn't keep them. 21 The technicians can't keep them. They're given, like I said, as customer documents. 22 And if 23 they're not available, we can get them readily 24 from our manufacturing source. 25 MR. BOWERS: This is Harold Bowers,

1 board member.

2	Yeah, this unit here, looking at it,
3	looks maybe a little different than the one we
4	looked at yesterday. Because this one here can be
5	more easily accessed. But the problem is, like
6	Dave said, if that bottom nameplate let's say
7	this was to come into the state and the initial
8	inspection was to be done, and the state inspector
9	comes in there and he could not read that
10	nameplate, he would not pass that. So then you've
11	got a situation where, hey, you have a sterilizer
12	sold to a customer that cannot be registered in
13	the state because that state inspector could not
14	get to that nameplate.
15	Now, another question I have, I'm
16	sure this whole unit slides in from the front and
17	can slide out from the front, correct?
18	MR. ANDRUSKY: The individual
19	components, you mean? Yes.
20	MR. BOWERS: The whole unit is,
21	actually
22	MR. CHIFFON: Yeah. It's installed
23	from the front.
24	MR. ANDRUSKY: Yeah. It's
25	installed from the front.

1 MR. BOWERS: So any major repair, 2 that unit can be, actually, slid out and worked 3 on, correct? 4 MR. ANDRUSKY: Technically, yes. 5 MR. BOWERS: Yeah. Say you had it 6 repaired and say you had to replace somehow, on 7 the pressure vessel side, you had to have it 8 repaired, you had a leak, this whole unit could 9 actually be pulled out. You probably would pull 10 it out and replace it, but you could also pull it 11 out and repair it if you had to, correct? 12 MR. ANDRUSKY: Yes. 13 MR. BOWERS: Okay. 14 MR. O'GUIN: Chris O'Guin, 15 assistant chief. The main concern I have with this 16 unit -- I mean, the Autoclave, you know, we can 17 18 I see that. The steam generator, inspect it. 19 however, you can't see the right side of the 20 vessel. All you can see is the left side. 21 In the past two weeks, we have safety 22 red-tagged two steam generators similar to this 23 setup that were blowing steam out the vessel 24 themselves. If all you can see is the left side, 25 say it's blowing steam out the right, if it's

noisy and you can't hear it, you're not going to 1 Especially, if you can't get around to 2 know it. 3 the side to do a proper inspection. 4 MR. ANDRUSKY: That would be true 5 for a cabinet unit as well. A unit that is 6 sitting in the middle of a floor that has a full 7 cabinet around it, you would have the same thing. The indication would be that you would see a leak 8 9 on the floor somewhere that would have to be 10 identified and repaired. 11 MR. O'GUIN: But you can't see the 12 floor from looking at the front of this unit. Τf 13 you have no rear and side clearance, how are you 14 going to see the floor beside the steam generator? 15 How are you going to see if that steam generator 16 relief valve is leaking? 17 MR. ANDRUSKY: I'm sorry, sir. Ι 18 didn't hear you. 19 MR. O'GUIN: How are you going to 20 see if that vessel is leaking on the right side, 21 or how are you going to see that the steam 22 generator relief valve is leaking, since all 23 you're going to be able to read is the data itself 24 on the relief valve from the front access only? 25 I'm going strictly by your board case, front

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1 access only. 2 MR. ANDRUSKY: I'm not sure we ever 3 had the issue. It would be true with any other 4 installation that's -- when it's in the utility 5 room. The operator would not necessarily see a 6 leak. They would eventually. So I'm not sure that this is any different. 7 MR. O'GUIN: Okay. You answered my 8 9 question. Thank you. 10 CHAIRMAN MORELOCK: Mr. Toth? 11 MR. TOTH: Thank you, Mr. Chairman. 12 I do have a couple questions and a 13 Number one, the -- with my experience, concern. 14 as a former inspector, we used to have the 15 mechanical rooms behind. I know, just like 16 Mr. Baughman said, we're looking at trying to save 17 It's all about real estate. I get that. space. 18 When the code comes out and talks 19 about clearance, what they're referring to is, 20 again, the ability to save space, not for 21 inspections. The inspections are not taken into 22 consideration. This is something that we've 23 battled for years. We even have board cases, such 24 as 06.3, that take into account things like 25 wall-mounted heaters, so on and so forth. But

with Assistant Chief O'Guin, I had wrote the note 1 2 down and he brought it up to mention was -- the 3 question I have is if you can pull that unit in 4 and out, as Mr. Bowers alluded to, the response 5 was yes, you can. Okay. Can that unit be pulled 6 in and out during the time of inspection? 7 MR. ANDRUSKY: No. 8 MR. TOTH: No. So once it's in 9 there, it's in there until you say, okay, 10 something is broke, now we're going to pull it 11 out. 12 As Mr. O'Guin mentioned, hey, we can 13 see the Autoclave. Yes, you can open the door, 14 you can check the door, you can check the inside 15 surfaces of it. You can check the outside 16 surfaces. You're going to have corrosion that's 17 going to be on the inside. I get that. That's 18 fine. But I also agree that you're not getting a 19 full inspection. 20 Are all of these units that come with 21 a steam generator just electric? 22 MR. CHIFFON: Yes. The steam 23 generator is electric. 24 MR. TOTH: No gas? Just electric. 25 MR. CHIFFON: No.

1	MR. TOTH: Okay. So you would
2	never have a situation where you would put one of
3	these into a unit and have a client say, hey, I
4	need a gas steam generator. I don't want
5	electric. You would say, sorry, we can't handle
6	that.
7	MR. CHIFFON: That's correct.
8	MR. TOTH: Okay. So again, you get
9	to the situation where yes, if you have a leak on
10	a relief valve, okay, that's fine. You've got a
11	relief valve leaking and it's relieving pressure;
12	however, if you don't have the ability during an
13	inspection to actually look closely and find these
14	situations, look and be able to see the side of
15	the pressure vessel, because the steam
16	generator am I correct? that it has a
17	pressure vessel, or is it a coiled unit?
18	MR. CHIFFON: It has a pressure
19	vessel.
20	MR. TOTH: Okay. So if you have a
21	pressure vessel, how is that inspector going to be
22	able to get in there and to have a close look at
23	that pressure vessel? Again, servicing the unit
24	is one thing. Inspecting the unit is completely
25	different. And so when you start looking at those

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two, you've got to take into account -- and again, 1 2 I don't have a dog in the hunt. I'm not an 3 inspector anymore. I'm a consultant. But I feel 4 for these guys that have to do their job and do an 5 inspection. My last point, to speak of the data 6 7 plate, there are provisions within the code that 8 you can have a duplicate data plate. Okay? Ιf 9 these units are -- you put the original data plate 10 on the actual pressure vessel, and you can put a 11 duplicate data plate on its mountings. That is no 12 problem. So, in essence, you can literally put 13 that anywhere. 14 The last thing that I have to say is 15 I'm concerned with the controls and safety devices 16 being inspected on units like this, and, also, 17 being tested. 18 And with that, I will mute out. 19 Thank you. 20 CHAIRMAN MORELOCK: Thank you, 21 Mr. Toth. What other questions do you have? 22 MR. BOWERS: Yes. This is Harold 23 Bowers, board member. 24 I want to just make one comment, 25 going back to what Mr. O'Guin was saying. It was

1	about the pressure relief valves. We can look at
2	the top of the pressure relief valve, but with the
3	safety relief valve, with the piping going down
4	the side, as an inspector, we would have no way to
5	know if that safety valve was leaking through or
б	having a leak through it. And we couldn't
7	actually see, because we can't get to the back of
8	the unit and we can't see if the bottom of those
9	safety valves or bottom of the piping off the
10	safety valves if any with steam coming out or a
11	little water coming out of there.
12	And so I think Mr. O'Guin made a good
13	point of that, knowing if the safety valves are
14	leaking by.
15	CHAIRMAN MORELOCK: Mr. Toth?
16	MR. TOTH: Yeah. The one last
17	thing I had a note on, we were talking about
18	kilopascals and psi. When you construct a unit to
19	the code, everything within that code has to stay
20	within the standard measurements. Okay? So if
21	we're going with the metric measurement and going
22	back to a standard, imperial or something like
23	that, they all have to be the same. So you can't
24	have a safety relief valve in psi and have the
25	unit in kilopascals.

CHAIRMAN MORELOCK: That is a true 1 2 statement. 3 The steam generator, it's ASME 4 code-stamped, correct? 5 MR. CHIFFON: Correct. CHAIRMAN MORELOCK: And is it --6 7 MR. CHIFFON: An M-stamp. 8 CHAIRMAN MORELOCK: Is it a miniature boiler? 9 10 MR. CHIFFON: Miniature boiler, 11 yes. 12 CHAIRMAN MORELOCK: Okay. All 13 right. Thank you. 14 MR. CHIFFON: And the chambers, the 15 sterilizers are U-stamped, unfired pressure 16 vessels. 17 CHAIRMAN MORELOCK: Okay. Thank 18 you. Very good. The reason I ask the question is 19 your inquiry and your reply reference NBIC 20 Section 4.2.3. And there are four books in the 21 NBIC, part 1, part 2, part 3, and part 4. And so 22 part 3 is repairs and alterations; part 4 is relief devices; part 1 is installation; and two is 23 24 inspection . 25 And so your inquiry would need to

reference part 2. And then by referencing 1 Section 4.3.2, that is for clearances for pressure 2 3 If you are going to try to vessels only. reference the steam generator, you will have to go 4 5 back to boilers, which is 2.3.3. So just a --6 kind of a point of clarification of your inquiry 7 and your reply. Because you do have a Section 1 vessel and a Section 8 vessel. 8 9 Yes, Mr. Toth. 10 MR. TOTH: (No verbal response.) 11 CHAIRMAN MORELOCK: You're muted. 12 I didn't start MR. TOTH: Yes. 13 I was trying to find that button. talking yet. 14 Sorry to keep interrupting. 15 But so BC 98-03, actually, already 16 exists. So their board case request, in my 17 opinion, should only regard the steam generator 18 because they already did -- there's already a 19 board case out for unfired pressure vessels. Ιt 20 would have to be massaged for -- in the case of 21 the clearances that are within 98-03. You may 22 want to look at that. So -- I don't know -- just 23 take a look at that and make sure that you're not 24 duplicating yourselves on it or contradicting 25 yourselves. Because 98-03 is going to, you know,

cover those low-pressure units and, also, unfired 1 2 pressure vessels. So take a look at that and make 3 sure that you're not contradicting yourself. 4 CHAIRMAN MORELOCK: That's a very 5 good point. MR. BAUGHMAN: This is Dave 6 7 Baughman, board member. Do we have access to look at 98-03 8 9 while we're here? And the other question is 10 what's the cubic feet of this particular unfired 11 vessel? What's the cubic foot of volume that we 12 have? I'll leave that up to Marie or --13 MS. LaFRANCE: Let me get my 14 calculator out. 15 MR. BAUGHMAN: Sorry I asked you to 16 do math on a Wednesday. 17 MS. LaFRANCE: Yeah. It's my 18 forte. 19 MR. BOWERS: This is Harold Bowers, 20 board member. 21 The one we looked at yesterday was 22 definitely over 5 cubic foot, so I'm pretty sure it's going to be over 5 cubic foot. And going 23 24 back to what Marty was saying, you're almost 25 treated -- some of these that -- I know I've

looked at many units that you have that run off 1 2 plant seam, don't have a steam generator. So 3 those are almost treated differently than the 4 combination units for clearance, I think, if we 5 already have a board case that deals with the 6 units that don't have a steam generator. 7 MR. BAUGHMAN: Again, this is Dave 8 Baughman, board member. 9 This inquiry is specific to this 10 AMSCO 600. So we're not taking a blanket for 11 other units, from what I'm understanding in this 12 inquiry. It is specifically for this particular 13 unit itself. Is that correct? 14 MR. CHIFFON: That's correct, yes. 15 Yes. We make a lot of other sterilizer models, 16 but we're only asking for the AMSCO 600. It's about 25 cubic feet, on the largest size. 17 18 Thank you for that. MR. BAUGHMAN: 19 CHATRMAN MORELOCK: What other 20 questions or comments do you have? 21 MR. TOTH: Mr. Chairman? 22 CHAIRMAN MORELOCK: Yes, Mr. Toth. 23 MR. TOTH: To Mr. Baughman's point, 24 if this is specific to one unit, I would suggest 25 that it's not a board case. I would suggest it's

1	a line item that is looking for a special approval
2	or waiver because the board case interpretations
3	are broad sweeping.
4	CHAIRMAN MORELOCK: That's correct.
5	MS. LaFRANCE: I'm sorry. Can you
6	repeat that? It's not a board case but what? A
7	line item.
8	CHAIRMAN MORELOCK: It would be
9	seeking a variance just for that specific unit.
10	MR. WATKINS: This is Sam Watkins
11	from STERIS. Would that have to be done at each
12	and every installation or would this be something
13	that we would have this exception or variance so
14	that we can plan in advance? And I'm asking this
15	because normally we're before a hospital even
16	breaks ground, we're working with architects and
17	planning out the design of these units. And, you
18	know, we wouldn't want to get two years later when
19	it's time to install to have someone come back and
20	say, you know what, we changed our mind, something
21	changed here, you can't do it anymore. Because it
22	wouldn't be STERIS footing the bill; it would be
23	HCA or Vanderbilt having to spend significant
24	money to redesign everything.
25	So just can you walk us through what

1	that process would be like and how that is
2	impactful?
3	CHAIRMAN MORELOCK: Well, I mean,
4	if you're only looking at the 600, that's pretty
5	specific.
6	MR. WATKINS: Right.
7	CHAIRMAN MORELOCK: And so you
8	would get a variance for that specifically, and if
9	there's another unit similar to it, it would not
10	be covered by that variance. It would only be
11	specifically a variance for your specific product.
12	MR. WATKINS: Which is fine, and
13	that's they're, you know, specifically
14	designed. One will say the AMSCO 600 and one will
15	say the 400. There's no way that that would be
16	that would be missed. So that works.
17	CHAIRMAN MORELOCK: So, I mean, you
18	know, there's other products out there that we
19	have similar comments and questions about, like,
20	instantaneous water heaters, being one example.
21	So it's either a broad brush that we would have a
22	board case that any unit that would fit the
23	parameters in that board case could use the board
24	case, or you get a specific variance just for your
25	STERIS 600 product.

1	MR. WATKINS: Is that just done
2	with, like, a is it a document or is it filed
3	on the website that we can reference?
4	CHAIRMAN MORELOCK: The board cases
5	and interpretations are published on the website,
6	that's correct.
7	MR. WATKINS: Okay.
8	CHAIRMAN MORELOCK: A variance that
9	specific would probably be only published to you.
10	MR. WATKINS: Okay. That's
11	perfect. You know, we're going to have to go back
12	and talk to our the architects and project
13	design team so we have a response to give them.
14	That works. Thank you.
15	CHAIRMAN MORELOCK: You're very
16	welcome.
17	MR. BOWERS: This is Harold Bowers,
18	board member.
19	Now, Brian, would that be a lifetime
20	variance, or would that be subject to the
21	expiration on that?
22	CHAIRMAN MORELOCK: It would be
23	subject to any design change and that unit would
24	have to come back to the board, or something
25	similar to that. Correct? Wouldn't you agree?

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1	MR. BOWERS: So if they ever come
2	up with the 600 Alpha or 601, then they would have
3	to come back to the board to
4	CHAIRMAN MORELOCK: If it was to
5	if it was going to change the parameters that
6	you're giving the variance for, location of relief
7	devices, the size of the steam generator, the
8	different size sterilizer. I mean, you know,
9	without getting into the technical weeds on
10	this but it would have to be it would have
11	to be a minor change wouldn't impact the intent.
12	That's why you would have the variance, which is
13	are you going to allow certain clearances for this
14	installation and still be able to inspect the unit
15	and maintain the certificate of inspection on this
16	vessel or vessels.
17	Mr. Toth?
18	MR. TOTH: Yeah, Mr. Chairman.
19	Thank you.
20	When I brought it up about having a
21	line item versus a board case, it's not
22	unprecedented to, within a request, to put a brand
23	name. There's board cases that are out there that
24	will mention things like a Clayton steam generator
25	within their request. So that's not

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1 unprecedented.

2	So what I'm saying is that me,
3	personally, I would recommend that you handle this
4	as a board case subject, again going back to
5	our code lingo, Mr. Chairman subject to the
6	Boiler Unit's approval during permitting. Again,
7	you can highlight, if you choose to accept this
8	particular design which I'm not really in favor
9	of, but that's my personal opinion you could
10	put this particular unit inside of the request,
11	respond back with yes, if you agree, subject to
12	review at time of permitting.
13	What that does is if somebody comes
14	in with a unit that has not been reviewed, they're
15	not familiar with it, the Boiler Unit could have
16	the opportunity to deny that particular unit.
17	This STERIS has come in with a
18	wonderful presentation, from everything I'm
19	hearing. That's great. ABC company comes in
20	trying to piggy-back on top of this board case and
21	does not supply that initial documentation. Maybe
22	the Boiler Unit decides to request some additional
23	information.
24	That's my opinion from my experience
25	with these type of things. It's really up to the

Boiler Unit to say yes, you can use this board 1 2 case because you're following everything that was 3 involved with creating the board case. Again, 4 that's my opinion. Thank you. 5 MR. PURI: (Indicating.) CHAIRMAN MORELOCK: Yes, Mr. Puri? 6 7 MR. PURI: Yes, Mr. Chairman. Just 8 one question from a process standpoint. If there was a variance, line item variance required for 9 10 STERIS for either the installation or the unit, 11 that particular unit overall, is that an item that 12 the Board can hear remotely? Because I think one 13 of the challenges has been this request has sort 14 of been pending for a year and hasn't been able to 15 be put on the agenda. So that was the other 16 question, is procedurally, does that need to be 17 heard in an in-person meeting, or is that 18 something that the Board entertains -- should you 19 require that -- entertain in a remote meeting? 20 Which hopefully we don't have for very much 21 longer, but for the foreseeable future, we 22 probably do. 23 CHAIRMAN MORELOCK: Well, I quess, 24 to speak to your concern, maybe a little 25 frustration, due to the backlog of variances that

the Board needed to see in the midst of COVID-19, 1 the State of Tennessee -- and we supported it --2 3 is we were only taking up business items that was 4 to prevent people from shutting down pressure 5 equipment and not being able to operate. So 6 whether it be a boiler variance or a system manual 7 review, things like that, we were handling only those items. 8

9 And so we do want to thank you for 10 your patience. And so to answer your question, 11 you know, I really hope we -- our next quarterly 12 meeting, I hope that we are able to do that face 13 to face. But if not, it will be a Zoom meeting. 14 Also, one of the things that we come 15 away from with COVID-19 is that this architecture 16 to have an online meeting, like we're having right 17 now, it's not ideal but it does work. 18 And so, you know, we've had 19 emergency-called meetings for board cases and 20 things that was going to shut somebody down. And 21 we've had face-to-face emergency meetings like We could do a Zoom meeting like that as 22 that. 23 well. So we do have options. It's not -- we 24 don't make it commonplace, obviously. We want to 25 stay on that quarterly meeting cycle. But as

1	people who are trying to make a living and improve
2	the economy of Tennessee, we're going to step up
3	and try to help them do that. So did that clarify
4	your question?
5	MR. PURI: Yes. Thank you. I
6	didn't mean to express frustration. It was just a
7	matter of seeing how we should work the process,
8	depending on what the Board does.
9	CHAIRMAN MORELOCK: Okay.
10	All right. What other questions or
11	comments do the board members or visitors have?
12	MR. BAUGHMAN: This is Dave
13	Baughman, board member.
14	I have a couple more comments.
15	CHAIRMAN MORELOCK: Okay.
16	MR. BAUGHMAN: Thank you so much
17	for this discussion. The way that I've looked at
18	the unit itself, as it stands, there's items that
19	need to be corrected, i.e., the piping of the
20	relief valve; looking at the steam gauge, having a
21	valve to shut the steam gauge off, having a means
22	to be able to test the steam gauge. Some of the
23	installation of this steam generator itself
24	doesn't quite meet what it should. I'm interested
25	in the blow-down of this unit itself, where the

blow-down goes, how the blow-down is accomplished. 1 2 Because from the backside, we saw accessibility to 3 But I'm interested, from the perspective a drain. 4 of those attending the meeting here, how is that 5 unit blown down and how are the components, i.e., 6 the operating pressure, the high-pressure limit, 7 the backup for it, and any low-water cutoff 8 apertures, and the blow-downs, how are they 9 accomplished? 10 MR. ANDRUSKY: When you speak of 11 blow-down, do you mean just a flush and drain? 12 MR. BAUGHMAN: Yes, sir. So just 13 blowing down the unit itself from a sediment 14 standpoint and the ability to check the -- I take 15 it this unit has a low-water sensor on it; is that 16 correct? 17 MR. ANDRUSKY: Yes. 18 MR. BAUGHMAN: How is that able to 19 be checked and how do we actually blow the unit 20 down at pressure? 21 Well, we don't blow MR. ANDRUSKY: 22 the unit down at pressure because we put the 23 high-temperature output down the drain, which is 24 not what we'd typically do. If we blow it down, 25 we do a flush and drain, it's with a cold-water

1 flush.

2	MR. BAUGHMAN: Okay. How do we
3	so you said not typically. But that word
4	"typically" leads me to believe that there's an
5	untypical operation.
6	MR. ANDRUSKY: No. And I apologize
7	for that. We have a on larger generators, like
8	our standalone generators, there's a blow-down
9	system that we actually blow down into a tank.
10	And that's what I was referring to in my mind.
11	That's a completely different system, obviously.
12	It's just a separate a completely separate
13	boiler.
14	MR. BAUGHMAN: Very good. So we're
15	flushing this not at pressure but just flushing
16	the system out. And I take it that's set up on an
17	automatic control type of mechanism.
18	MR. ANDRUSKY: It can be with the
19	auto flush system that's available. It's an
20	option on the machine, but because it's an RO
21	system, it doesn't typically need to be flushed
22	down on, I'll say, a regular basis when you
23	consider, I'll say, a non-portable water system,
24	
	which would always have a flush-and-drain on it.

can be installed as an option. 1 2 Okay. How would the MR. BAUGHMAN: 3 inspector test the low water, and how would he test the high-pressure limit? 4 5 MR. ANDRUSKY: I don't know how 6 they do that, to be honest with you. The 7 generator can be charged. The upper limit on the 8 upper pressure switch is set to 90 psi, and the 9 operating is 75 and 80. So they're at 75 on and 10 80 off. We don't do a high-pressure test. STERIS 11 didn't do a high-pressure test. 12 What would the inspector expect to be 13 able to do? 14 MR. BAUGHMAN: I'll defer that to 15 my inspector brothers. 16 MR. CHIFFON: Yeah. One thing to 17 mention is this is a stainless steam generator and 18 it uses our deionizer distill. There's some type 19 of treated water per use, so we wanted to keep a 20 clean system and eliminate the scale and buildup 21 of the steam generator. So we require a certain 22 water quality to run. 23 CHAIRMAN MORELOCK: Very good. 24 Mr. Toth? 25 MR. TOTH: Just I get the whole

reverse osmosis, deionized, things like that, but 1 there is potential corrosion. 2 From my 3 understanding, when Mr. Baughman and the assistant 4 chief and Mr. Bowers went and did their site view, 5 did you see sediment in the sight glass, Mr. Baughman, would be the question? Go ahead. 6 7 MR. BAUGHMAN: Actually, at first look, we could not view sediment as the sight 8 9 glass valves were actually in the closed position. 10 MR. TOTH: All right. And so I 11 quess the concern that you have is you still need 12 to blow these units down. As the inspector, you 13 still need to blow these units down. These units 14 need to be blown down in a pressure environment by 15 the inspector. The inspector is not going to sit 16 there and wait for this unit to cool down so that 17 they can actually witness this. 18 Also, it's a little concerning, 19 number one, that you, as a manufacturer, don't 20 know the process. I think you probably would if 21 you asked somebody else within your industry or 22 within your company. But you need to test things 23 on a regular basis. And to answer that guestion 24 that you had, how would the inspector do these, 25 well, doing these tests -- again, they're trained

in this -- is by adjustment of the controls so 1 2 that the unit would, in fact, trip the unit off at 3 a certain pressure. For example, if you're 4 running at -- and I'm just saying because I heard 5 the number 45 psi -- if you're running at 45 psi, 6 you're going to then manipulate those controls so 7 that it would trip that boiler once you go down to 8 that 45 psi. 9 So those are the type of things that 10 you are going to do that do need to be done on a 11 regular basis. 12 MR. ANDRUSKY: The systems are 13 tested on a -- well, the generators, especially, 14 are tested four times a year. Between the 15 preventative maintenance checklist, we operate the 16 machine through the service mode. The valves, the 17 flush-and-drain valve, when it's installed, it can 18 be controlled from service mode. So the valve can 19 be opened and the unit is flushed down manually. 20 We don't do what, again, is a 21 high-pressure -- with high pressure because of the limitations of the drain. If the drain has PVC, 22 23 we can't exceed 140 F. 24 MR. TOTH: Right. But then, by 25 code and what code calls out on the high-pressure

boilers is that you would send that drain for a 1 2 blow-down separator -- that blow-down separator, 3 that's the main purpose for that -- or into an 4 open tank that would pull that blow-down before it 5 goes to drain, as you mentioned with your larger 6 units. 7 MR. BAUGHMAN: Again, Dave 8 Baughman, board member. 9 What I was getting at was when 10 Mr. Bowers, Mr. Robinson, Mr. O'Guin, any of these 11 inspectors go out, they're not familiar with the 12 unit. And so there's going to be, on this 13 high-pressure unit typically two inspections a 14 year, one internal and one external. But the 15 problem with it is, is that we need to have good 16 knowledge of the working apertures on this unit 17 itself to test them, and they need to be tested 18 out. 19 So my concern with it is, is how 20 we're doing the low-water checks, how we're being 21 able to know about the pressure settings, 22 corroborating that with the pressure gauge, which 23 has no means of being able to test the accuracy 24 right now of the unit, the gauge itself. So I've 25 got some issues with how this unit is actually

1	installed, the relief valve, discharge piping,
2	where it's piped to, how it's not supported.
3	So I think there's some things that I
4	would want to see addressed, whether anybody wants
5	my input or not. I'm just saying that from the
6	design standpoint of this unit, it doesn't
7	actually meet the code of the day. The pressure
8	switches are set in psi again to where the boiler
9	is rated in kilopascals.
10	Mr. Toth alluded to that earlier, is
11	that they all need to be one system or the other.
12	But as it stands presently, it's not. So
13	MR. CHIFFON: I think the excuse
14	me. I think the chamber is rated at kilopascals,
15	but the boiler, the generator, is psi.
16	MS. GEORGE: Excuse me. We see two
17	men on the screen. The name says Marie LaFrance,
18	but there are two men in masks. So if you guys
19	could please just identify yourself before you
20	speak, we'd appreciate it.
21	MR. CHIFFON: Okay.
22	MS. GEORGE: Thank you.
23	MR. ANDRUSKY: That was Mark
24	Chiffon. I'm Roger Andrusky.
25	MR. O'GUIN: Chris O'Guin,

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1 assistant chief inspector.

2	Mr. Baughman, we did get the permits
3	in on those two vessels that you and I and
4	Mr. Bowers went and looked at on Monday. So that
5	inspection will be performed probably tomorrow. I
6	know Mr. Strickland had planned for it to happen
7	this week. He will not pass that vessel if he
8	can't blow it down and check the safeties. I can
9	go ahead and assure you of that.
10	We're talking about the quarterly
11	checks I've heard mentioned. I don't feel too
12	great about the quarterly checks only being the
13	only time that vessel was checked. Two vessels
14	that we red-tagged, steam generators, two weeks
15	ago were corroded horrible. It was they had
16	leaks blowing out. In the quarterly check, they
17	wrapped cloth around this vessel to hide these
18	leaks instead of shutting the vessel down and
19	taking it out of service. So the quarterly checks
20	don't make me feel too comfortable as far as
21	public safety goes.
22	MR. ANDRUSKY: Those were STERIS
23	vessels?
24	MR. O'GUIN: Yes, sir. And it was
25	STERIS quarterly checks.

1	MR. ANDRUSKY: That's not standard
2	procedure by no means. That's not encouraged,
3	and, in fact, it's discouraged, and it's
4	actually well, we'll just say that it's not our
5	policy.
6	MR. O'GUIN: That's all I've got,
7	Chairman.
8	CHAIRMAN MORELOCK: Thank you,
9	Mr. O'Guin.
10	Any other questions or comments?
11	MR. BAUGHMAN: I'm sorry. Again,
12	this is Dave Baughman, board member.
13	CHAIRMAN MORELOCK: Go ahead.
14	MR. BAUGHMAN: Just again, there's
15	some things that need to be addressed from an
16	installation standpoint of the unit itself, the
17	way that some of the apertures are on it. I
18	thought that when we looked at the data tag of the
19	boiler itself at the job site that it was actually
20	in kilopascals and not psi, also. I may be
21	mistaken, because I was looking at a lot of
22	different things on the unit itself.
23	But again, there's just some things
24	that need to be addressed from an installation
25	standpoint. There's one item that came up within

the installation safety precautions that STERIS 1 2 has produced. And the statement is, "Components 3 are not to be removed from the sterilizer at the 4 job site to accommodate inadequate clearance 5 considerations." And that statement itself is somewhat 6 7 interesting. And I just wanted to kind of bring 8 that up because I don't see what's written and how 9 we can perform that at the job site. It's just a 10 concerning statement. So --11 MR. ANDRUSKY: This is Roger 12 Andrusky. 13 The reason for that statement is that 14 we don't want them taking things off of the 15 sterilizer to get it through doors. They can't 16 just take the plumbing off if they think they have 17 to clear a door, because it is an FDA-validated 18 So we just put that in there so that vessel. 19 everyone knows that if you can't get it through 20 the door, you have to find another way. 21 Now, they can take the side panels 22 off and things like that, but those are still in 23 line with the frame. So that's really the intent 24 of that remark. 25 MR. BAUGHMAN: Good. Thank you for

that clarification. 1 2 MR. ANDRUSKY: You're welcome. 3 CHAIRMAN MORELOCK: Any other 4 questions or comments? 5 (No verbal response.) CHAIRMAN MORELOCK: So I think 6 7 we've had an excellent conversation, and so I'm 8 going to ask the inquirers, what do you want to 9 do? Do you still want to try to pass this board 10 case, or do you want to pull it back and do some 11 more work on it, or do you want to change it? 12 What do you want to do? 13 MS. LaFRANCE: I think we would 14 like to pass the board case unless Chris Puri has 15 a different opinion. You know, every day we're 16 installing units, and we need resolution to this 17 question. 18 CHAIRMAN MORELOCK: Okay. So --19 MS. LaFRANCE: I'm not sure, you 20 know -- I mean, we can certainly take your 21 suggestions and work on them, as far as the 22 installation. The tag, we can have a duplicate 23 tag for you to see for the generator. We can 24 certainly, in the field, put additional piping 25 on -- we could take the piping that's on there, on
1	the safety valves, off and put longer piping on.
2	MR. ANDRUSKY: But he's concerned
3	that was actually supporting that pipe.
4	MS. LaFRANCE: We can look at we
5	can fix all of those things very easily.
6	CHAIRMAN MORELOCK: Well, I mean,
7	again, this is your item, so I'm not going to tell
8	you what to do. There's been a lot of
9	conversation. All of this is going to be in the
10	minutes, which are publicly available. You can
11	get a copy of the minutes. You can go through all
12	of the suggestions and information that's been
13	given to you. You can update the item and bring
14	it back in June. You could put it to a vote today
15	if that's what you want to do. I mean, it's
16	entirely up to you. It is your item. So, you
17	know, what do you want to do?
18	MR. PURI: Mr. Chairman, so there
19	have been a couple of issues raised. I mean, our
20	initial inquiry was relative to the space
21	clearance relative to inspection. There have been
22	some issues raised by the Board both relative to
23	that issue. But then, I think, other issues that
24	are kind of beyond the scope of what the question
25	in the case was to the issues about the

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installation and the design and some of those 1 2 other questions. 3 Would it be acceptable if you-all --4 I know you have one more item on the rule case and 5 interpretation. Would it be acceptable for us to 6 confer and then you will hear that case, and then 7 we could answer your question as to what we want 8 to do after having a short conversation? 9 CHAIRMAN MORELOCK: I'm agreeable 10 to that if the board members are agreeable to it. 11 MR. BOWERS: It's fine with me, 12 Harold Bowers. 13 CHAIRMAN MORELOCK: Okay. 14 Mr. Henry, are you okay with that? 15 MR. HENRY: Yes. Fine with me. 16 CHAIRMAN MORELOCK: Dr. Hargrove? 17 MR. HARGROVE: Agree. 18 CHAIRMAN MORELOCK: Well, so here's what we'll do. We'll table it. We'll move your 19 20 item to the bottom of the agenda, and you've got 21 some time to confer and then we'll come back to 22 you. 23 MR. PURI: That would be 24 appreciated. 25 CHAIRMAN MORELOCK: All right.

So we'll table this for a few minutes. 1 Very good. So that takes us to Item BI 21-02. 2 3 ECS Consulting, LLC requests interpretation on 4 requirements for manually operated remote 5 shut-down switches assigned to low-pressure 6 boilers installed and operated in the state of 7 So that would be Mr. Toth. Tennessee. 8 And are there any conflicts of 9 interest on this interpretation? 10 This is Harold Bowers. MR. BOWERS: 11 No, Brian. But do you mind if we 12 take a little break first? 13 CHAIRMAN MORELOCK: Certainly. 14 MR. TOTH: Mr. Chairman, let me be 15 real quick, and Mr. Bowers. I would like to table this. Assistant Chief O'Guin and I have been 16 17 conversating. I think the Boiler Unit wants to 18 take some -- even though this has been around 19 since 2019 -- but the pandemic has messed up 20 everything -- he's wanting to work with other 21 jurisdictions to kind of see what they're doing 22 and then get back with me. So being low-pressure 23 boilers, being e-stops, just on the low-pressure 24 boilers, I'm very comfortable with tabling this 25 item, especially since today seems like a pretty

1	long day and I'm going to have to get off soon
2	anyway. But if that's okay with the Board.
3	CHAIRMAN MORELOCK: So do we want
4	to table it until June?
5	MR. TOTH: Yes, sir.
6	CHAIRMAN MORELOCK: Very good.
7	MR. PURI: With that, Mr. Chairman,
8	if you could give us maybe five minutes or so.
9	During the break, we'll talk and be able to come
10	back and
11	CHAIRMAN MORELOCK: I'll tell you
12	what we'll do. We'll take a ten-minute break, or
13	whatever it takes to get us to noon, 12 minutes.
14	We'll take a 12-minute break. And will you be
15	ready to come back at that time?
16	MR. PURI: We'll be ready. We'll
17	have a conversation.
18	CHAIRMAN MORELOCK: Okay. Very
19	good. So we'll take a break until the top of the
20	hour, and you-all can come back and we'll discuss
21	your item and see what you want to do.
22	MR. PURI: Thank you.
23	CHAIRMAN MORELOCK: All right.
24	Thank you-all.
25	(Recess observed.)

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CHAIRMAN MORELOCK: We are back in 1 2 session. So Eugene, go ahead. 3 MR. ROBINSON: My name is Eugene 4 Robinson, and I'm a boiler inspector. I work for 5 Cincinnati Insurance. 6 I'm going to share my screen with 7 you, I think. Are you guys seeing the code case? CHAIRMAN MORELOCK: You need to 8 9 scoot it over a little bit. 10 MR. ROBINSON: Let me try this. 11 Just a minute. 12 MS. LaFRANCE: Guys, I cannot hear. 13 MR. ROBINSON: Okay. Just a 14 minute, ma'am. 15 How about now? Can you see your 16 screen? 17 CHAIRMAN MORELOCK: We can see your 18 screen, but it's a blank screen right now. 19 MR. ROBINSON: Okay. It says 20 you're sharing -- stop sharing -- it should be 21 there. Let's see. New share. Let's try that. 22 How about now? 23 CHAIRMAN MORELOCK: There you go. 24 MR. ROBINSON: Very well. Okay. 25 My name is Eugene Robinson. I am an

I work for Cincinnati Insurance. 1 inspector. And 2 I would just like to draw the Board's attention to 3 the board case that was mentioned during the beginning of the meeting by Mr. Marty Toth who 4 5 indicated the clearance requirements for both hot 6 water heaters and also unfired pressure vessels. 7 And if you'd like, I'll just give you a moment to 8 digest that.

9 Potable hot water heaters, unfired 10 pressure vessels adhere to three-foot clearance 11 set forth by 0800-3-3-.04(13) of the Tennessee 12 Boiler Rules and Regulations.

13 In the opinion of the Board, hot 14 water heaters that do not exceed a heat input of 15 400,000 BTU -- I don't know how many kw that 600 16 is -- and unfired pressure vessels that do not 17 exceed the 50 square feet, measured by diameter 18 and length, are exempt from that requirement. 19 Providing the nameplate and the code stamping that 20 is in view or as stated in the rule, and there is 21 a minimum clearance of at least one and one-half feet, 18 inches, between all sides of the vessel, 22 23 unless further permitted in Rule 24 0800-3-3-.04(13(b)). 25 My question is I realize that STERIS

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is asking for, I believe, zero clearance on both 1 2 the right and the left side, as well as the back 3 of the unit. And I am inclined to request that 4 since the information -- and you cannot really 5 determine if anything catastrophic is behaving on 6 the right and the left side at zero clearance in 7 the back -- is ignored, that it's going to be a problem for the inspector to make a determination 8 9 that the vessel is safe.

10 And somehow, I think that it's 11 important -- and, unfortunately, we need to really 12 see this when the units are operating, as opposed 13 to being moved in and out of the compartment that 14 it's in. And I realize that the 600 is a unique 15 model. I'm not sure if it has -- and I did not --16 I was unable to see the actual package that you 17 guys submitted, so I'm unsure if the heating 18 elements are front and rear or singular, just at 19 the front. But in any event, I do know that scale 20 buildup is an important issue inside the boiler 21 for standard operating conditions. And that's the 22 most probable failure mode that we'll see. I have 23 seen some with steam leaking out of the sides and 24 the hoses that had severed on the pumps. And I 25 would like for you, hopefully, to consider if you

could provide some clearance so that a 1 determination could be made as to the safetiness 2 3 where the safety of the boiler has not been 4 sacrificed. 5 That's all I have. 6 CHAIRMAN MORELOCK: Thank you, 7 Mr. Robinson. 8 So Mr. Puri, what have you-all decided? 9 10 Well, Mr. Chairman, at MR. PURI: 11 this point -- I mean, we've certainly heard a lot 12 of concerns from board members and others. Т 13 think, at this point, we would ask that you table 14 the board case until the June agenda. That will 15 afford, I think, a couple of opportunities. 16 Number one, as we've said, there's been some 17 issues raised relative to the specific 18 installations that aren't necessarily specific to 19 the question about the zero clearance. And I 20 think we need some more clarity relative to those, 21 and that would afford some time for us to have a 22 conversation with Mr. O'Guin and his staff about 23 those as well as others, and then, also, to 24 address this issue that Mr. Toth brought up 25 relative to presenting this in the format of a

variance, a specific line-item variance versus a 1 2 board case, which we can also have discussion and 3 get some quidance as to the Board's desire to hear 4 it that way. Because that's -- you know, we've 5 been trying to sort of posture this the best way, 6 so if we can do that and then also kind of be 7 assured of some dialogue and input, I think that would help us get it in a posture that I'm hearing 8 the Board wants it to be in. 9 10 CHAIRMAN MORELOCK: Well, and 11 that's -- we certainly appreciate that. And as 12 Mr. Toth did say, you can either work on this 13 board case and, you know, you need to add a few 14 more NBIC paragraphs to cover both the steam 15 generator and the sterilizer. But you could also 16 write it specifically for this product, this 17 STERIS 600, and make it specific. And we'll leave 18 that up to you. 19 And, you know, I want to personally 20 thank you-all. It's a fantastic presentation to 21 let us see what you're doing and see the equipment 22 the way you presented it. Hats off to you. Ιt 23 was a very nice presentation. So thank you for 24 coming and spending the time with us.

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MS. LaFRANCE: We thank you for

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1 your input.

2 MR. BOWERS: This is Harold Bowers,
3 board member.

I think you have a real great
presentation put together. And there's a few
questions there and there might be some stuff that
your technicians do that we're missing and you're
missing on these blow-downs.

I would check with some of these 9 10 technicians and say, well, the Board had questions 11 about how we do the blow-downs. And that way the 12 inspectors know how to do those blow-downs like your technicians do when we do our inspections. 13 14 So there might be just a little more research you can get into and look at. And I know you don't 15 have the actual technicians, but you have some 16 17 people there. But you might have some actual 18 technicians that can explain to you. And in some 19 of these situations you might already have, that you're not aware of, like, maybe you have 20 21 blow-down tanks and stuff like that in some of 22 these hospitals. 23 But I think you have to go -- well,

23 But I think you have to go -- well, 24 not actually go back to the drawing board, but go 25 and look at -- just do a little more research, and

it would help us next time. 1 2 But thank you very much for your 3 presentation. 4 MS. LaFRANCE: You're welcome. MR. ANDRUSKY: 5 This is Roger 6 Andrusky again. I've got a question about the 7 blow-down. We have a manual valve on these units -- obviously you can reach it from the 8 front -- that would blow down to -- you call it a 9 10 blow-down; we call it a flush -- to the drain. Is that acceptable? Because I'm a little bit unclear 11 12 as what the requirement is for the flush on those 13 units. 14 MR. O'GUIN: So you've got one valve, is what you're saying, to blow the vessel 15 16 down. 17 MR. ANDRUSKY: Yes. 18 MR. O'GUIN: Okay. Is that specifically to this AMSCO 600, or is that in all 19 20 the steam generators that you have? 21 MR. ANDRUSKY: Well, they all have 22 it, but it's certainly on this one as well. 23 MR. O'GUIN: So you just have one 24 fast-acting valve? 25 MR. ANDRUSKY: No. It's a gate

valve. 1 2 MR. O'GUIN: It's a gate valve? 3 MR. ANDRUSKY: Yes. 4 MR. O'GUIN: A slow-acting valve? 5 MR. ANDRUSKY: Yes. It's a manual 6 valve on the unit. It does not have a flush and 7 drain. It does not have an actual automatic flush 8 and drain. 9 MR. O'GUIN: Is does not have an 10 automatic flush and drain. Is that what you're 11 saying? 12 MR. ANDRUSKY: Some do. Some don't. 13 14 MR. O'GUIN: You could add that, 15 right? 16 MR. ANDRUSKY: Yes. 17 MR. O'GUIN: Would it still have 18 the manual if you added the automatic? 19 MR. ANDRUSKY: A manual drain? 20 MR. O'GUIN: If you add the 21 automatic like you were speaking of earlier, will 22 it still have the manual gate valve so the 23 inspector can blow it down while he's there on an 24 inspection? 25 MR. ANDRUSKY: Yes.

1	MR. O'GUIN: Okay. That will be
2	what we utilize, Dave, to check the low water.
3	MR. ANDRUSKY: So if a unit just
4	has a manual valve and not the auto valve, is that
5	acceptable for an inspector to do those checks, to
6	flush the vessel and to check the flow switches?
7	Or does it have to be an automatic, something he
8	does from the control?
9	MR. O'GUIN: No. It needs to be
10	manual. We can manually blow it down to check the
11	safeties.
12	MR. ANDRUSKY: So that manual valve
13	is acceptable. Okay. Thank you.
14	MR. BAUGHMAN: This is Dave
15	Baughman, board member.
16	Somebody might want to check the
17	requirements for the high-pressure boiler to see
18	if it's required to have two valves, one slow and
19	one quick.
20	MR. TOTH: Mr. Chairman, this is
21	Marty. I'm sorry. I'm remote now.
22	I can help with that. But it's a
23	miniature unit, so one for its size is allowed.
24	The concern that I have and the
25	Boiler Unit would or should have is these units

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with automatic bottom blow systems. You can have 1 2 a surface blow system. The automatic, you cannot 3 have a bottom blow system be automatic per code. 4 It can only be intermittent and manually operated, 5 or -- yeah. It cannot just do it on its own. 6 MR. ANDRUSKY: I'm not quite sure I 7 understand. Are you saying we can't have a scheduled flush? 8 9 MR. TOTH: You cannot have a 10 scheduled flush, per code. The bottom blow, which 11 would be, in your case, a smaller unit, so it's 12 probably the only blow-down you have. You don't 13 have a surface blow system. You have a bottom 14 blow system. That bottom blow system has to be an 15 intermittent system. It cannot blow down on its 16 It has to have human interface for a own. 17 blow-down. 18 Is it acceptable to MR. ANDRUSKY: 19 have -- because the program offers the option of 20 being able to set a schedule for a flush. If we 21 don't set that schedule and we -- we, actually, do 22 the setup when we do the startup. We don't set a 23 schedule, then, as part of the auto flush, like, 24 you know, at 6:00 in the morning or 1:00 in the 25 morning or whatever it might be, but that is not

1	acceptable? And that the customer would sign off
2	to that effect?
3	MR. TOTH: Again, that would have
4	to be the Boiler Unit and the Board's acceptance,
5	not mine. In that case, my professional opinion
6	would be as long as it's not set up, there
7	wouldn't be an issue. But I've ran into the
8	situation where clients and manufacturers are
9	putting automatic bottom blow-downs in their
10	system, and they just blow down on their own, and
11	that's not within code.
12	MR. ANDRUSKY: Okay. Because if we
13	would have to make a change like that where we
14	would not it would not be acceptable, then that
15	means a complete software change and all that.
16	But we can work with the customer on that at the
17	site.
18	That's all. Thank you.
19	CHAIRMAN MORELOCK: Okay. So are
20	there any other comments before we move on? And
21	we're going to table BC 21-01 to the June 2021
22	meeting.
23	MS. LaFRANCE: Okay.
24	CHAIRMAN MORELOCK: All right.
25	Thank you again. You're welcome to stay and hang

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1	out with us for the rest of the meeting or
2	whatever you need to do. But again, we do
3	appreciate your time.
4	So that finishes new business. That
5	will take us into well, no, actually, we
6	finished new business. Our next rule case and
7	interpretation is BI 21-02, which Mr. Toth has
8	tabled to June as well.
9	So that takes us to open discussion
10	items, and the first one is Mr. Dave Baughman,
11	Tennessee Code Annotated 68-122-110, Inspection of
12	boilers, (a)(2) that states that low-pressure
13	heating boilers shall be inspected by internally
14	and externally biennially where construction will
15	permit.
16	So, Mr. Baughman, I'll let you
17	present that item.
18	MR. BAUGHMAN: Thank you,
19	Mr. Chairman. I appreciate it. And this was an
20	item that got tabled because previous discussions
21	were running lengthy, as this meeting is running
22	lengthy, but it's good to get this up and at least
23	addressed and off the table, especially at this
24	time of year.
25	So the reason this was brought up in

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1	previous meetings was as we're out in the field
2	within the industry, what we were finding
3	during and this has been going on for a number
4	of years but what we were finding was, during
5	inspections, inspectors had been making the notes
6	of, well, you don't need to open that up. And
7	well, you do. And so the discussion then came
8	with where did you get this information. And they
9	said, well, it's just been kind of passed down
10	that these boilers are to be inspected at our
11	discretion, not construction permitting, as the
12	actual code states.
13	And this wasn't an isolated type of
14	discussion. This has been going on for quite some
15	time, and so it just kind of came to a head. And
16	since I was bringing it up and I got charged with
17	putting together further discussion so that we
18	could bring clarity to not only the Board, but
19	really to our industry itself, our inspection
20	industry, our maintenance industry, service
21	industry and so forth, which all works hand in
22	hand.
23	But 68-122-110 is specific in how it
24	states the code presently. And so we wanted to
25	bring clarity to that. And as we talk to those in

the service industry, we in the service industry, 1 2 when we break the boilers open, we see what the 3 results are internally of those boilers. In 4 particular, low pressure, whether the low-pressure 5 steam or hot water boilers, both supply and 6 heating, and there's more and more incidences of 7 failure modes of these boilers that could have 8 been averted through the proper inspection.

9 And so, as the discussion goes, the 10 service personnel/maintenance personnel advocate 11 the code, as it states, there were more inspectors 12 that said, well, I really don't think it needs to 13 be inspected internally on a biennial basis, or 14 once every two years. If the boiler looks good, 15 it's probably going to be good. And so this 16 discussion is just to bring clarity to this 17 particular code.

And so what the basis of it was, was that we needed to be able to start from the top down, that is, through the leadership down, because that's where this information comes from, to state, okay, we need to be inspecting these boilers internally once every two years where the construction permits.

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Now, that, in itself, is its own

discussion because the customer will say, well, we 1 2 can't open this boiler up. There's certain 3 boilers like, let's say, for instance, a Rite or 4 an AJAX that have a big bolted door on each end. 5 It's very difficult to take off, but it can be 6 taken off. It's meant to be taken off. And the 7 manufacturer asks that it be taken off. It's within their recommendations themselves that these 8 units be looked at. 9

But there's certain boilers that are 10 11 on the market now, some of these high-efficiency 12 boilers of different manufacturers, that are 13 virtually impossible to look at internally. We 14 can look at low-water devices, whether they're 15 probe or float type, we can check float switches, 16 the flow switches. We can check the operational 17 But some of these boilers, conditions. 18 construction is not permitting the internal 19 inspection. And so there's some education that 20 needs to be had within the industry on how these 21 boilers are taken apart, what needs to be taken 22 apart and so forth, instead of taking this wide 23 brush and going, well, they're heating boilers; 24 they only operate four to five months out of the 25 year; they're hot water; there's no influx of

1	makeup coming into them; there's all different
2	aspects to it.
3	But what it boils down to is that
4	these boilers do need to be looked at internally
5	as the code states. And so this discussion is
6	brought to the table so that we can bring some
7	clarity to the industry on that.
8	MR. BOWERS: Well, from the boiler
9	inspector's side, I think it pretty well spells it
10	out when construction permits. Now, the
11	inspectors have a high level of different
12	training, but the authority comes back to the
13	Boiler Unit and the Chief Inspector or Assistant
14	Chief, as we've got now.
15	So I realize, as an inspector, going
16	to a lot of places, that all of us inspectors
17	don't do, maybe, always, the proper job. We
18	usually have a our company says, well, if it
19	has the if it does have a manhole or hand
20	holds, they really need to be opened up.
21	But sometimes you look at smaller
22	boilers but it has to be a case-by-case basis.
23	You know, at some point in time I know this
24	year is a really busy time for the Boiler Unit,
25	and I had talked to Mr. O'Guin about it maybe

1	all the inspectors getting together and having a
2	training session. And the Boiler Unit kind of
3	he sets the the Boiler Unit and the Chief
4	Inspector sets the tone of what is done and isn't
5	done, and as far as construction permits. And
6	he can come back and say, hey, you guys, you-all
7	need to do I mean, the Chief Inspector, just to
8	tell you, he's over only his state inspector,
9	he's over all the insurance inspectors, too. And
10	he can come back and say, hey, you guys need to do
11	a better job. There's boilers that need to be
12	taken apart, need to be taken apart.
13	But he is the authority, and he can
14	come back and any permit that we submit to the
15	State, he can cancel that inspection. He can say,
16	No, I don't think you-all did.
17	And that's why we try to, as
18	inspectors, put some comments in those comment
19	sections. And I know in the past where people
20	have made comments in the comment section, that
21	they did an external instead of an internal. And
22	this, of course, is a high-pressure boiler, and
23	the State kicked it out and they said, no, no. We
24	want just because you couldn't do a confined
25	space does not alleviate your responsibility of

1 doing internal inspections.

So it still goes back to the Boiler
Unit and the Chief Inspector to make those
determinations. I mean, we can make all these
rules and stuff, but they are the authority. They
are the top cops. They are the guys on top to
make the determinations. And the only way they
can make them is to you know, it's a
case-by-case basis. I mean, you can't leave it up
to the contractors because they would say, well,
every boiler needs to be opened up. But it's got
to be a case-by-case basis. And somebody's on
top, and that's why we have a Chief Inspector to
make those determinations.
MR. BAUGHMAN: I appreciate that
input, Mr. Bowers, very much.
One of the things that we've had
discussions on is the accountability of the
inspections. Writing things down is part of the
accountability, but in this day and age, being
able to take a quick picture of things works out
extremely well.
And so what we've had is a number of
times when something is said, that it's been
inspected internally, and, because of the varying
inspected internativ, and, because of the vary

1	levels of what we have in our industry, that
2	doesn't always happen. And so, in particular, we
3	had a hot water boiler, yes, we looked at it
4	internally; well, we broke the boiler down and the
5	float was collapsed on the low water.
6	This had passed both an internal
7	inspection, as such, and an external inspection.
8	Those items are supposed to be checked during the
9	operation of the boiler. Well, it, obviously,
10	didn't happen.
11	But what we're looking at is trying
12	to bring an extra level of I don't know if it's
13	an extra level, but bringing a level of safety to
14	the state of what our code dictates presently and
15	what the customers are paying for. In other
16	words, we're charged with these inspections, and
17	if the inspections aren't being done properly,
18	then we're not doing the service that we're
19	charged to do.
20	And so that's where we just need to
21	bring this clarity to get everybody on the same
22	page. And there's a lot of in-expertise, as far
23	as designs out there, what's able to be looked at,
24	what's not, what can be opened up, what can't.
25	And so there needs to be a higher level of

training in our industry. And that's something 1 that was mentioned in the previous discussion, was 2 3 bringing additional training to the table for the 4 inspectors. 5 But all in all, I don't necessarily 6 look at it from a case-by-case standpoint; 7 although, the inspector still has it at his discretion, it seems like, to determine this 8 9 construction permitting aspect of it. And so, 10 again, it's just part of this discussion. MR. BOWERS: 11 But it's his 12 discretion, but yet -- it's not my discretion; it 13 actually goes to the Chief Inspector. I can make 14 a discretion -- I can say, yes, I can't do this 15 inspection the way it is. And Chris can look at 16 it and say, Harold, I looked at your inspection 17 report. I think you could have done a better job. 18 I think you need to go back over there and open 19 that boiler up and do it, or I'm not going to 20 approve this permit. I'm not going to pass this. 21 I'm only the guy submitting it to the 22 State. It comes down to the authority of the 23 Chief Inspector. He is the one who makes that 24 determination of if that permit goes through or 25 doesn't go through. All I can do is submit it to

the State, and the Boiler Unit is the one to make 1 the determination, if we're doing it right or not 2 3 doing it right. He can say you guys need to go out and do a better job, or we talked about better 4 5 training. But it's our commissions on the line, 6 7 and the Boiler Unit holds our commission. And he 8 decides if we're going to be allowed to do 9 inspections in the state of Tennessee. It's up to 10 If we don't do a good job, he can say, well, him. 11 you do a good job or else you won't be doing 12 inspections in the state of Tennessee. That's 13 what it boils down to. 14 MR. BAUGHMAN: And one thing I would add is that we sure don't want to go out and 15 16 have an inspection not approved and have to 17 reinspect it, especially on a hot water boiler. 18 We want to take these boilers down as infrequently 19 as possible. But we sure don't want to drain them 20 any more than what's mandated by our inspection 21 code. 22 So I just think that communication is 23 kind of key on the front end between the customer, 24 the mechanics, and the inspector to be able to 25 identify these pieces of equipment, to know --

because the inspector doesn't have -- he's not 1 2 opening the boiler. He's relying upon somebody 3 else, usually the customer or a contractor, to 4 open the boiler. And so if there's communication 5 ahead of time to say can this boiler be opened and opened competently, without any problems, that in 6 7 itself may go a long way. But again, it's just getting 8 clarification from the top down to be able to say 9 10 it's not at the discretion of the inspector. Ιt 11 is part of the code and it is construction 12 permitting, but it goes back, again, to the 13 leadership to be able to communicate whether that 14 boiler is able to be opened up competently or not. 15 CHAIRMAN MORELOCK: Mr. Toth? 16 MR. TOTH: This is obviously not a 17 situation that is new, as Mr. Baughman alluded to. 18 This is something that has been going on for 19 decades, including under my tenure as Chief. 20 The way that the inspectors were 21 trained, especially in regards to the different 22 types of low-pressure boilers, they were 23 restricted because the code reads and the code 24 only allows -- now, I say "only allows" -- you can 25 inspect it as many times as you want. But the

1	owner/user is only going to be invoiced for the
2	inspection that is performed for the certificate
3	on a low-pressure boiler, being once every two
4	years, so that's a biennial. And so with
5	high-pressure boilers, you had a biannual
6	inspection, so that was, you know, roughly every
7	six months. The only way that I see that this can
8	be something that is truly enforceable is two
9	ideas. Number one: Obviously, we've talked about
10	the training of the individuals, but that goes
11	over into the rules being altered specific to
12	different size and models of units that are out
13	there. Okay?
14	I've seen in other jurisdictions
15	where they separate hot water supply units, hot
16	water heaters, from hot water heating boilers,
17	from high-temp water boilers. And so construction
18	plays a big part of that.
19	The inspector has to be entrusted.
20	That's what they're doing. They're being
21	entrusted when they receive a commission from not
22	only from the National Board but, more
23	specifically, the State of Tennessee to do their
24	job. Okay?
25	If we look at the internal inspection

versus the external inspection, what we will find 1 2 is if we are limited to one inspection for a 3 low-pressure boiler, I'm probably going to lean a 4 little bit more towards an external where we're 5 actually testing the controls and safety devices. 6 On a high-pressure boiler, they're 7 equally important to me. On a steam boiler, no 8 matter high pressure or low pressure, both are 9 extremely important. Okay? We've got to look at 10 is it a water boiler or is it a steam boiler. Ιf 11 it's a water boiler and it's a hot water heating 12 boiler, it's better to keep those boilers closed 13 so we don't allow for oxygen to get into the 14 system that is highly corrosive. 15 So there's a lot more to this than 16 just saying, okay, we're going to train some 17 There's a lot more homework that's going people. 18 to have to be done in this to get -- either it's 19 handled as guidelines to inspectors, training 20 those inspectors, and getting the rules and 21 regulations in line with what you're wanting the 22 inspectors to do. Thank you. 23 MR. BAUGHMAN: I appreciate that 24 input, Mr. Toth. Part of the argument in this 25 discussion was -- or the debate, I should say --

was within the hot water end of it, being that 1 2 it's a closed-loop system, you don't want to bring 3 in fresh oxygen and what have you. The problems 4 that we've encountered have been boilers that have 5 been full of mud, the hot water system piping 6 leaks between the boiler room and the gymnasium, 7 the boiler room and whatever the system where 8 they've got piping that leaks. And when it leaks, 9 it has an influx of make-up water. It brings in 10 sediment and so forth.

11 These boilers are maintained to a 12 very low degree and are attended to by a low 13 In a lot of instances, these boilers are degree. 14 at schools, churches, apartment buildings. The 15 person that's maintaining the boiler, checking the boiler is the same one that's waxing the floors, 16 17 taking care of the lockers, so forth. They're 18 very little trained, if any, and don't have a high 19 degree of operational background. 20 So we're talking about boilers

21 that -- we're looking at checking the controls 22 once every two years, but we're not looking at the 23 internals. And so the pictures that we've 24 documented have shown these hot water boilers that 25 are in horrible shape. And the claims that were

put in -- and there's two in particular, but one 1 at a church and one at a school -- the insurance 2 3 company was denying the claim because they were 4 claiming erosion and corrosion because of improper 5 maintenance of the boiler. And the boilers had never been opened up. And if they had been opened 6 7 up, these conditions would have been found and tended to and so forth. So the insurance company 8 9 came back and paid the claims, because the 10 inspector confirmed they had never looked inside 11 the boilers. 12 So ASME has in their Article 11 13 inspections of installed boilers, and under 11.1, 14 periodic inspection of boilers. In (a) all 15 boilers should be prepared for inspection. And it 16 gives it back to jurisdictional requirements and 17 Instead of specifically stating you so forth. 18 have to do this, it goes and states to follow the 19 jurisdiction. 20 In our particular state, years ago --

and I've been here 44 years this year -- this used to be part of what we did. It was -- in past administrations, these boilers were opened up. And somewhere along the line things changed. And I don't know why they changed, but the rhetoric

changed, and that's why this needs to be brought 1 2 back full circle where it was supposed to be. 3 But, there again, that's what I've seen in the 4 industry. That's what we're experiencing when 5 we're opening these boilers up. Kind of, the 6 proof is in the pudding. 7 But we've got a code that is pretty specific in its wording. So I bring this up for 8 9 discussion for not only Mr. Toth and Mr. Bowers 10 and Mr. Robinson, but, also, getting Mr. O'Guin's 11 input in on it also. 12 MR. O'GUIN: Yes, Dave. I was 13 sitting here reading the law. You know, the law 14 says "Low-pressure heating boilers shall be

15 inspected, both internally and externally

16 biennially where construction will permit."

17 And I will agree there's some 18 low-pressure boilers that should be opened up. Ι 19 guess it's something we need to look at and, you 20 know, whether we need to write an interpretation 21 or how we need to handle it for the insurance 22 agents, because I can't train every insurance 23 inspector that comes from all over the United 24 States to inspect in Tennessee. You know, they 25 may call and get a Tennessee commissioner for an

inspector in Tennessee from California, and he'll 1 2 be here next week. There is some things coming 3 later on down the line to maybe help with this 4 issue. 5 But at the current time, you know, we 6 may have may to look at an interpretation to 7 supply some of this code that needs to be enforced. 8 9 CHAIRMAN MORELOCK: So, 10 Mr. Baughman, where do we do go from here? 11 MR. BAUGHMAN: Well, that's a good 12 question. That was part of the discussion. What 13 I would like to have is from the administrative 14 leadership in the Boiler Unit to be able to 15 communicate through their unit back to the state 16 inspectors and the insurance inspectors in 17 whatever form that may take is that these boilers 18 need to be inspected as the code states, 19 construction permitting, but not at inspector 20 discretion. 21 In other words, if there's a question on whether this boiler can be inspected internally 22 23 and competently, then that needs to be directed 24 back to the Boiler Unit. The Boiler Unit can then 25 research that back out through its own means in

1 the industry, whether that's through the
2 manufacturer or service company or whoever, and be
3 able to advise the inspector back on whether that
4 boiler can be inspected internally with the
5 construction permitted.

CHAIRMAN MORELOCK: So would this 6 7 be handled at the state level or would it be 8 handled through QAI and ASME or a committee on the 9 National Board, or what are your thoughts on that? 10 MR. BAUGHMAN: Well, personally, I 11 think that we've got a code in place as it is, and 12 it's our jurisdictional code requirement. And 13 passing that information back down, whether that's 14 in the form of a letter, an email, or what have 15 you, so that there's at least some clarity to say 16 we're enforcing this code to the extent that it 17 needs to be, and where there's further questions 18 on the construction of the boiler, to be able to 19 bring those up.

I don't know if it goes back so much past our jurisdiction or not as it is taking the code that we have in our statute and passing that information back to our inspectors. I'll let Mr. O'Guin kind of give his input on that. MR. O'GUIN: Chairman, I think we

can handle this within the WRC unit itself 1 2 probably via letter. What I was trying to look at 3 real quick in the law, does it give the Chief 4 Inspector the -- I'm thinking it does but I can't 5 recall the code -- the authority to grant a 6 variance for any specific low-pressure boiler? Like, say, if there is one that we can't do an 7 8 internal on, you know, the Chief Inspector, if 9 reached out by the insurance company, could say 10 yes, it's okay to perform an external in lieu of 11 an internal? 12 CHAIRMAN MORELOCK: There's words 13 in there. I don't have it right off the top of my 14 head. I see Dan reaching for a book. I don't 15 know if he's looking it up. He's grinning so he 16 may be looking. 17 MR. BAILEY: I've tried to take a 18 quick look, but I don't recall that being in the 19 statute, Chris. Now, I could be wrong. I'm 20 thinking all variances have to go through the 21 Board. 22 CHAIRMAN MORELOCK: Oh, they do. 23 But -- I mean, you're correct on that, but --24 MR. BAILEY: Okay. 25 CHAIRMAN MORELOCK: I think

Mr. O'Guin is thinking about the rule, right? 1 2 MR. O'GUIN: Yes, sir. 3 CHAIRMAN MORELOCK: So we would 4 just have to go back and research that. I guess 5 my thoughts on it is, is this something that -- I 6 know, due to COVID and things, we didn't get to do 7 a fall conference, but is that something that we 8 could do annually at a September fall conference 9 or something to get the inspectors and the board 10 members and get everybody together and have good 11 conversations and training about this? 12 MR. O'GUIN: It is. I don't think 13 this year we will have the time to plan a 14 conference for the insurance companies as well. Ι 15 think this year we need to stick strictly to state 16 inspectors at our fall conference due to the new 17 computer system coming into play --18 CHAIRMAN MORELOCK: Okay. 19 MR. O'GUIN: -- you know, possibly 20 in May, and all the other changes within the unit. 21 CHAIRMAN MORELOCK: Okay. 22 MR. O'GUIN: I think it would be 23 too time stressing to get everything prepared for 24 a statewide training. 25 CHAIRMAN MORELOCK: And excuse me

in my ignorance, because I'm a pressure vessel guy 1 2 more than a boiler person, but is there a specific 3 brand or construction type that you could say this 4 is what we're talking about, is this type of boiler or brand of boiler? Is there something out 5 6 there to where you know that it's going to be 7 difficult to inspect? 8 MR. O'GUIN: There's a lot of 9 different brands that yes, there's really no way to do an internal on them. And you could open a 10 11 plug on the side, you know, but --12 CHAIRMAN MORELOCK: Yeah. MR. O'GUIN: -- other than that --13 14 I mean, but there's going to be a lot we can't do 15 an internal on. 16 CHAIRMAN MORELOCK: Well, and what 17 I'm getting at -- and don't laugh at me but --18 this is kind of an out-there idea, but if you go 19 to PBMA, you know, they mandate rules for air 20 receivers that you have to put a three-quarter 21 inch nipple or whatever near the circ seams, 22 specifically, so that a guy can get a mirror and 23 go in there and look at those head-to-shell circ 24 seams, as for an inspection. And so I don't know 25 if you've got leeway of doing that to a boiler or
1	not. Like I say, that's very simplistic, but
2	MR. O'GUIN: And there are ways. I
3	mean, you take these stand-up water heaters, I
4	mean, they have the plates on the side you can pop
5	off and you can see the hand holds. So, I mean,
6	you could even those, you could do an internal,
7	but you can tell by the hand holds and et cetera
8	on those vessels, particularly the ones I just
9	spoke of, whether they need an internal or not.
10	CHAIRMAN MORELOCK: Yeah.
11	MR. O'GUIN: I think the ones that
12	are in question are the big boilers that it can be
13	opened that are not being opened.
14	MR. BOWERS: Yeah. It's a
15	case-by-case basis. And I think the training down
16	the road would be good, and that way they can show
17	pictures of boilers that need to be opened and
18	boilers that probably can't be opened. I think
19	it's a training thing. And that's almost like a
20	case-by-case basis. And as it comes to as the
21	inspection reports come to the Boiler Unit, you
22	know, the guys in the Boiler Unit know which
23	some of the boilers that probably should have been
24	inspected internally or not.
25	What they need to do is probably, on

their inspection report, when you submit for an 1 2 inspection report, make a note of that, that it 3 was done internally or externally, and that way 4 the Chief knows what kind of inspection was done 5 and he can look at it and say maybe this is not 6 the correct inspection for what you're doing. 7 MR. O'GUIN: I would like to speak 8 on that a little. There's no way I can look at 9 every inspection report that comes through this 10 unit. But you can put in an internal even on a 11 low-pressure boiler. I'm not sure how JO works, 12 but we can in our system. 13 But if Mr. Baughman and Chairman, if 14 you-all want to table this and I can reach out to 15 the National Board and see what other 16 jurisdictions do as well, see if they have, you 17 know, specifics that they -- internal, and, you 18 know, specifics they don't. I'll be glad to do 19 that, and Jenny and I can present what I found and 20 we can -- you know, we can make a decision and I 21 can send a letter out to all the insurance 22 companies, and, of course, have a training for the state inspectors from that point forward. 23 24 CHAIRMAN MORELOCK: Well, we can 25 certainly work with the National Board and, you

1	know, all the chiefs have access to the form, but
2	we can also go to the National Board and present
3	them with a question and let them do a survey
4	through all the chiefs and get you some data back.
5	So I think that would be a good thing to do.
6	MR. O'GUIN: Yeah. That would be a
7	good tool to utilize.
8	MR. BAUGHMAN: I agree with that.
9	One of the things I would like to do is make sure
10	that we stay on top of it for the simple fact that
11	most of these hot water boilers and low-pressure
12	steam that are used for nonprocess that are
13	strictly heating boilers get inspected during the
14	days that have no heating degree days, in other
15	words, during the summer months, is the time of
16	their inspection, or at least at the time that
17	they should be inspected.
18	So I would like to, if we're going to
19	discuss this further in June, make sure that we
20	get our information available just so that we can
21	stay on top of this, because we're going through
22	this now, scheduling up some of the inspections
23	for these heating boilers. If they're a process
24	boiler and we've got hot water process boilers
25	around the area, high-temperature hot water

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process, it still falls under the same type of 1 2 thing. 3 Sometimes it gets discussed; well, we 4 look at a boiler if it's a production boiler or if 5 it's, you know, in a brewery or if people look at 6 it internally. But if it's another facility, not 7 so much. And that's where I need to make sure that we don't have this wide variable in what it 8 9 is that we're actually looking at internally. 10 So I think the suggestion of getting 11 information from the other chiefs is super, and 12 we'll continue to do that on other items that come 13 up within our codes. I think that's an excellent 14 resource that you guys have to bring to our table. 15 CHAIRMAN MORELOCK: Yeah. I'11 16 work with Mr. O'Guin, and we'll work with the 17 National Board and see what we can come back with. 18 MR. BAUGHMAN: Okay. Great. Well, 19 we'll put this on the agenda then, if that's 20 acceptable, to have more open discussion in June. 21 Is that correct? 22 CHAIRMAN MORELOCK: Yes. That's 23 why we have discussion items. That's exactly 24 right. 25 MR. BAUGHMAN: Great. Well,

1	thanks. Thanks for all of you bringing your input
2	to the table on this.
3	CHAIRMAN MORELOCK: Very good.
4	Okay. Our last discussion item is
5	the Variance Guideline & Checklist Revisions. And
6	so my question is does everybody have a copy of
7	that hen scratching that I sent you? I do
8	apologize. I just ran out of time to make it
9	pretty. But this will give us an opportunity
10	to so you won't feel bad about marking this one
11	up, see, so
12	All right. So does everybody have a
13	copy?
14	MR. BAUGHMAN: Yes, sir.
15	CHAIRMAN MORELOCK: Okay. All
16	right. So what I've done is, if you look on
17	page 1 of 5 for the boiler attendant variance
18	rule, I've changed the revision number from 10 to
19	11, and then I've changed the date from May 2017
20	to June 2021. I'm going to be optimistic that I'm
21	going to get this done and get it on the agenda to
22	vote in June.
23	What I did was I incorporated the
24	board members' comments. And so the first comment
25	was is we don't need the word "computerized"

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1 anymore because if you buy a new boiler, it's 2 going to have computerized systems on it anyway. 3 So in the first paragraph, on the first page, I 4 struck the word "computerized" in the first 5 sentence.

And then if you go on to the flow 6 7 chart on page 2 of 5, I modified the flow chart to add a box on the right side that if you are coming 8 9 up on your renewal for your variance, instead of 10 automatically scheduling it going to the Board for 11 a review, you come up to this new box that's a 12 yes/no in the work flow to say technical changes 13 to the variance. And if it's no, then it's 14 renewable by the Boiler Unit. And if it's yes, 15 then you go through the normal process of renewal 16 through the Tennessee Board of Boiler Rules to get 17 that variance reapproved with the technical 18 changes. 19 Any questions or concerns about that? 20 The left-hand side MR. BAUGHMAN:

of the flow chart, Mr. Chairman, where it starts with prepare variance and comes down to Chief Inspector --

24CHAIRMAN MORELOCK: Yes.25MR. BAUGHMAN: -- and then Board of

Boiler Rules reviews it, then Board of Boiler 1 2 Rules approves it or not. 3 CHAIRMAN MORELOCK: Yes. 4 MR. BAUGHMAN: And now I 5 understand, going through the process. But after 6 the approval, then it comes down with Boiler Board 7 notification of approval. Do we actually get 8 that? Is that done through our board meeting 9 where they say that there's been inspections and 10 they've passed and so forth? Is that what I'm 11 understanding? 12 CHAIRMAN MORELOCK: Yes. That's 13 typically done in the Chief's report or the 14 Assistant Chief's report. 15 MR. BAUGHMAN: Okay. 16 CHAIRMAN MORELOCK: That's where 17 you get the statistics and all that, so ... 18 Well, in that -- so MR. BAUGHMAN: 19 we get that, but then it goes from that to the 20 request for state inspection. And actually, it 21 goes state inspection first, and then we get 22 notified of the approval, is it not? 23 (No verbal response.) 24 MR. BAUGHMAN: We can't get 25 approval without having the inspection first.

1	CHAIRMAN MORELOCK: Well, yeah.
2	Because what you're looking at is if that was a
3	new variance, you know, you're right. Because we
4	would approve it, then there would be a site
5	visit, and then that would take you over to the
6	Boiler Unit. So we may have you're saying
7	we've got some redundancy in there? Is that what
8	you're thinking?
9	MR. BAUGHMAN: Well, no. I think
10	that the request for state inspection would go in
11	place of the Boiler Board notification of
12	approval. I think that those two would just swap.
13	CHAIRMAN MORELOCK: Okay. I got
14	you. I can do that.
15	MR. BAUGHMAN: Does that make
16	sense?
17	CHAIRMAN MORELOCK: Yes. Do the
18	other board members agree with that?
19	(No verbal response.)
20	CHAIRMAN MORELOCK: I'll show that
21	swapped.
22	MR. O'GUIN: I was taking that as
23	us, like, notifying the variance applicant.
24	CHAIRMAN MORELOCK: For the Boiler
25	Board notification of approval or the request

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1 for --2 MR. O'GUIN: That's the way Right. 3 I was reading that. Which I don't know why we 4 would need it, because if you're yes, you're 5 automatically going down to request for a state 6 inspection. 7 CHAIRMAN MORELOCK: Yes. 8 MR. O'GUIN: And then you're going 9 into the, you know, State of Tennessee inspection 10 and mods and et cetera. 11 MR. BAUGHMAN: I'd particularly 12 like to know whether they're approved or failed, 13 so I would still look to have that in the flow 14 chart. 15 MR. O'GUIN: Okay. 16 MR. BAUGHMAN: As when you 17 presented it earlier, it's good information to 18 know. 19 MR. O'GUIN: Okay. 20 So I'll CHAIRMAN MORELOCK: 21 tentatively mark it up, swapping the positions of 22 those two items, and you can think about it. 23 MR. BAUGHMAN: Thank you, 24 Mr. Chairman. 25 CHAIRMAN MORELOCK: You're welcome.

1	MR. O'GUIN: Could we word that,
2	Brian, to Boiler Board Notification of Boiler Unit
3	Approval instead of just the Boiler Board of
4	Notification of Approval?
5	CHAIRMAN MORELOCK: Sure, I can do
6	that. So tell me one more time so I get your
7	exact words here.
8	MR. O'GUIN: Boiler Board
9	Notification of Boiler Unit Approval.
10	CHAIRMAN MORELOCK: Okay. Got it.
11	Is there any other changes on that flow sheet for
12	page 2 of 5?
13	(No verbal response.)
14	CHAIRMAN MORELOCK: I'll make those
15	changes and, like I said, I'll make it look a lot
16	nicer and get it out to you.
17	All right. Hearing none, I'm going
18	to move on to page 3 of 5, which is the guideline
19	document. And the first change, again, is in the
20	header. I'm going to take out the word
21	"computerized." It will be Guidelines for Remote
22	Monitoring of Boiler Systems. And again, I will
23	change the revision from 10 to 11, and the date
24	from May 2017 to June 2021.
25	And then we go on down to Item 2, and

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the second sentence in that where it says a 1 2 computerized remote monitoring system is the 3 minimum requirement, I just struck the word 4 "computerized," and then I also added a sentence 5 to the last part of that Item 2 to state the 6 approval date of the variance is the date of the 7 Boiler Unit inspection and site visit. 8 MR. O'GUIN: Mr. Chairman, I had a 9 question on that. 10 CHAIRMAN MORELOCK: Okay. 11 MR. O'GUIN: Our system is capable 12 of telling us when it expires from the inspection 13 date. We're getting so many that are applying way 14 before they get the equipment in, so they're 15 having to -- you know, it may be two years before 16 they're ready for an inspection. And to be fair 17 to them, we're letting them change the manual date 18 so we're not back in another year to have them do 19 another renewal. 20 CHAIRMAN MORELOCK: Well, and 21 that's fair, because we used to put the approval 22 date as when the Board approved it. 23 MR. O'GUIN: Right. That's what I 24 was wondering. Should we keep it that date or 25 should we change it to the inspection date of the

1	Boiler Unit? It would expire three years from
2	that date.
3	CHAIRMAN MORELOCK: That's what I
4	would recommend. That's why I've added this
5	sentence that the approval date of the variance is
6	the date that the Boiler Unit has an inspection
7	and site visit. That will be the date that you
8	will set your three-year renewal on.
9	MR. O'GUIN: Okay.
10	CHAIRMAN MORELOCK: Because, like
11	you said, if somebody was building a whole new
12	facility, which we've seen several of those, they
13	come to the Board and get a variance, and three
14	years later, they still may be under construction,
15	you know, so
16	MR. O'GUIN: Instead of expiring
17	three years after the approval was granted by the
18	Board, it's going to be after the approval date of
19	the Boiler Unit inspection?
20	MR. BAUGHMAN: Yes.
21	MR. O'GUIN: Okay.
22	CHAIRMAN MORELOCK: This
23	variance the approval date of the variance is
24	the date of the Boiler Unit inspection and site
25	visit. And that's what you'll put on the manual.

Is everybody okay with that? 1 2 MR. BOWERS: I have one question on 3 that. Once they get that initial inspection done, 4 then, from then on, that will be their birthdate. 5 And every three years they'll keep that same date 6 no matter when they do their inspection, correct? 7 CHAIRMAN MORELOCK: Well, the only thing that would throw a wrench in that is if -- I 8 9 would agree with you 110 percent if they made no 10 technical change to their manual. But if they 11 make a technical change to the manual, then it's 12 got to come back to the board, and then you've got 13 to do another site visit. So that's going to 14 throw that off every three years, right? 15 MR. BOWERS: So they'll have a new 16 anniversary date, basically. 17 CHAIRMAN MORELOCK: If they have a 18 technical change. 19 MR. BOWERS: Yeah. 20 CHAIRMAN MORELOCK: I mean, do 21 you-all agree with that? 22 MR. BOWERS: Perfect, I think. 23 It's a good idea. 24 CHAIRMAN MORELOCK: All right. I'm 25 not hearing any opposition. Going once, going

1 twice. All right.

2	And so, then, going down to
3	paragraph 3, a variance grant will expire three
4	years after approval is granted by the Board,
5	which Mr. Bowers just talked about. And so I was
6	going to put an "and" in that first sentence to
7	say the variance grant will expire three years
8	after approval is granted by the Board and a
9	successful inspection by the Boiler Unit.
10	What do you think about that?
11	MR. BOWERS: Sounds good to me.
12	CHAIRMAN MORELOCK: Because
13	MR. BAUGHMAN: I couldn't read the
14	writing where it said the Boiler Unit. But I'm
15	good with that now. Sorry. I just had to put
16	that in there.
17	CHAIRMAN MORELOCK: That's quite
18	all right. No, no, no. I have to apologize to
19	Cassandra every time she transcribes. She's
20	getting pretty good with this Tennessee English.
21	MR. BAUGHMAN: I agree with this.
22	CHAIRMAN MORELOCK: And so I think
23	that makes sense. So let me ask you this: For a
23 24	that makes sense. So let me ask you this: For a variance that comes to the Boiler Unit, no

you do a site visit? 1 2 MR. O'GUIN: Yes. 3 CHAIRMAN MORELOCK: Okay. So then 4 that will make perfect sense to add that into that 5 sentence. Because, obviously, if there's technical changes, you would expect that. 6 But if 7 it's a regular renewal where we don't even -- the Board doesn't get involved with it, it's strictly 8 through the Boiler Unit, then adding that to three 9 10 will make sense that a variance grant will expire 11 three years after the approval is granted by the 12 Board and a successful inspection by the Boiler 13 Unit. And if you just do a straight-up renewal, 14 you'll have a site visit as well. So that's good. 15 All right. Any more questions about 16 page 3 of 5? 17 (No verbal response.) 18 CHAIRMAN MORELOCK: All right. I'm 19 going to move on to page 4 of 5. And honestly, 20 the only change I have there is, if you go to 21 paragraph 2, item B, the last sentence, right at the end of that, there's two "the's" in there, so 22 23 I'm just striking one of the "the's" out. So 24 that's just an editorial. 25 I have no changes on page 5 of 5.

And then that takes us to the checklist. 1 2 MR. BAUGHMAN: I had one item that 3 we had listed, and it may be in here, quickly. 4 CHAIRMAN MORELOCK: That's fine. 5 MR. BAUGHMAN: But it was under 6 Section 2, the system operating manual was that --7 and it may have been changed. Let's see. It says 8 any changes must have prior review and acceptance of the Tennessee Board of Boiler Rules. 9 10 And so in those comments that were 11 sent back in in October, I put down that it was 12 worth a discussion on what changes constitute 13 technical or editorial. 14 CHAIRMAN MORELOCK: What page are 15 you on? 16 MR. BAUGHMAN: Page 4. 17 CHAIRMAN MORELOCK: Of 5? Okay. 18 MR. BAUGHMAN: Of 5. 19 CHAIRMAN MORELOCK: And it's 20 paragraph 2? 21 MR. BAUGHMAN: No. This was in 22 paragraph 1. 23 CHAIRMAN MORELOCK: Oh, okay. Ι 24 see it. 25 MR. BAUGHMAN: And it's, I think,

1	the next to the last sentence. Any changes must
2	have prior review and acceptance. And so
3	CHAIRMAN MORELOCK: We need to put
4	"technical" in there, don't we?
5	MR. BAUGHMAN: Yes.
6	CHAIRMAN MORELOCK: Okay.
7	MR. BAUGHMAN: I thought so.
8	CHAIRMAN MORELOCK: Yeah, that's
9	right. That's a good catch. So I will add the
10	word "technical" in that next-to-the-last sentence
11	where it says any technical changes must have
12	prior review and acceptance by the Tennessee Board
13	of Boiler Rules, right?
14	MR. BAUGHMAN: Yes, sir.
15	CHAIRMAN MORELOCK: Okay. Good.
16	MR. BAUGHMAN: Then, under
17	Section in that same section on page 4, coming
18	down to Section 2(b)
19	CHAIRMAN MORELOCK: Okay.
20	MR. BAUGHMAN: was the
21	recommendation was, again, to remove the wording
22	of "computerized," making
23	CHAIRMAN MORELOCK: Oh, yeah. I
24	missed that one. Sorry.
25	MR. BAUGHMAN: That's all right.

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And then, also, we worded the "dynamic 1 2 self-checking," that whole statement of the 3 primary controller shall be dynamic self-checking, 4 that was discussed because not all of the 5 computerized systems were necessarily dynamic 6 self-checking and whether that was really a 7 necessary requirement of remote monitoring, which 8 we'd talked about "not necessarily," so... 9 CHAIRMAN MORELOCK: Okay. So just 10 take that whole sentence out? 11 MR. BAUGHMAN: Deleting --12 MR. TOTH: Mr. Chairman, this is 13 Marty. You want to keep "self-checking" in there. 14 It's just the phrase "dynamic" is unnecessary and 15 usually a manufacturer's term. 16 CHAIRMAN MORELOCK: Okay. Just 17 take out the word "dynamic"? 18 (No verbal response.) 19 CHAIRMAN MORELOCK: Yes? 20 MR. BAUGHMAN: And when you -- so, 21 Mr. Toth, to further discuss that, there's certain 22 controls that aren't dynamic or self-checking, 23 i.e., the low-water cutoffs. 24 MR. TOTH: Okay. Well, that's -- I 25 agree with that, but that's not the same -- that's

not the same thing. 1 2 MR. BAUGHMAN: I guess I don't 3 understand. MR. TOTH: 4 Well, because when you're talking about the boiler operation, you're 5 6 talking about the burner management system, i.e., 7 Flame Safeguard, you don't have dynamic self-checking in regards to water level 8 9 indication. Your water level indication is going 10 to be sending a signal. That signal, wired 11 through your alarm circuit is what's going to trip 12 that boiler. That boiler is what's going to be dynamic -- or it's self-checking that boiler 13 14 control. So when you -- if you take out 15 16 "self-checking" -- and the reason why 17 "self-checking" was put in had to do with 18 self-checking your flame scanner. And flame scanners do a self-check between three and four 19 20 seconds by code. And so does your controller. So 21 that's where that terminology came into play. 22 And under the previous line item for 23 a request from the hospital, you asked that 24 question concerning the low-water cutoff and gas 25 pressure switches and things of that nature

because that's not really part of what the 1 variance -- the variance has to be self-checked 2 3 through the burner management system, not the 4 low-water cutoff. Then the low-water cutoff is 5 just wired directly into the alarm circuit. Uh-huh. So -- and I 6 MR. BAUGHMAN: 7 hear what you're saying. So systems that would not have self-checking -- in other words, what 8 9 you're saying is the flame scanner, i.e., in 10 infrared or an ultraviolet scanner would be 11 self-checking. 12 MR. TOTH: You're saying IR and UV. 13 The situation that you run into, most scanners are 14 not designed specifically for dynamic 15 self-checking. What is, is the controller looking for that signal every three to four seconds. 16 17 That's where the self-checking comes into play. Because if not, then you're going in and pretty 18 19 much every variance that we have out there -- not 20 every but a good portion of them don't have 21 dynamic self-checking flame scanners. It's all 22 controlled through their flame safeguard, i.e., 23 the burner management system. 24 The only thing that you're going to 25 have that would be, guote/unquote, self-checking

1	in a low-water cutoff is going to be a model like
2	a Clever-Brooks Level Master, that if the float
3	doesn't move within a certain amount of time
4	because it assumes that no water level is going to
5	stay at the same level, it will cause an alarm.
6	Other than that, you're not going to find that.
7	MR. BAUGHMAN: I guess what I'm
8	getting at is systems that have rectification
9	instead of ultraviolet in the scanner and
10	infrared. The scanners themselves have a
11	detection to time of whether it's 0.8 seconds or
12	3 seconds. But the controls themselves aren't
13	necessarily all self-checking.
14	So what we're looking at is if this
15	controller and we've looked at this in the past
16	on some of these systems, and that's why it's
17	important that we look at the flame programmers,
18	was whether or not they met a requirement of
19	self-checking, whether they be old 4140s or fire
20	programmers or what have you.
21	So if, in fact and what we're
22	wanting to do is monitor the systems themselves;
23	in other words, the flame management system,
24	whether the boiler is locked out, and whether or
25	not this whole self-checking aspect of it actually

brings to the level of safety that we're wanting 1 2 to, or if it's discriminatory in its application. 3 MR. TOTH: Right. And my take on 4 that is when you -- you know, you're taking out the verbiage "computerized" because it's assumed 5 all boilers are computerized now, which if you get 6 7 a new boiler, it is. There's very, very few 8 manually operated boilers out there. 9 The issue that you do is if you take 10 out things like self-checking, okay, even the term 11 "dynamic" -- and I mentioned this guite a few 12 years ago in a board meeting of where the word 13 "dynamic" came from, constant change or a change, 14 and you say, oh, well, we're not going to use a 15 system that is self-checking. Okay? Because --16 and we start doing that and you start removing 17 stuff, where is the backbone of what you have for 18 the variance and the monitoring equipment that 19 you're going to accept? 20 Are you with me? 21 MR. BAUGHMAN: I am to an extent. 22 MR. TOTH: A little bit? 23 MR. BAUGHMAN: But there again, 24 what we're monitoring is the flame management 25 system, the parameters that we're setting in. We

don't really even dictate those parameters. 1 We're 2 asking for a remote monitoring system to where 3 we're not spelling out specifically what we're 4 monitoring. And so whereas we're not specifically 5 spelling that out, in other words, there's a lot of parameters to monitor, but we're leaving it up 6 7 to the programmer to give that information back, but we're taking it a step further and saying that 8 it's got to be self-checking. And so at some 9 10 point in this great discussion, I just don't agree 11 with that wording as we stand within the 12 components that are broadly installed in our 13 industry. Yes, the new equipment has the newest controls that are on the market. 14 But we're 15 applying variances to everything that's on the 16 market, whatever age and whatever type of 17 equipment that's out there. So that's where my 18 thinking was from the standpoint of it's somewhat 19 discriminatory to apply this, especially to the 20 extent that we're not taking it to the degree of 21 specifying what has to be monitored. 22 MR. TOTH: Okay. With that, let me 23 ask the question to you and the Board. Is it 24 allowed for a manually operated boiler to receive 25 a variance in the state of Tennessee?

1	MR. BAUGHMAN: I would ask what is
2	"manual"?
3	MR. TOTH: Okay. Manual operation.
4	Well, more specifically, what is automatic? If we
5	talk about what is automatic, an automatic boiler
6	is a boiler that is started and shut off
7	automatically based on the control settings.
8	Okay?
9	So if we take out things such as
10	"computerized," we take out "self-checking," what
11	do we have that states that someone that has a
12	manually operated boiler, i.e., a boiler that is
13	going to have feedwater entered when needed, fires
14	enter the burner controls based on load demand.
15	Okay? And other situations like that are all
16	automatically usually automatically done
17	through the control systems, but we're removing
18	all of that. Okay?
19	I know you've got vast amounts of
20	experience, Mr. Baughman. But there's other
21	boilers out there, okay, that are still manually
22	being operated. Okay?
23	MR. BAUGHMAN: Fuel fired being gas
24	and oil?
25	MR. TOTH: You can have gas. You

can have oil. You can have solid fuel. So are we 1 2 specific to say that these are only boilers that 3 are gas and oil? Because oil, we're used to 4 seeing in this industry one burner, one boiler one 5 burner. Not one boiler, multiple burners that 6 we're going to remove a burner. Okay? The qun 7 from the burner can run at a lower pressure or a lower rate of steam. 8 9 So all I'm saying is be careful of 10 what you remove, because you may get a few 11 requests that come in for some really outdated 12 stuff. 13 MR. BAUGHMAN: Well, and then that 14 would be our prerogative to discuss it at that particular time. I can see where you're going 15 16 from a solid fuel standpoint. I sure don't know 17 anything where somebody is lighting something up 18 manually from the gas side or the oil side or 19 manually doing feedwater unless it's a traction 20 engine or something from the historic standpoint. 21 So -- yeah. 22 MR. TOTH: You know, I appreciate -- I gave my two cents on it. 23 You 24 guys -- you know, you do whatever you see fit with 25 it, and we're good. I've got to go into another

1	meeting, so I look forward to reviewing this. Is
2	this going to be issued for public review once
3	it's put out there before it's voted on? What's
4	the schedule for that?
5	CHAIRMAN MORELOCK: Well, I think
6	the plan is, you know, the Board will approve it,
7	you know, in June or September. I don't I know
8	we have public review on obviously the law and
9	through the legislative process. And I know we
10	had a review when we reviewed Rule 800. But I
11	don't know that we had a public review for a
12	guide.
13	MR. TOTH: And that's fine. My
14	biggest concern is I've had an interpretation into
15	the state office for over a year asking questions
16	about this. And either I want to make sure
17	those concerns are answered and those questions
18	are answered. And that's all I ask.
19	CHAIRMAN MORELOCK: Okay.
20	MR. TOTH: Because I have clients
21	that this is what they do, and I want to make sure
22	they're represented appropriately. And I have not
23	seen you-all's draft. And like you said, it's a
24	guideline. But I just want to make sure we if
25	there's something that we can nip in the bud

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before it goes out there so you don't have to go 1 2 through the process of more interpretations or 3 more changes. 4 CHAIRMAN MORELOCK: I agree with 5 that. 6 MR. TOTH: Okay. 7 CHAIRMAN MORELOCK: I agree with 8 that. 9 MR. TOTH: All right. Well, thank 10 you very much. 11 CHAIRMAN MORELOCK: Thank you. 12 MR. BAUGHMAN: Thanks, Mr. Toth. 13 MR. TOTH: You're welcome, sir. 14 CHAIRMAN MORELOCK: All right. So 15 with that said --16 MR. BAUGHMAN: Yeah. So that was 17 great discussion. 18 CHAIRMAN MORELOCK: So do I take 19 out "dynamic" and leave "self-checking"? Or 20 what's the Board's purview? 21 MR. BOWERS: I think that would be 22 good, to take out "dynamic." 23 CHAIRMAN MORELOCK: Okay. Are you 24 okay with that, Mr. Baughman? 25 MR. BAUGHMAN: I'm good with

"dynamic." And I still hold true with the 1 2 self-checking. I think the self-checking -- I 3 don't think we're going to get into an issue, nor 4 do I think we've ever reviewed a variance that is 5 hand fired or manually fired, in that case. Т 6 still feel like self-checking with the controls 7 that are out there is limiting in that aspect to the extent of what we're looking to do with remote 8 9 monitoring. 10 CHAIRMAN MORELOCK: Yeah, that's 11 fair. So, I'll tell you what. I mean, this is 12 just discussion. So what I'm going to do is I'm 13 going to take "dynamic" out, leave "self-checking" 14 in, and then if you all have a change of heart, 15 you can make it a revision. We'll make it a 16 proposed revision. Because in June -- I mean, 17 what I can do is I can take it and clean it up. Since it's just a discussion item, I could send it 18 19 to the board members and -- obviously, before the

20 June meeting -- and just be ready to make any

22 could vote it with revisions before we publish it,

final revisions before we publish it. But we

23 you know, as long as we all agree that we want

24 those revisions.

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We can vote it in June, clean it up

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1 and publish it, you know? Are you-all good with 2 that? 3 MR. BOWERS: Perfect. 4 CHAIRMAN MORELOCK: So I didn't 5 have anything on page 5 of 5. Did anybody have 6 any revisions on page 5 of 5? 7 (No verbal response.) 8 CHAIRMAN MORELOCK: All right. 9 Hearing none, I'm going to go on to the checklist. 10 And so on page 1 of 4, Item Number 2, I struck the 11 word "computerized." And then when you look at 12 page 2 of 4, when you come down to the black 13 header, I struck the word "computerized" and 14 "computerized remote monitoring system." 15 On page 3 of 4 - -16 MR. BAUGHMAN: I'll bring you back, 17 real quick, to the same page. 18 CHAIRMAN MORELOCK: Okay. Go 19 ahead. 20 MR. BAUGHMAN: On 2 of 4, coming 21 down to Item 19 --22 CHAIRMAN MORELOCK: Okay. 23 MR. BAUGHMAN: -- the computerized 24 monitoring system. 25 CHAIRMAN MORELOCK: Yeah, thank

I missed that one, too. 1 you. 2 MR. BAUGHMAN: It's okay. 3 CHAIRMAN MORELOCK: So that's a 4 good catch. All right. Now, here's a question. 5 Look at 21. Do we want to take out "dynamic"? 6 MR. BAUGHMAN: Yes, sir. 7 CHAIRMAN MORELOCK: Okay. We'll 8 take out "dynamic" there. 9 MR. BAUGHMAN: And then question for further discussion, the "self-checking." 10 11 CHAIRMAN MORELOCK: Okay. All 12 That's what we'll do. We can have that right. 13 conversation. 14 Okay. Now when we go to page 3 of 15 4 -- and this is where I need you-all to tell me 16 what you think. I started to create a whole 17 nother section for the boiler attendant, and I 18 thought there's really no need for that. So what 19 do you think about changing "remote monitoring 20 personnel" to put "remote monitoring and boiler 21 attendant personnel," and let those check boxes 22 apply to both based on -- because that's one of 23 the things that we're seeing, even in the manuals. 24 We just had that conversation with the manual we 25 just reviewed, as far as the responsibilities of

the boiler attendant. Because we've only had 1 2 remote monitoring personnel, and I think if we put 3 requirements in there for the boiler attendant in 4 the manual, that might resolve some of the 5 questions that we always have. So I would revise 6 the header to say "Remote Monitoring and Boiler 7 Attendant Personnel." Are y'all okay with that? MR. BOWERS: Perfect with me. 8 9 CHAIRMAN MORELOCK: Okay. 10 MR. BAUGHMAN: Yes. 11 CHAIRMAN MORELOCK: And then when 12 you go down to 26, the same thing. "What training 13 do the remote monitoring and boiler attendant 14 personnel receive?" And then when you get down to 15 30(a) "Do the remote monitoring" and then add "and 16 boiler attendant personnel have other duties?" 17 MR. BAUGHMAN: So I would just 18 interject real quick. On 27 and 28, that would be 19 assumed to be inclusive of both the remote 20 monitoring and the boiler attendant. And the 21 reason I say that, in the previous manual that we 22 reviewed, they were doing both. 23 CHAIRMAN MORELOCK: Yes. 24 MR. BAUGHMAN: They had the remote 25 attendant and the boiler attendant. And so I

would make that assumption, unless there needs to 1 2 be further clarification. 3 CHAIRMAN MORELOCK: Okav. So do 4 you think we need more than just the black header 5 saying that this applies to both groups, the 6 remote monitor and the boiler attendant, or do you 7 want to spell it out for remote monitor and boiler 8 attendant training and all that? 9 MR. BAUGHMAN: No. T think the 10 simpler the better and the least amount of 11 verbiage. 12 CHAIRMAN MORELOCK: Okay. 13 MR. BAUGHMAN: But just as long as 14 there's clarification, who's responsible for their 15 training, well, the PBX and security, maybe, by 16 the PBX people and the boiler attendant through a 17 different means. 18 CHAIRMAN MORELOCK: Absolutely, 19 yes. 20 MR. BAUGHMAN: So however we word 21 that to get clarification for us... 22 CHAIRMAN MORELOCK: You want to 23 separate those two? Or do you want me to add 24 words to just say who administers the remote 25 monitoring and the boiler attendant training?

MR. BAUGHMAN: Yeah. I think that 1 2 would work. 3 CHAIRMAN MORELOCK: Okay. 4 MR. BAUGHMAN: Do you? 5 CHAIRMAN MORELOCK: Yes. What. 6 about you, Mr. Bowers? What do you think? 7 MR. BOWERS: Yes, I agree. Yes, that's fine. 8 9 CHAIRMAN MORELOCK: So I'm going to 10 add who administers the remote monitor, remote 11 monitoring and boiler attendant training. So 12 we'll have who administers the remote monitoring 13 and the boiler attendant training. 14 MR. BAUGHMAN: Uh-huh. And 15 additionally, that goes to -- would that go to 27 16 also? 17 CHAIRMAN MORELOCK: Yes, I can do 18 that. I'll take out the word "their" and put the 19 "remote monitor" and "boiler attendant." 20 MR. BAUGHMAN: Okay. 21 CHAIRMAN MORELOCK: Okay. Got 22 And then, again, down at 30(a), do the that. remote monitoring and boiler attendant personnel 23 24 have other duties. And then, if you come down to 25 34, does the manual include remote monitoring

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personnel and boiler attendant other assigned
responsibilities? And I can put that in the
possessive tense. The boiler attendants' and the
remote monitors' assigned responsibilities. Yea
or nay?
MR. BAUGHMAN: Well, what I would
do is probably take out the plural of personnels.
CHAIRMAN MORELOCK: Okay.
MR. BAUGHMAN: Make it does the
manual include the remote monitoring personnel and
boiler attendant other assigned responsibilities.
CHAIRMAN MORELOCK: Okay. I got
it.
MR. BAUGHMAN: Yeah.
CHAIRMAN MORELOCK: I've got it.
CHAIRMAN MORELOCK: I've got it. MR. BAUGHMAN: I don't know if
CHAIRMAN MORELOCK: I've got it. MR. BAUGHMAN: I don't know if that's grammatically if any English majors are
CHAIRMAN MORELOCK: I've got it. MR. BAUGHMAN: I don't know if that's grammatically if any English majors are here, but
CHAIRMAN MORELOCK: I've got it. MR. BAUGHMAN: I don't know if that's grammatically if any English majors are here, but CHAIRMAN MORELOCK: Okay. All
CHAIRMAN MORELOCK: I've got it. MR. BAUGHMAN: I don't know if that's grammatically if any English majors are here, but CHAIRMAN MORELOCK: Okay. All right. Okay. So going to 4 of 4, Item 35, again,
CHAIRMAN MORELOCK: I've got it. MR. BAUGHMAN: I don't know if that's grammatically if any English majors are here, but CHAIRMAN MORELOCK: Okay. All right. Okay. So going to 4 of 4, Item 35, again, this says, "Does the manual include the remote
CHAIRMAN MORELOCK: I've got it. MR. BAUGHMAN: I don't know if that's grammatically if any English majors are here, but CHAIRMAN MORELOCK: Okay. All right. Okay. So going to 4 of 4, Item 35, again, this says, "Does the manual include the remote boiler monitor or monitors and boiler attendants'
CHAIRMAN MORELOCK: I've got it. MR. BAUGHMAN: I don't know if that's grammatically if any English majors are here, but CHAIRMAN MORELOCK: Okay. All right. Okay. So going to 4 of 4, Item 35, again, this says, "Does the manual include the remote boiler monitor or monitors and boiler attendants' duties for each shift on a day-to-day basis?"
CHAIRMAN MORELOCK: I've got it. MR. BAUGHMAN: I don't know if that's grammatically if any English majors are here, but CHAIRMAN MORELOCK: Okay. All right. Okay. So going to 4 of 4, Item 35, again, this says, "Does the manual include the remote boiler monitor or monitors and boiler attendants' duties for each shift on a day-to-day basis?" Yes? No?

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1	CHAIRMAN MORELOCK: Yes? Okay.
2	And then we're going to have to add I was going
3	to add this, obviously, before the comments. So
4	when you get the 42, I was going to add oh,
5	wait a minute, wait a minute, wait a minute.
6	There's something else I've got to do here first.
7	Wait. Let's go back up to 36.
8	MR. BAUGHMAN: Thank you.
9	CHAIRMAN MORELOCK: 36, we have
10	we just wrestled with this in this last manual.
11	Does the manual include a test of we've got the
12	systems, the boiler water column, remote
13	monitoring, and what I have added to that is I've
14	added for (d) "positive check of low-water
15	cutoff," and then add (e) "check of water in the
16	boiler site glass," and (f) "check of the boiler
17	flame and stack temperature if the unit is fuel
18	fired." Is that good?
19	MR. BAUGHMAN: I like it.
20	CHAIRMAN MORELOCK: What say you,
21	Harold? Is that too specific?
22	MR. BOWERS: No. That's fine.
23	That's fine. That's good.
24	CHAIRMAN MORELOCK: Okay. All
25	right. So I'm going to add that to 36.

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MR. BAUGHMAN: I think that's 1 2 great. 3 CHAIRMAN MORELOCK: Okay. A11 4 So now, then I'm going to add 43, also, right. 5 under the emergency procedure remote monitoring 6 station, I was going to put on line 43 to say, "Do 7 the emergency stops, " parenthetical, "e-stops, shut down all the boilers, local, or remote?" And 8 9 then just yes or no. 10 MR. BAUGHMAN: That's great. 11 But, like, for CHAIRMAN MORELOCK: 12 us, we would say no, in some instances, at 13 Eastman, but that's not necessarily a bad thing. 14 It's not going to get you in trouble. MR. BAUGHMAN: No. And that's part 15 16 of the -- I think that's part of the discussion 17 that got tabled for the low-pressure boilers. 18 CHAIRMAN MORELOCK: Yes. 19 MR. BAUGHMAN: But it's a great 20 question to ask, just to find out. 21 CHAIRMAN MORELOCK: Yes. 22 MR. BAUGHMAN: There is a spelling 23 change on Item 42 flame under "displayed." 24 CHAIRMAN MORELOCK: Yes. Oh, yeah. 25 Thank you. I see that.
1	MR. BAUGHMAN: We got your back,			
2	man.			
3	CHAIRMAN MORELOCK: All right.			
4	Hey, I didn't put that in red, so I didn't type			
5	that in. All right.			
6	So, then, the last thing is Item 44,			
7	"Carbon monoxide monitors alarm at the remote			
8	station." Yes or no.			
9	MR. BAUGHMAN: Yes.			
10	CHAIRMAN MORELOCK: Yes. Okay.			
11	MR. BOWERS: Yes, they are required			
12	now.			
13	CHAIRMAN MORELOCK: Yes, it is			
14	required now.			
15	MR. BAUGHMAN: Well, it's required			
16	for the boiler room, but I think that being that			
17	it's an integral alarm and that there's more			
18	deaths than injuries attributed to CO poisoning,			
19	that that needs to be enunciated back. It			
20	wouldn't make any sense to have such a valuable			
21	alarm not enunciated back to the station.			
22	CHAIRMAN MORELOCK: Okay.			
23	MR. BAUGHMAN: Especially, for any			
24	personnel that are being called to go in to that			
25	boiler room.			

1 CHAIRMAN MORELOCK: Absolutely. Ι 2 agree. 3 MR. BOWERS: So what you're saying, 4 Dave, is if you get a variance, you have to go 5 beyond what -- the carbon monoxide tester actually has to send a signal back to the control panel, 6 7 right? Is that what you're saying? 8 MR. BAUGHMAN: Yes. It's got an 9 alarm contact. And so that alarm contact itself, it's not an expensive device, but it -- so the 10 11 ones you buy from Home Depot and Lowe's, you can 12 get it with alarm contacts. Some states are even 13 implementing it to the extent that not only does 14 it enunciate, but it's actually interlocked with 15 the boiler and it's shutting the boiler off. 16 Well, I've got problems with that 17 because in a boiler room, it's not always the 18 boiler that's producing the CO. It can be an air 19 handling unit. It can be the water heaters and so 20 forth. But Texas, in particular, is requiring it 21 to be interlocked with the boiler. 22 I think, at a minimum, we should be 23 enunciating back to the remote panel. And in the 24 case that we don't have remote panels, we've got 25 CO monitors that are virtually being implemented

across the board. I would like to have some type 1 2 of additional alarms. Just food for thought and 3 other discussions along the way. But being able 4 to have an alarm is one thing; being able to --5 Texas, in particular, dictates how often that 6 alarm gets tested and how often it gets replaced 7 along with mandating the proper installation of that alarm. 8

9 And what we're asking is that alarms 10 be put in, but there's no education on how those 11 alarms are supposed to be in. Do they go up in 12 the ceiling? Do they go on the floor? People get 13 confused on CO2 alarms versus CO alarms, and they 14 get installed totally different. So there's a --15 I think there's education we need to put out in 16 the industry when it comes to implementing these 17 also.

18 Well, I think we made MR. BOWERS: 19 a good first step. You know, we made a good --20 you know, at least we got them out there. But I 21 like your idea. If you're going to go through the 22 trouble of getting the variance and you're going 23 to go through the trouble of putting in the 24 control panel, you might as well tie that alarm 25 back to the PBX station or something like that.

Because you've already got the expense anyhow of 1 putting in the controls, and it's not that big a 2 3 deal to add one more sensor, going and telling, 4 hey, you've got a carbon monoxide problem down in 5 your boiler room. I think it's a good idea. CHAIRMAN MORELOCK: Well, we just 6 7 need to see if it's going to be a lot of pushback 8 from users. But you're right, they've got to put 9 the monitors in. I don't know if we'll get any 10 pushback or not, but that was a comment that was 11 sent to me, so I put it in the checklist. 12 MR. BOWERS: Well, the problem is 13 going to be, you know, we're going to require it 14 for new variances. 15 CHAIRMAN MORELOCK: Yes. 16 Now, we have a lot of MR. BOWERS: 17 variances out there that don't have that tied into 18 that, which would be a large additional expense of 19 people to do it afterwards. So I think, you know, 20 it ought to be grandfathered in until they make a 21 technical change. Then just say, well, to get a 22 new variance or get it renewed after a technical 23 change, then you've got to bring it up to the new 24 standards that we have going forward, right? 25 CHAIRMAN MORELOCK: Well, and even

1	if they've got an old variance, they still had to				
2	put the CO monitors in, because that's been				
3	mandated, right?				
4	MR. BOWERS: But does it have to be				
5	tied into the remote system?				
6	CHAIRMAN MORELOCK: And I agree.				
7	So it might be just think on that and see how				
8	we need to word that. I mean, we could put				
9	something in there that just says that you need to				
10	have carbon monoxide monitors, and you could leave				
11	the "at the remote station" off, if you think				
12	that's prudent. Or we can put "at the remote				
13	station," so				
14	MR. BOWERS: Well, I				
15	MR. BAUGHMAN: I get looking at				
16	what we're charged with, and that, of course, is				
17	safety of the public.				
18	CHAIRMAN MORELOCK: Yes.				
19	MR. BAUGHMAN: And for me, if that				
20	alarm goes off and let's say like what we were				
21	talking about in our previous manual, they've got				
22	the security officer that's going to go back into				
23	the boiler room, colorless, odorless, tasteless,				
24	and he's walking into a situation that can be				
25	potentially deadly				

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1	CHAIRMAN MORELOCK: Yes.
2	MR. BAUGHMAN: so we've got to
3	look at what the cost implication is versus the
4	safety implication, and I know that we talk about,
5	you know, grandfathering things in and CSD-1 and
6	other things, you know, getting grandfathered
7	until there's a repair done. But, you know, that
8	old 1950 boiler that's still operating and hasn't
9	had any control updates and what have you, and we
10	say, well, you know, it hasn't had any repairs or
11	updates, so it still meets the code. To me,
12	that's an interesting discussion, but I would
13	advocate for it to be tied into the remote
14	monitor.
15	MR. BOWERS: But we're only talking
16	about variances. If we're talking about all the
17	new variances, we'll have it tied in. And in the
18	old variances, you could say, well, any time you
19	get a renewal, you have to tie that in, or you can
20	say any time you make a technical change, you have
21	to go back before the Board.
22	CHAIRMAN MORELOCK: Right.
23	MR. BOWERS: Then you've got to tie
24	that in.
25	CHAIRMAN MORELOCK: Yeah.

MR. BOWERS: You could do it 1 2 several different ways. 3 MR. BAUGHMAN: I agree. You can. 4 CHAIRMAN MORELOCK: Well, I mean, 5 it's just like with the age Eastman is, any vessel 6 that was built prior to July 1, 1955 is 7 grandfathered. And we've got some, you know. So 8 there you go. 9 We're replacing a --MR. BAUGHMAN: 10 we've got a boiler in Louisiana that's being 11 replaced. It's still operating, but they've 12 mandated its replacement. 1905, and it's still 13 old, riveted, and still operating. 14 Which that brings me to this next 15 item, which we discussed, or at least it was put 16 in for the discussion on the checklist, was 17 that -- wood-fired boilers. So we've got automatic-fired boilers that are above 18 19 5 horsepower, above 50 square feet of heating 20 surface operating at above 15 psi but how are we 21 applying the variance to those particular systems? 22 And it's a question that's been asked, and I 23 haven't had a definitive answer. So I just wanted 24 to kind of bounce that around, if that's 25 something, Mr. O'Guin or Mr. Bowers, that you know

about or seen applications of with the variance. 1 2 I don't know. 3 MR. BOWERS: Well, I don't know if 4 we even have any variances on any wood-fired 5 boilers that I'm aware of. Now, Chris can update 6 that for me. A wood-fire boiler takes a lot more 7 attention, a lot more attention. And --8 CHAIRMAN MORELOCK: Well, what 9 about Jack Daniel's? 10 MR. O'GUIN: Yes, sir. 11 CHAIRMAN MORELOCK: Is that it? 12 And does Domtar have a wood-fired boiler? No, no, 13 They've got a black liquor boiler. That's no. 14 what they've got. 15 MR. O'GUIN: Right. 16 CHAIRMAN MORELOCK: But Jack 17 Daniel's has got a variance for a wood-fired, 18 don't they? 19 MR. O'GUIN: Yes, sir. 20 MR. BAUGHMAN: I thought the 21 variance applied to their gas boilers they've got 22 down there, the Nebraska and the other gas-fired. 23 You're saying that it actually applies to their 24 wood-fired? 25 CHAIRMAN MORELOCK: Well, I don't

1	know. You may be right about that. I don't know.
2	MR. O'GUIN: The variance request
3	they got three or four years ago was to the
4	Nebraska, but they also had a variance for the
5	wood-fired.
6	CHAIRMAN MORELOCK: Okay.
7	MR. O'GUIN: I had question about
8	as far as how quick it would shut off.
9	CHAIRMAN MORELOCK: Okay.
10	MR. O'GUIN: And we actually
11	watched it on video. It was seconds.
12	MR. BAUGHMAN: And so that's my
13	question to get clarification on. Does it apply
14	to wood-fired boilers? Yea or nay. And does it
15	apply to electric Section 1 boilers that are above
16	5 horsepower and operate above 15 psi? Because I
17	haven't and, of course, we know in this
18	industry it's a very segregated application of
19	this code. I don't think I've seen the first dry
20	cleaner with a variance. I haven't seen I
21	haven't seen a lot of boilers. It's a code that's
22	been segregated in its application and
23	enforcement.
24	So with that, when I go in and talk
25	to somebody, I would like to know definitively if,

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1	in fact, this electric boiler needs to be looked
2	at from a variance standpoint, that they're
3	operating without anybody there. And the same
4	thing with the wood-fired. Wood-fired is
5	typically they've got operating personnel.
6	You're right. It takes a higher amount of
7	expertise to operate that wood-fired boiler.
8	But there's still some automatic
9	wood-fired I looked at over in Middle Tennessee,
10	and they brought it up. They brought me in for a
11	discussion. And if I'm not mistaken, Eugene was
12	the inspector at the time. And we discussed it.
13	And so I'm still kind of interested to know
14	definitively if that's to be applied or not.
15	CHAIRMAN MORELOCK: Well, but the
16	question to me is do you have electric boilers on
17	the 20-minute rule right now? I mean, that's the
18	only reason you need a variance, right?
19	MR. BAUGHMAN: Uh-huh. Let me just
20	say that I know there are boilers that are running
21	that aren't being attended to every 20 minutes.
22	CHAIRMAN MORELOCK: Well, so there
23	you go.
24	MR. O'GUIN: I did have a question
25	about Number 44.

1	CHAIRMAN MORELOCK: Okay.			
2	MR. O'GUIN: If we do require that			
3	to be integrated with the alarm system back to the			
4	remote station, then we probably need to go back			
5	and change the Inquiry 6 on that interpretation.			
6	Is it required for the CO detector to be hardwired			
7	electrically? And our reply was no.			
8	CHAIRMAN MORELOCK: That's a good			
9	point.			
10	MR. O'GUIN: I'm asking the Board			
11	this question.			
12	CHAIRMAN MORELOCK: Well, like I			
13	said, that was a comment that I received, and I			
14	put it in the checklist. I'm not saying we've got			
15	to do it, but we just need to think it over and			
16	see what we how we want to handle it.			
17	MR. BAUGHMAN: Yeah. The only			
18	thing that's specifically hardwired back to the			
19	remote panel is the e-stop.			
20	CHAIRMAN MORELOCK: Yeah.			
21	MR. BAUGHMAN: And so they can			
22	enunciate as much as what they want back to			
23	wherever the panel is at, but ultimately it's the			
24	alarm that gets enunciated that they hit with the			
25	e-stop. So the enunciation can be made in various			

1	forms, whether that be hardwired or whatever the
2	case may be.
3	I thought it was interesting when we
4	were at a job site a few weeks ago in East
5	Tennessee, when their computer system got hacked.
6	It had ransom wear and it shut the place down
7	solid. And so I was there, going through the
8	training aspect of the variance, and I thought,
9	man, this is great. This is going to, you know,
10	be able to tell whether it's web-based or not and
11	what have you. And it wasn't. So it didn't
12	affect the variance itself. But it made me
13	wonder and that's why I'm interested in knowing
14	what the hardware capabilities are is are the
15	enunciations made via internet connections or are
16	they made via telephone connections?
17	But it was interesting, because if it
18	had been via internet, and even intranet, inside
19	their own system, all that was flat out shut down.
20	So the boilers would have enunciated on their own
21	but they wouldn't have kicked it back to tell
22	anybody.
23	So I don't know how that figures into
24	our checklist. This only came up a handful of
25	weeks ago. But I was interested to kind of bring

that up for discussion. Because if our 1 2 enunciations are back, tied in -- we talk about 3 from a security standpoint, can it be hacked, you 4 know, the password protected and so forth. But 5 that all gets back to communications and really 6 via internet, kind of, capabilities. 7 CHAIRMAN MORELOCK: Well, just think about that CO item. It's not set in stone. 8 9 It's just a comment that I got and I incorporated 10 it. So let's think on that and I'll get this 11 cleaned up and get it out to you early enough to 12 where you can send me some comments back before 13 the June meeting. 14 MR. O'GUIN: I have one more 15 comment before we close, Chairman. 16 CHAIRMAN MORELOCK: Okav. 17 MR. O'GUIN: Should we include --18 or I may have missed it -- requesting the e-stops 19 be hardwired back to the remote? Did I miss it 20 somewhere in here? I know we've had remnant of 21 that issue in the past. 22 CHAIRMAN MORELOCK: I thought it 23 was already in there. 24 MR. BAUGHMAN: I thought so, too. 25 MR. O'GUIN: I thought we were

going to try to integrate it in here. 1 2 CHAIRMAN MORELOCK: I thought we 3 did. Let me look again. 4 MR. BAUGHMAN: I don't see it. 5 CHAIRMAN MORELOCK: Well, I'm going 6 to add that. Do you want to make that 45? 7 MR. O'GUIN: I assume that will be fine. 8 9 CHAIRMAN MORELOCK: Okay. 10 MR. BAUGHMAN: Good call. 11 MR. O'GUIN: How do you want to 12 word that, Chairman? 13 CHAIRMAN MORELOCK: Yeah. I'11 14 word it up. 15 MR. O'GUIN: Okay. 16 MR. BAUGHMAN: I'd probably suggest 17 to put Chris wants to know if the e-stop is 18 hardwired. 19 CHAIRMAN MORELOCK: And you want 20 that back to the remote station? 21 MR. O'GUIN: That's how we have 22 been approving the variances. And that was kind of the question I had, if, you know, we're going 23 24 to stay true to --25 CHAIRMAN MORELOCK: Well, I really

thought we had that somewhere. 1 MR. O'GUIN: I don't think it's in 2 3 the guidelines anywhere in the paragraphing, 4 either. 5 CHATRMAN MORELOCK: Let's see. 6 Well, I'm burning your-all's time. I'll research 7 it. I'll make sure to put something about e-stops 8 in there and I'll send it out to you. Very good? 9 MR. O'GUIN: Yes, sir. Are we 10 going to keep this as a discussion item or do you 11 want it to be an agenda item for June? 12 CHAIRMAN MORELOCK: Let's keep it 13 as a discussion item, with STERIS coming back. 14 MR. O'GUIN: Okay. 15 MR. BAUGHMAN: So in this -- and I 16 had made one note, too, just quickly. This goes 17 back to page 3 of 5 under the introduction. And one of the questions came up -- it says under 18 19 paragraph (a), a power boiler having a rating of 20 either 5 horse or 50 square foot and so on. So it 21 doesn't state if it's operating above 15 psi in 22 that particular statement. And the questions come 23 up on a power boiler, Section 1 power boiler, that 24 is operating under 15 psi. 25 And I've gotten some different

1	replies on that. But if the boiler itself is
2	operating under 15 psi, even though it's a
3	Section 1, does it have to meet the requirements
4	of that 20-minute rule or apply for the remote
5	variance?
6	CHAIRMAN MORELOCK: Well, but I
7	think you're going to have to go to Section 1 PG-2
8	maybe, because it says PG-2.1 says the rules of
9	this section are applicable to the following
10	services: (a) boilers in which steam or other
11	vapors is generated at a pressure more than 15 psi
12	for external to itself. And then high-temperature
13	water boilers intended for operation at pressures
14	exceeding 160 psig and above 250 F.
15	MR. BAUGHMAN: So according to that
16	statement, if they're operating below 15 psi
17	CHAIRMAN MORELOCK: It's not a
18	power boiler.
19	MR. BAUGHMAN: It's not a power
20	boiler. Even though it's an S-stamped boiler,
21	it's operating below those parameters.
22	CHAIRMAN MORELOCK: Yeah. It's
23	going to fall in to one of those other categories
24	like a miniature boiler or something like that.
25	MR. BAUGHMAN: Well, let's say it's

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a hundred horse boiler and it's got 500 square 1 2 feet of heating surface, it's rated at 150 as a 3 power boiler, section 1, but it's operating under 4 15 psi. The controls are set -- let's say the controls are set to 11 psi, high limits, so forth. 5 6 So it's operating under those jurisdictional 7 requirements, and that's why I just was looking 8 for, you know, any clarification on that. 9 In our rules, it just states a power 10 boiler. It doesn't say a power boiler operating 11 at above 15 psi. Or does it? Maybe I'm missing 12 that. 13 MR. O'GUIN: It goes by the 14 horsepower and the square footage, is what it goes 15 by. 16 MR. BAUGHMAN: Okay. So there 17 might need to be some clarification at some point to add if it's operating at or above 15 psi, 18 19 because, otherwise, we're taking some 20 high-pressure boilers, and whether they're 21 operating at above 15 psi or not won't matter; 22 they'd have to fall under that requirement. 23 CHAIRMAN MORELOCK: Well, and that 24 would be a rule change to 800-03-03. 25 MR. O'GUIN: Yes.

CHAIRMAN MORELOCK: That wouldn't 1 2 be a change to the guidelines. 3 MR. BAUGHMAN: Okay. 4 CHAIRMAN MORELOCK: That would be a 5 change to the rule. MR. BAUGHMAN: Well, and I quess 6 7 I'm just asking for clarification on it, too --CHAIRMAN MORELOCK: 8 Yeah. 9 MR. BAUGHMAN: -- and whether or 10 not it -- I don't know how a rule gets changed or 11 amended or augmented or whatever the procedure is, 12 but I just know that that question has been 13 brought up. And my response has been as long as it's not operating above 15 psi or producing steam 14 15 or vapor above it, then it doesn't fall under the 16 requirements. But that doesn't meet the letter of 17 how the code states. It just says a power boiler. 18 CHAIRMAN MORELOCK: Yeah. 19 MR. BAUGHMAN: So for whatever 20 that's worth, I wanted to bring that up. 21 CHAIRMAN MORELOCK: Something to 22 We'll look at that. look up. 23 MR. O'GUIN: If it's below 24 5 horsepower in 50 square foot, Mr. Baughman, we 25 don't enforce the 20-minute attendant rule.

1	MR. BAUGHMAN: Right. And I			
2	understand that. What I was getting at was if			
3	it's above that and it's operating below 15 psi			
4	steam. So that was where my clarification needed			
5	to come from.			
6	MR. O'GUIN: If it's got the			
7	controls and the safety valves, if the controls			
8	are changed plus the safety valves are changed in			
9	it, then it would not have to meet that 20-minute			
10	attendant rule. But it has to have the controls			
11	changed as well. They can't just change the			
12	safety valve because then they could swap a safety			
13	valve out.			
14	MR. BAUGHMAN: I agree.			
15	MR. O'GUIN: That's how we inspect			
16	at WRC.			
17	MR. BAUGHMAN: Okay.			
18	CHAIRMAN MORELOCK: Okay. Very			
19	good.			
20	MR. BAUGHMAN: Thanks, Chris.			
21	CHAIRMAN MORELOCK: All right. So			
22	we are finally on Item 10. I know you-all are			
23	excited to know that.			
24	Unless the Board decides otherwise,			
25	the next regularly scheduled meeting of the Boiler			

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Board Rules will be 9:00 a.m., June the 9th at the 1 2 State of Tennessee Department of Labor and 3 Workforce Development building. Which I hope 4 that's a true statement. If not, we'll do this 5 aqain. Well, we'll keep you 6 MS. BENNETT: 7 informed. The governor's mandate goes to the end 8 of April, I think. And then it will be subject to 9 renewal. 10 CHAIRMAN MORELOCK: Okay. Well, 11 before I adjourn, thank you-all for hanging in 12 I know we had a lot of stuff to talk about there. 13 and you-all have been very faithful, and I 14 appreciate that. 15 I want to thank everybody for setting 16 the Zoom meeting up and putting up with my East 17 Tennessee English and forgetting people's names 18 and all that stuff. But it's good to see you even 19 if it's through Zoom, and so I hope you-all have a 20 good rest of the week. And I hope to see you 21 face-to-face in June. If not, we'll do this. 22 And we are adjourned. 23 24 END OF THE PROCEEDINGS. 25

1	CERTIFICATE
2	STATE OF TENNESSEE)
3	COUNTY OF WILLIAMSON)
4	I, Cassandra M. Beiling, a Notary Public
5	in the State of Tennessee, do hereby certify:
6	
7	That the within is a true and accurate
8	transcript of the proceedings taken via Zoom
9	videoconference before the Board and the Chief
10	Inspector or the Chief Inspector's Designee,
11	Tennessee Department of Labor & Workforce
12	Development, Division of Workplace Regulations and
13	Compliance, Boiler Unit, on the 10th day of March,
14	2021.
15	
16	I further certify that I am not related to
17	any of the parties to this action, by blood or
18	marriage, and that I am in no way interested in
19	the outcome of this matter.
20	
21	IN WITNESS WHEREOF, I have hereunto set my
22	hand this 20th day of April, 2021.
23	STATE OF MARY
24	* TENNESSEE * Cassandra M. Beiling, LCR# 371
25	PUBLIC Notary Public State at Large My commission expires: 3/10/2024

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