PART 2, SECTION 5
INSPECTION — STAMPING,
DOCUMENTATION, AND FORMS

5.1 SCOPE

This Section provides guidelines and requirements for stamping and documentation (Forms) for inservice inspections of PRIs. This Section also describes evaluation of inspection results and assessment methodologies.

5.2 REPLACEMENT OF STAMPING DURING INSERVICE INSPECTION

5.2.1 AUTHORIZATION

a) When the stamping on a pressure-retaining item becomes indistinct or the nameplate is lost, illegible, or detached, but traceability to the original pressure-retaining item is still possible, the Inspector shall instruct the Owner or user to have the stamped data replaced. All re-stamping shall be done in accordance with the original code of construction, except as modified herein. Requests for permission to re-stamp or replace nameplates shall be made to the Jurisdiction in which the pressure-retaining item is installed. Application must be made on the Replacement of Stamped Data Form, NB-136 (see NBIC Part 2, 5.3.2). Proof of the original stamping and other such data, as is available, shall be furnished with the request. Permission from the Jurisdiction is not required for the reattachment of nameplates that are partially attached. When traceability cannot be established, the Jurisdiction shall be contacted.

b) When there is no Jurisdiction, the replacement of stamped data shall be authorized and witnessed by a National Board Commissioned Inspector and the completed Form NB-136 shall be submitted to the National Board.

5.2.2 REPLACEMENT OF STAMPED DATA

a) The re-stamping or replacement of data shall be witnessed by a National Board Commissioned Inspector and shall be identical to the original stamping.

b) The re-stamping or replacement of a code symbol stamp shall be performed only as permitted by the governing code of construction.

c) Replacement nameplates shall be clearly marked “replacement.”

5.2.3 REPORTING

Form NB-136 shall be filed with the Jurisdiction (if required) or the National Board by the Owner or user together with a facsimile of the stamping or nameplate, as applied, and shall also bear the signature of the National Board Commissioned Inspector who witnessed the replacement.
REPLACEMENT OF STAMPED DATA FORM
in accordance with provisions of the National Board Inspection Code

Submitted to

Submitted by

1. Manufactured by
2. Manufactured for
3. Location of installation
4. Date installed
5. Previously installed at
6. Manufacturer's Data Report attached
7. Item registered with National Board
8. Item identification
   Type
   Mfg. serial no.
   MAWP
   Dimensions
   Jurisdiction no.
9. Complete the reverse side of this report with a true facsimile of the legible portion of the nameplate.
10. If nameplate is lost or illegible, documentation shall be attached identifying the object to the Manufacturer's Data Report referenced on this form.

I. I request authorization to replace the stamped data and/or nameplate on the above described pressure-retaining item in accordance with the rules of the National Board Inspection Code (NBIC).

Owner or User's name
Signature
Title
Date

II. Authorization is granted to replace the stamped data or to replace the nameplate of the above described pressure-retaining item.

Signature
Jurisdiction
Date

[Chief Inspector or Authorized Representative]
The following is a true facsimile of the legible portion of the item's nameplate. Please print. Where possible, also attach a rubbing of the nameplate.

I certify that to the best of my knowledge and belief, the statements in this report are correct, and that the replacement information, data, and identification numbers are correct and in accordance with provisions of the National Board Inspection Code. Attached is a facsimile or rubbing of the stamping or nameplate.

Name of Owner or User

Signature (authorized representative) Date

Witnessed by (name of inspector) Employer

Signature (inspector) Date NB Commission

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